



THE ORIGINAL MONSTER STACKS

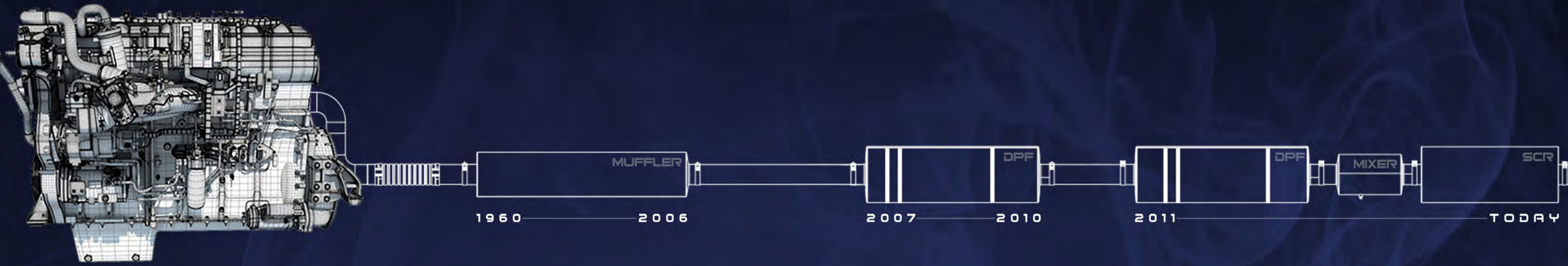


SINCE 1972

WWW.DYNAFLEXPRODUCTS.COM

TABLE OF CONTENTS

EXHAUST KITS X ENGINE YEAR + LEVEL OF EMISSION REGULATION



Z SERIES (5-52)

YEARS:
1967-2006
AFTER TREATMENT:
NONE OR DIESEL OXIDATION CATALYST (DOC) MUFFLER
EPA CERTIFICATION LEVELS:
PRE-EMISSION

AK LITE SERIES (53-58)

YEARS:
2007-2010
AFTER TREATMENT:
DIESEL PARTICULATE FILTER (DPF)
EPA CERTIFICATION LEVELS:
US 2007

X² SERIES (59-70)

YEARS:
2011-TODAY
AFTER TREATMENT:
DPF AND SELECTIVE CATALYTIC REDUCTION (SCR)
EPA CERTIFICATION LEVELS:
US 2010

PETERBILT	359 OEM (7) DR (17)	379 OEM 52" (9) 55" (13) RP 52" (11) 55" (15) DR 52" (17) 55" (17)	389 AK LITE BLACK (56) CHROME (57)	384 OEM (61)	389 OEM (63) UNIBLT RP (65) DAYCAB RP (67) DR RP (69)	
KENWORTH	W900A MODEL UNDER FRAME (19)	W900B MODEL OVER FRAME (21)	W900L IN DEVELOPMENT	W900L IN DEVELOPMENT	W900L IN DEVELOPMENT	
WESTERN STAR	4900 HERITAGE (41) CONSTELLATION (43 45) STRATOSPHERE (47)	4900 LOWMAX STRATOSHERE RP (51) FLAT TOP RP (49)	4900 IN DEVELOPMENT	4900 IN DEVELOPMENT	4900 IN DEVELOPMENT	
FREIGHTLINER	FLD120 OEM (39)	CLASSIC OEM (39)	CORONADO IN DEVELOPMENT	CORONADO IN DEVELOPMENT	CORONADO IN DEVELOPMENT	
TIMELINE	1960	2006	2007	2010	2011	TODAY



7
SERIES

KEEP IT SIMPLE.

Z SERIES | BOLT-ON EXHAUST

DYNAFLEX IS PROUD TO OFFER THE NEW

Z-SERIES KITS, FOCUSING ON:

- (1) THE DISTANCE BETWEEN THE BRACKETS.
- (2) THE REQUIRED METHOD OF MOUNTING.
- (3) THE OEM ELBOW.

THE NEW KITS SHIP WITH ALL THE BRACKETS, BUSHINGS, AND BRACKET CLAMPS YOU NEED TO INSTALL. IT WILL SHIP WITH A BILL OF MATERIALS SO YOU KNOW WHAT WAS SUPPOSED TO COME.

HERE'S THE BEAUTY OF OUR NEW SYSTEM. WE LEAVE THE TOPS OUT

BECAUSE THEY DON'T MATTER WHEN CONSIDERING THE PROPER KIT FIT FOR YOUR TRUCK. TOP STACK LENGTH IS A CRITICAL FEATURE FOR PURPOSES OF OVERALL HEIGHT. USING OUR VERTICAL HEIGHT APPLICATOR (PG.73) BEFORE CHOOSING YOUR STYLE WILL HELP YOU FIND THE PERFECT SYSTEM. BY LEAVING THE TOPS OUT WE GIVE YOU THE ABILITY TO CONFIGURE THE PERFECT KIT- WITH THE PERFECT TOP - FOR THE PERFECT TRUCK, YOURS.

TOPS FOUND ON PAGE 75
STYLE SHOWN | DYNAFLEX CURVE



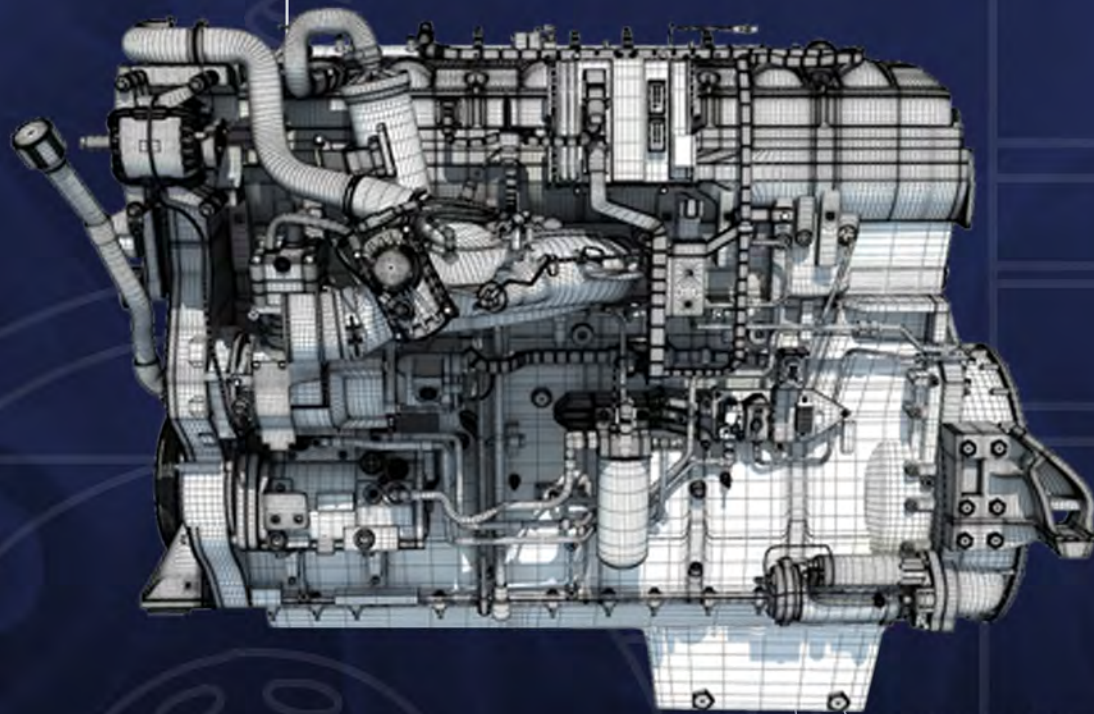
KIT SHOWN
KDR-80055CP

Y PIPE | FULL DIAMETER DR
359 | 379 | 389G | DR PICKETT ELBOW
Z SERIES SPOOL | 55"
48CH HANGER | 50 SERIES STRAP
CAB BRACKET | 379 | 389G
50 SERIES CLAMP | ANGLE 359 | 379 | 389G
DYNAFLEX BUSHING

PRE-EMISSION REGULATIONS

PRE-2006 A DIESEL ENGINE COULD BE IDENTIFIED BY THE BLACK SMOKE COMING UP OUT OF IT'S EXHAUST. FROM A REGULATORY PERSPECTIVE, THE FEDERAL ENGINE REGULATIONS THAT COVERED THESE YEARS ARE DENOTED AS TIERS 0|1|2. BELOW YOU WILL FIND SOME INTERESTING FACTS ABOUT ENGINE AND EXHAUST SYSTEM OPERATION DURING THOSE YEARS.

FOR TIER 0 | 1 ENGINES, ALL EMISSION REDUCTION REQUIREMENTS WERE ACHIEVED WITHIN THE ENGINE BLOCK AND INJECTION TIMING. HEAVY DUTY DIESEL ENGINES WERE STILL THE DIRTY TORQUE WORKHORSES WE ALL LOVE, AND ALLOWED FOR SOME SERIOUS ROLLING OF COAL.

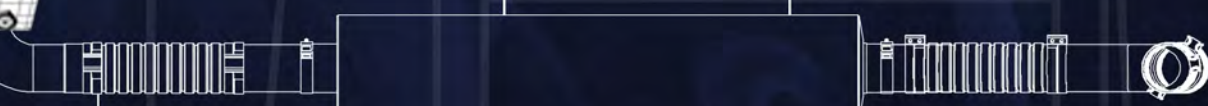


ALTHOUGH TIER 2 EMISSION REGULATIONS THAT BECAME EFFECTIVE IN 2003/4 FORCED CERTAIN ENGINE MANUFACTURERS TO FACTORY FIT DIESEL OXIDATION CATALYST (DOC) MUFFLERS TO ACHIEVE TAILPIPE OUT EMISSIONS, THESE CATALYZING MUFFLERS WERE STILL FLOW THROUGH DEVICES THAT ALLOWED FOR PARTICULATE MATTER AND HYDROCARBON EMISSIONS TO LEAVE THE TAILPIPE AS BLACK SMOKE. EMISSIONS COMPARED TO A 2002 ENGINE WERE REDUCED GREATLY AND TIER 2 REGULATION LED TO THE INTRODUCTION OF THE ULTRA-LOW SULFUR DIESEL (<15PPM) THAT MOST OF US (IF NOT ALL) RUN TODAY.

MUFFLERS REDUCE ENGINE NOISE AND HAVE CLASSICALLY AIDED ENGINE MANUFACTURERS IN COMPLYING WITH FEDERAL AND STATE NOISE REGULATIONS.

NOT AIRTIGHT IN ANY WAY AND NOT MANDATED BY ANY FEDERAL REGULATION. SOLD IN A VARIETY OF LENGTHS, STYLES, FINISHES. FOUND IN OUR UNIVERSAL EXHAUST CATALOG.

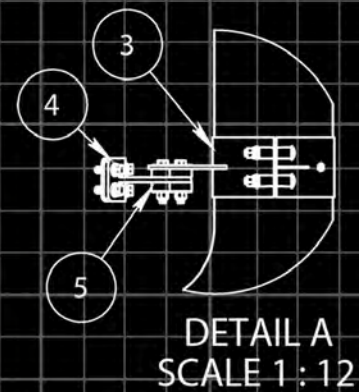
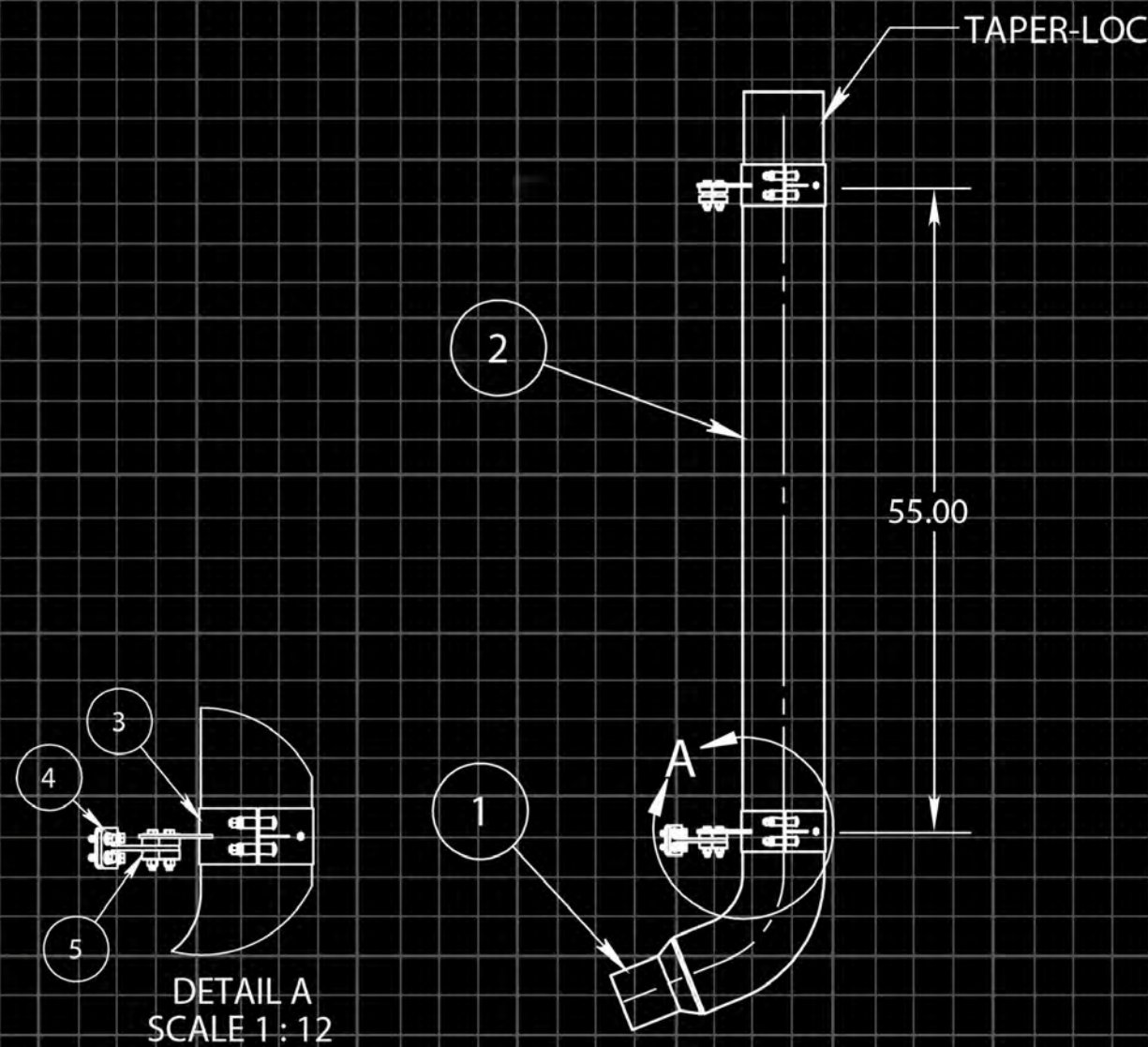
DYNAFLEX OFFERS MANY OEM STYLE + HIGH FLOW AFTERMARKET MUFFLER DESIGNS.



PETERBILT 359 | 55" SPOOL



KA-705055CP-1 - DETAILED BILL OF MATERIALS



- 8"-5" KA-805055CP-1
- 7"-5" KA-705055CP-1
- 6"-5" KA-605055CP-1
- 5" KA-50055CP-1

5 7/16" Peterbilt kits leave the bracket and clamp styles as options.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZPBX-17267050CP	359 OEM STYLE ELBOW	2
2	24ZPX-70055CP	Z SERIES SPOOL 55"	2
3	50BJ-APB700SCP	50 SERIES CLAMP ANGLE 359 379 389G	4
4	14PB-A1234SCP	CAB BRACKET ANGLE 359	4
5	14PB-B4656	DYNAFLEX BUSHINGS	8

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INCH	
.XX	.XXX
± .06	± .030
ANGULAR ±2°	

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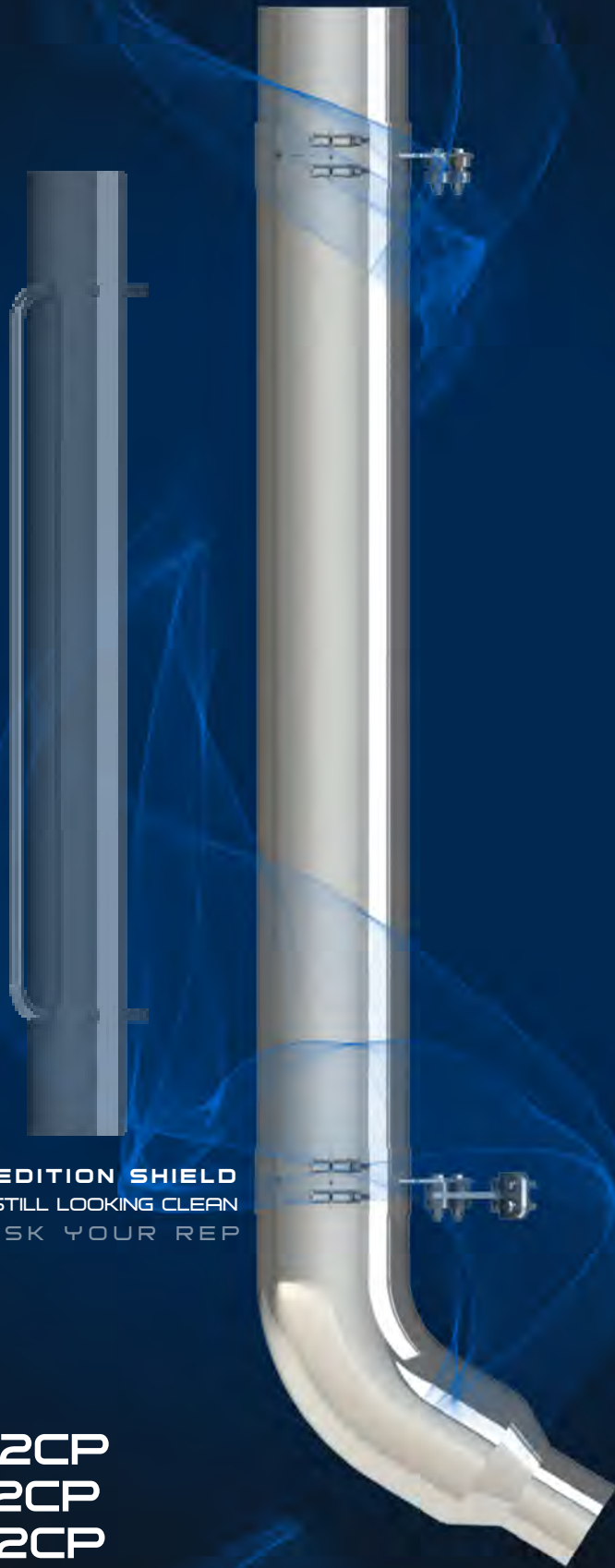


DRAWING TITLE PB | 359 | 67-87 | OEM STYLE KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	14-01726C	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KA-705055CP-1	A

ON THIS DRAWING.

PETERBILT 379 | 52" SPOOL

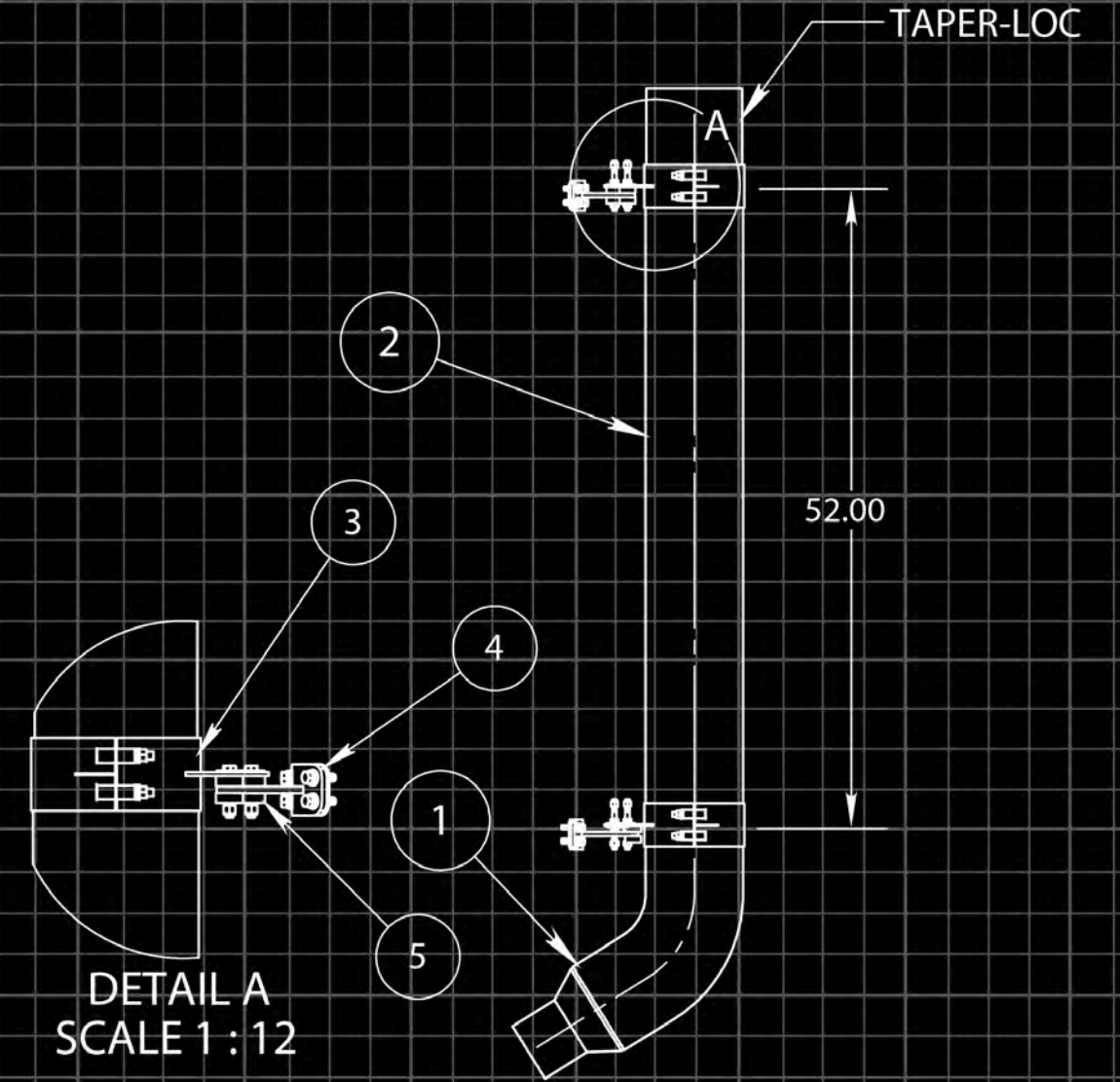


THE ORIGINAL OEM 379X EDITION SHIELD
AVOID HEAT SHIELD LAWS WHILE STILL LOOKING CLEAN
[80DN-85(XXX)60SP] ASK YOUR REP

- 8"-5" KD-805052CP
- 7"-5" KD-705052CP
- 6"-5" KD-605052CP
- 5" KD-50052CP

5/16" Peterbilt kits leave the bracket and clamp styles as options.

FINISH AND GENERAL DIMENSIONS NOT SPECIFIED ON THIS DRAWING.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZPBX-30568050CP	379 OEM STYLE ELBOW	2
2	24ZPX-80052CP	Z SERIES SPOOL 52"	2
3	50BJ-APB800SCP	50 SERIES CLAMP ANGLE 359 379 389G	4
4	14PB-A2998SCP	CAB BRACKET ANGLE 379 389G	2
5	14PB-B4656	DYNAFLEX BUSHINGS	8

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± .06	± .030
ANGULAR ±2°	

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PROJ. ENG. APPROVAL



DRAWING TITLE

PB | 379 | 88-03(EARLY) | OEM STYLE KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	14-13056C	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KD-805052CP	A

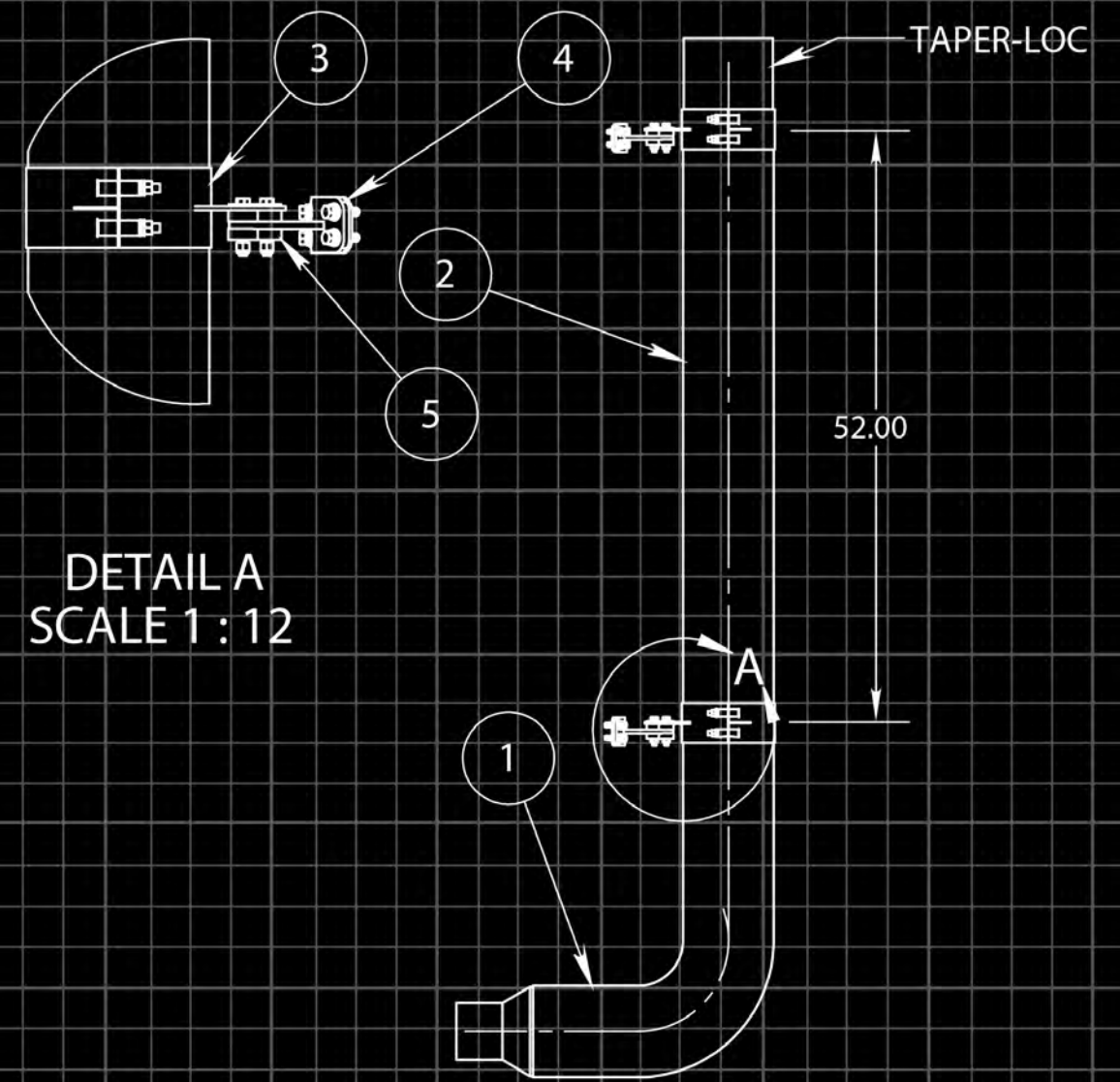
KD-805052CP - DETAILED BILL OF MATERIALS

PICKETT KITS

379 | 52" SPOOL



- 8"-5" KRP-805052CP
 - 7"-5" KRP-705052CP
 - 6"-5" KRP-605052CP
 - 5" KRP-50052CP
- 5"/6" Peterbilt kits leave the bracket and clamp styles as options.



DETAIL A
SCALE 1:12

KRP-805052CP- DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZPBX-RP8050CP	379 389G PICKETT STYLE ELBOW	2
2	24ZPX-80052CP	Z SERIES SPOOL 52"	2
3	50BJ-APB800SCP	50 SERIES CLAMP ANGLE 359 379 389G	4
4	14PB-A2998SCP	CAB BRACKET ANGLE 379 389G	2
5	14PB-B4656	DYNAFLEX BUSHING	8

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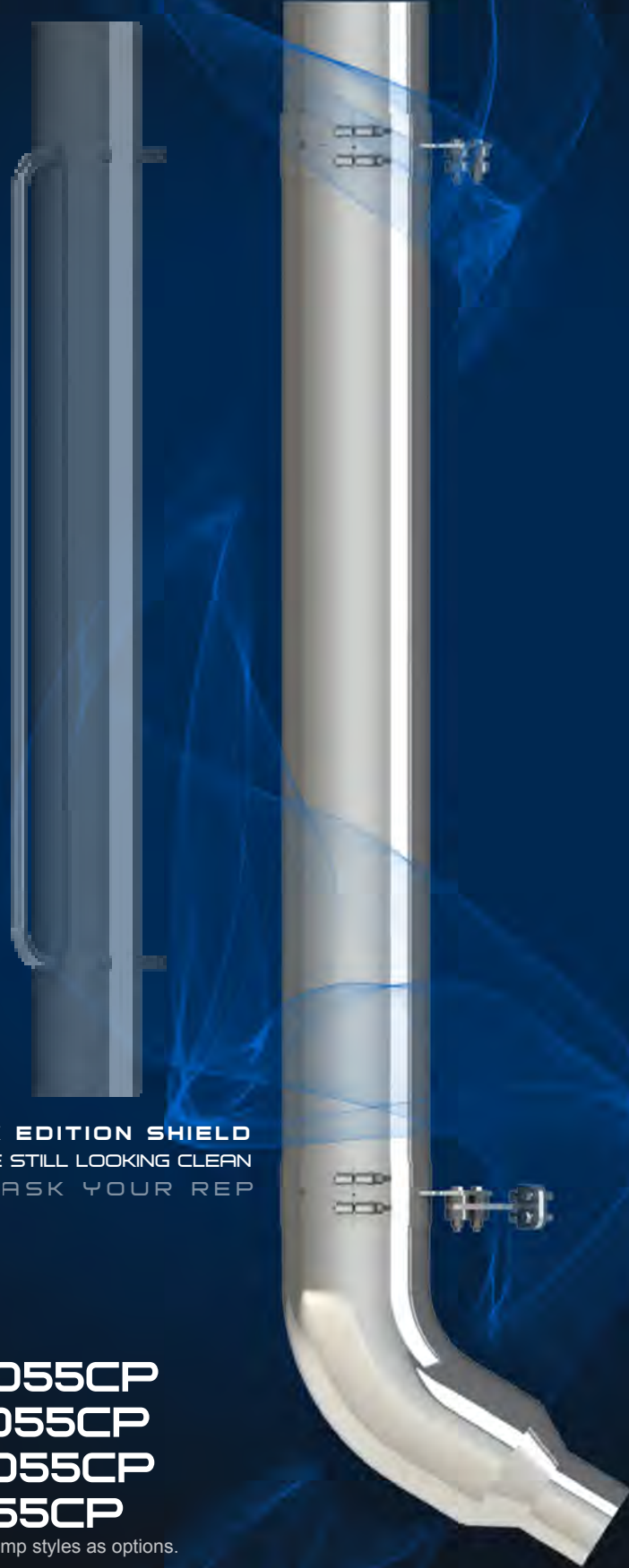
DRAWING TITLE

PB | 379 | 88-03(EARLY) | PICKETT KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	14-13056C	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KRP-805052CP	A

DRAWING.

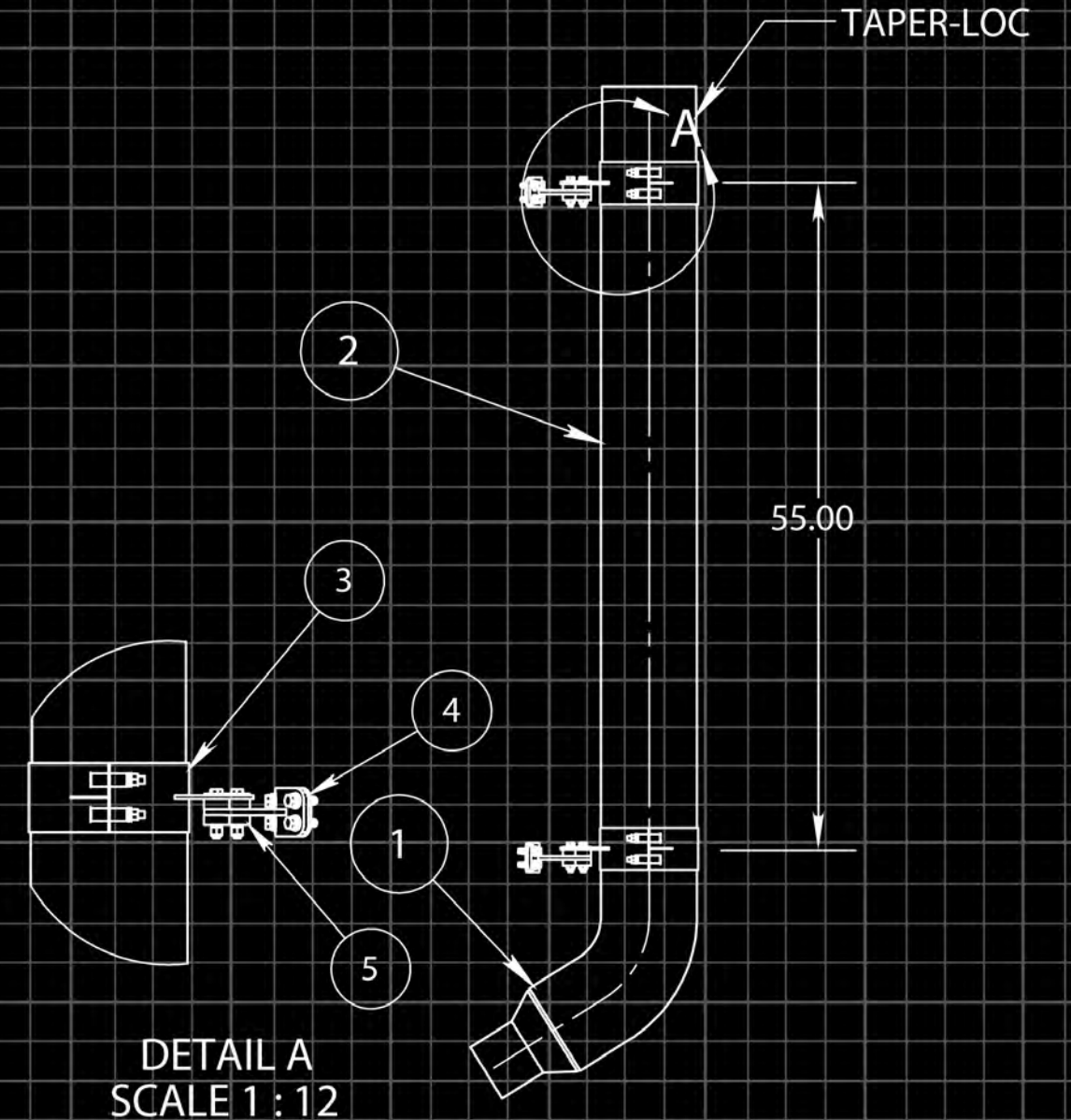
PETERBILT 379X EDITION | 55" SPOOL



THE ORIGINAL OEM 379X EDITION SHIELD
AVOID HEAT SHIELD LAWS WHILE STILL LOOKING CLEAN
[80DN-85(XXX)60SP] ASK YOUR REP

- 8"-5" KD-805055CP
- 7"-5" KD-705055CP
- 6"-5" KD-605055CP
- 5" KD-50055CP

5/16" Peterbilt kits leave the bracket and clamp styles as options.



KD-805055CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZPBX-30568050CP	379 OEM STYLE ELBOW	2
2	24ZPX-80055CP	Z SERIES SPOOL 55"	2
3	50BJ-APB800SCP	50 SERIES CLAMP ANGLE 359 379 389G	4
4	14PB-A2998SCP	CAB BRACKET ANGLE 379 389G STYLE	2
5	14PB-B4656	DYNAFLEX BUSHINGS	8

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DRAWING TITLE PB | 379 | 389G | 03(LATE)-06 | OEM STYLE KIT

TOLERANCES EXCEPT AS NOTED	
INCH	
.XX	.XXX
± .06	± .030
ANGULAR ± 2°	

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	14-13056C	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KD-805055CP	A

SCALE
IN THIS DRAWING.

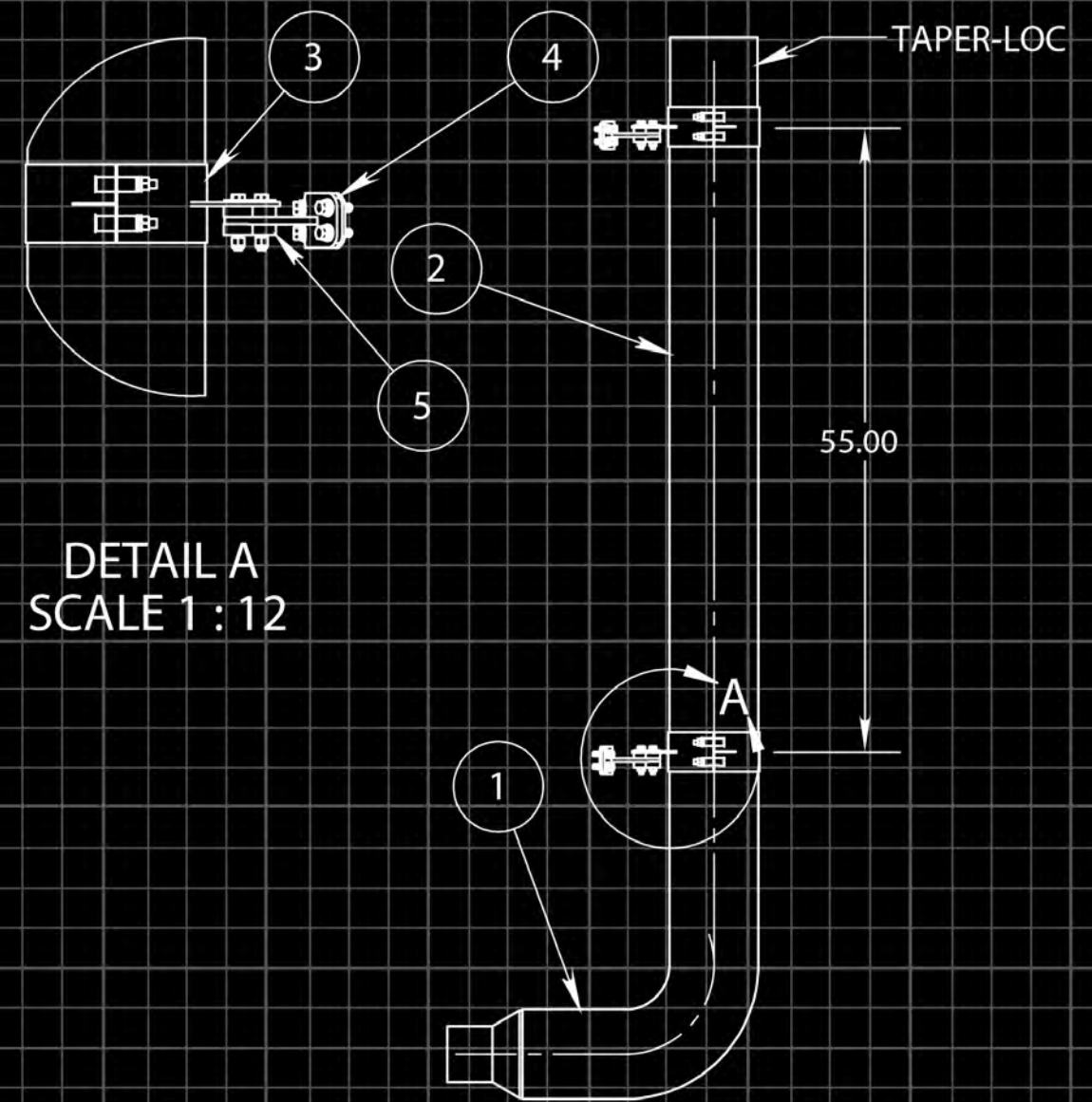
PICKETT KITS

379 | 55" SPOOL



- 8"-5" KRP-805055CP
- 7"-5" KRP-705055CP
- 6"-5" KRP-605055CP
- 5" KRP-50055CP

5/16" Peterbilt kits leave the bracket and clamp styles as options.



DETAIL A
SCALE 1:12

KRP-805055CP- DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZPBX-RP8050CP	379 389G PICKETT STYLE ELBOW	2
2	24ZPX-80055CP	Z SERIES SPOOL 55"	2
3	50BJ-APB800SCP	50 SERIES CLAMP ANGLE 359 379 389G	4
4	14PB-A2998SCP	CAB BRACKET ANGLE 379 389G STYLE	2
5	14PB-B4656	DYNAFLEX BUSHINGS	8

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TOLERANCES EXCEPT AS NOTED	
INCH	
.XX	.XXX
± .06	± .030
ANGULAR ±2°	

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DRAWING TITLE
PB | 379 | 389G | 03(LATE)-06 | PICKETT KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	14-13056C	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KRP-805055CP	A

PETERBILT PICKETT DR

FULL DIAMETER CHROME KIT

359 | 379 | 389G

NO DETAIL OVERLOOKED, FROM TURBO TO TAILPIPE

8" K(A)DR-80055(52)CP
 7" K(A)DR-70055(52)CP
 6" K(A)DR-60055(52)CP

TAPER-LOC MODULAR CONNECTION

THE ORIGINAL 6", 7" AND 8" MONSTER STACK SYSTEMS WERE ONE PIECE. THEY WERE REALLY HARD TO SHIP AND THE SIGNATURE DYNAFLEX TAPER-LOC CONNECTION WAS ENGINEERED TO SOLVE THE PROBLEM. TAPER-LOC ALLOWS FOR THE MODULAR FLEXIBILITY OF A 3 PIECE EXHAUST SYSTEM, AND WHEN COMBINED WITH CORRECTLY MOUNTED 50 SERIES CLAMPS, GIVES A SEAMLESS LOOK. THE DESIGN RELIES ON SPECIFIC OD-ID PIPE DIMENSIONS TO CREATE THE MOST SECURE METAL TO METAL CONNECTION IN THE INDUSTRY. IT'S AN OFTEN IMITATED BUT NEVER REPLICATED FEATURE OF OUR Z-SERIES CHROME PARTS.

TURBO 2 TAILPIPE

ALTHOUGH THE DR KIT DOESN'T COME STANDARD WITH ALL CHROME EVERYTHING, IF YOU'RE AS SERIOUS AS THIS KIT, OUR ADDITIONAL CHROME PLATED EXHAUST OPTIONS MIGHT INTEREST YOU. WHETHER CHROME TURBO PIPES, ELBOWS, CLAMPS OR POLISHED OUT FLEX; DYNAFLEX CAN GET YOU SHOW OR ROAD READY.

CHROME PLATED STAINLESS STEEL

OUR 14 SERIES BRACKETS AND 50 SERIES CLAMPS ARE MANUFACTURED USING HIGH QUALITY 304 STAINLESS STEEL TO PROVIDE THE PROPER SUPPORT. AFTER BEING POLISHED, THEY ARE CHROME PLATED USING THE HIGHEST QUALITY CHROME ON THE MARKET. SOME COMPANIES SUPPLY NON-CHROME PLATED CLAMPS AND AFTER A FEW DUTY CYCLES THEY TURN YELLOW WHEN YOU EXPECT YOUR INVESTMENT TO NOT ONLY FIT THE BEST, BUT LOOK THE BEST, LOOK FOR THE DR.

DYNAFLEX BUSHINGS

DESIGNED BASED ON THE SUPPORT REQUIREMENTS OF A DYNAFLEX ORIGINAL MONSTER STACK KIT, THE DYNAFLEX B4656 BUSHINGS DIAMETER IS HARDER THAN ITS OEM COUNTERPART. EVERY Z-SERIES KIT USING 50BJ-PB CLAMP AND 359/379 CAB BRACKET INCLUDES OUR HIGH QUALITY BUSHING PACK.

BEHIND THE BOX DIAMETER

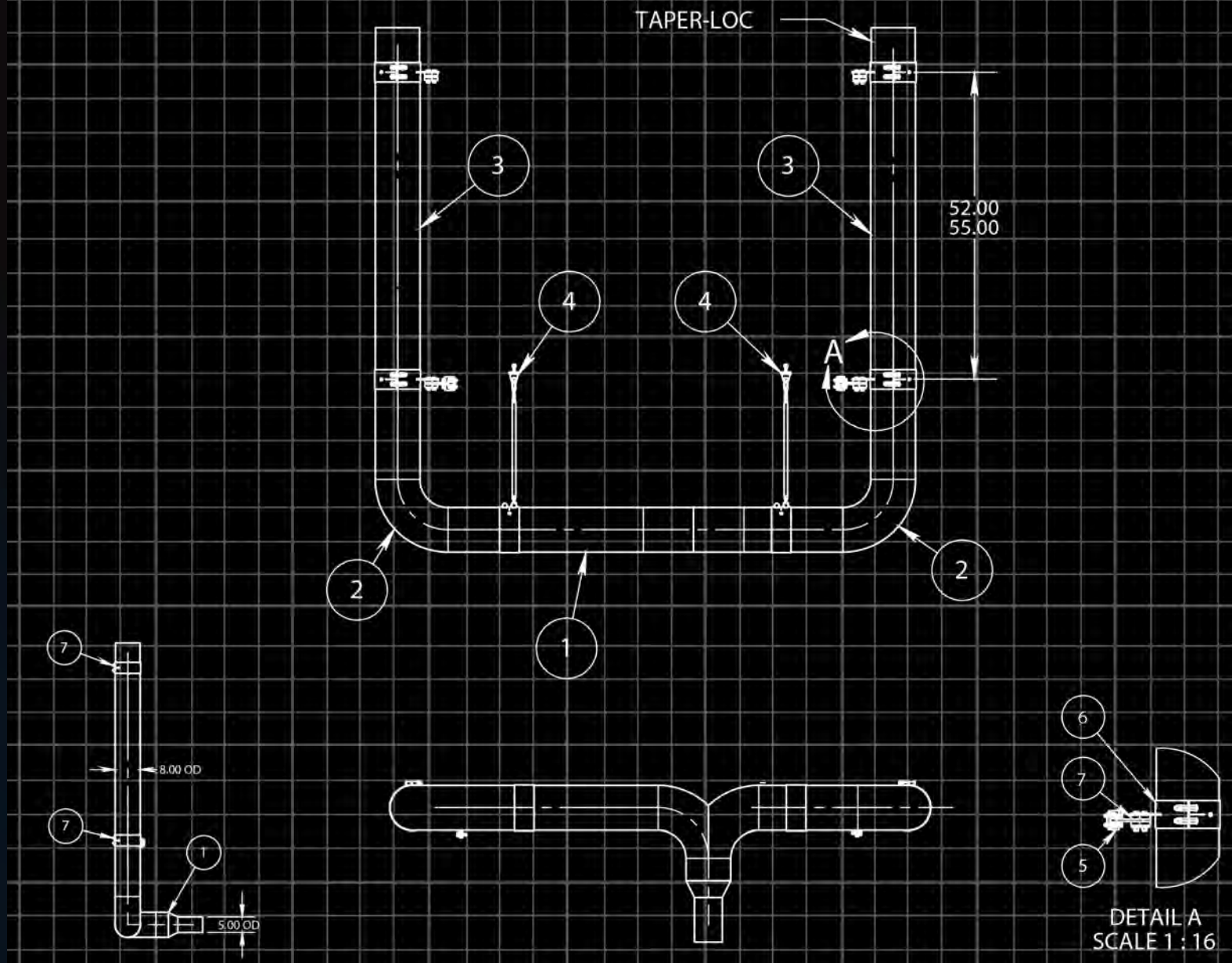
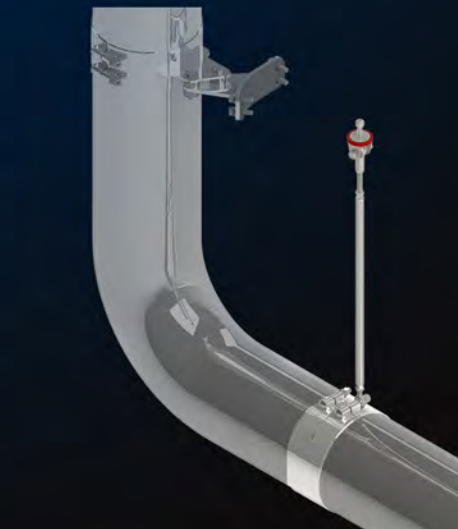
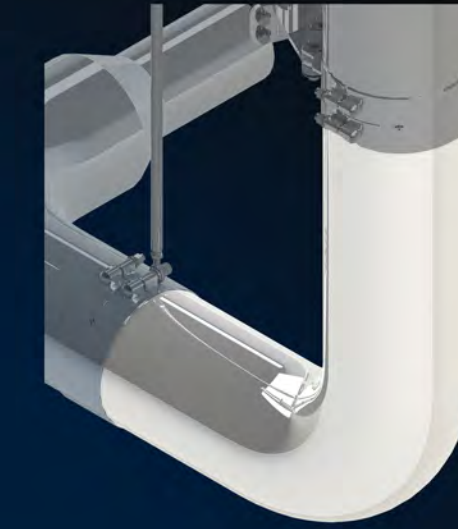
THERE'S NOT A WHOLE LOT TO SAY. THE DR IS A PICKETT STYLE ELBOW, BUT INSTEAD OF REDUCING DOWN TO 5" BEFORE THE Y-PIPE, IT REMAINS THE SAME DIAMETER THROUGHOUT. THE TAPER-LOC'D 33DR Y-PIPE DOESN'T GO 5" UNTIL BEHIND THE BOXES GIVING YOUR EXHAUST THAT SERIOUS "SHOW" LOOK. THIS KIT IS THE DP TEAM STANDARD.

33DR Y PIPE

THE 33DR IS THE MOST SERIOUS Y PIPE IN THE GAME. BUILT WITH TWO 7" OR 8" TAPER-LOC'D ENDS AND A 5" REDUCTION, THE 33DR IS THE KEY INGREDIENT OF THE WHOLE DR KIT. ENGINEERED FOR A PERFECT FIT RIGHT BETWEEN THE FRAME RAILS, THE ELBOW / Y-PIPE CONNECTIONS DISAPPEAR BEHIND 50 SERIES CLAMPS (48CH). CHROME PLATED LIKE EVERY OTHER DYNAFLEX MONSTER STACK, THIS Y PIPE WILL LOOK JUST AS GOOD AS THE REST OF YOUR EXHAUST. IF EVERY DETAIL MUST BE PERFECT, THE KDR IS THE KIT FOR YOU.

SUPPORT HANGERS

THE 48CH HANGER IS A TECH ADDITION TO THE EVER GROWING DYNAFLEX CHROME EXHAUST LINE. UTILIZING A 50 SERIES CLAMP AT THE END OF THE POLISHED STAINLESS HANGER, THE 48CH DOES TWO JOBS. FIRST, IT HIDES THOSE TWO TAPER-LOC'D CONNECTIONS. WHILE SECONDARILY SUPPORTING THE ADDITIONAL WEIGHT OF THAT FULL DIAMETER Y-PIPE.

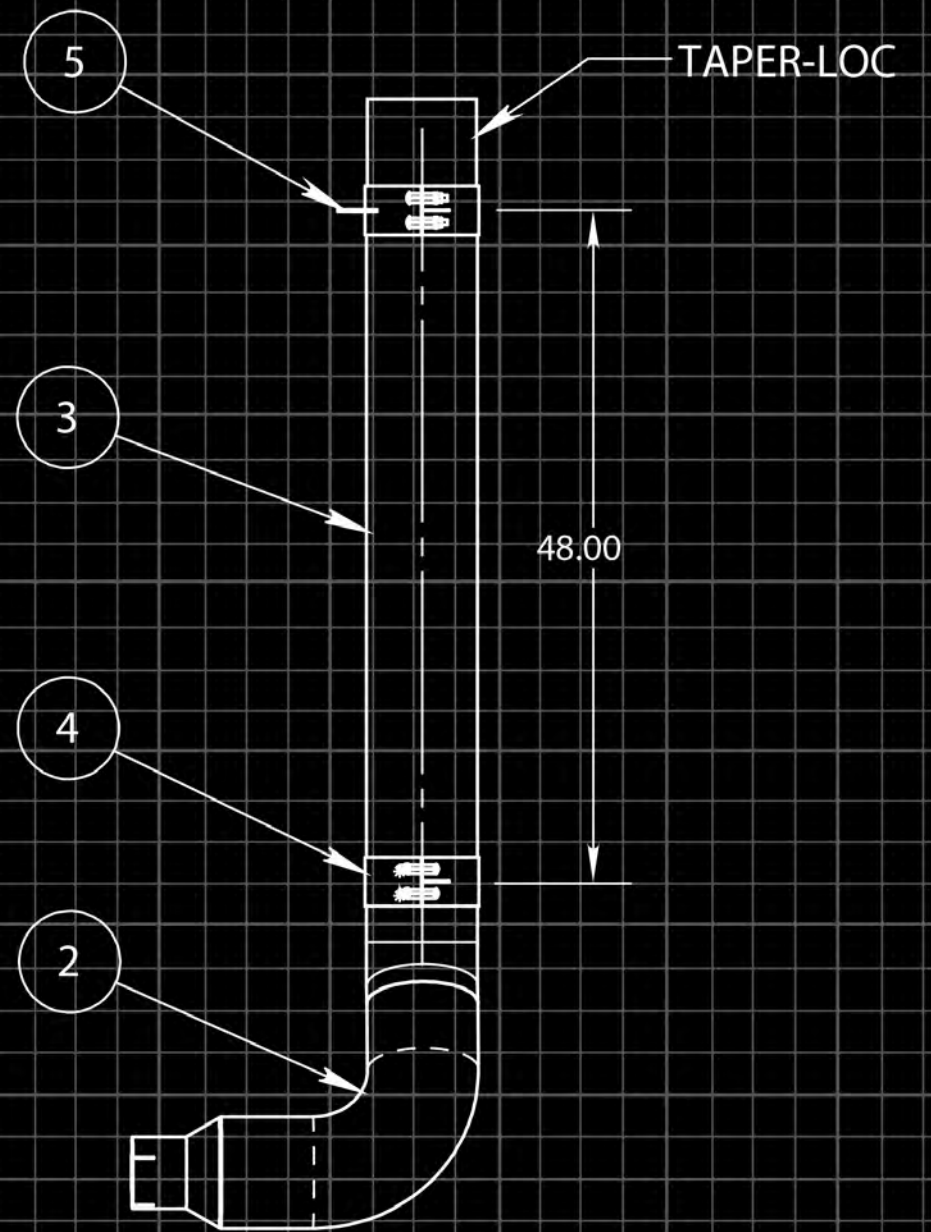


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	33ZPBX-DR8050CP	Y PIPE FULL DIAMETER DR	1
2	14ZPBX-DR800CP	359 379 389G DR PICKETT ELBOW	2
3	24ZPX-80055CP	Z SERIES SPOOL 55	2
4	48CH-DRY800SP	48CH HANGER 50 SERIES STRAP	2
5	14PB-A2998SCP	CAB BRACKET 379 389G	2
6	50BJ-APB800SCP	50 SERIES CLAMP ANGLE 359 379 389G	4
7	14PB-B4656	DYNAFLEX BUSHING	8

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	PROD. MNG. APPROVAL 				
	DRAWING TITLE		KDR MONSTER STACK SYSTEM		
	TOLERANCES EXCEPT AS NOTED	PROJ. ENG. APPROVAL 	MATERIAL DESCRIPTION	SCALE	OEM NUMBER
.XX INCH		SEE CHART	1:32	Various Models	1 OF 1
.XX .XXX		FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
± .06 ± .030		CHROME	00	KDR-80055CP	A _{1B}
ANGULAR ±2°					

KDR-80055CP-DETAILED BILL OF MATERIALS

KENWORTH W900A | OEM 0742 UNDER FRAME



KB-805048CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKWX-L07428050CP	KW W900A UNDER FRAME LEFT 0742	1
2	14ZKWX-R07428050CP	KW W900A UNDER FRAME RIGHT 0742	1
3	24ZPX-80048CP	Z SERIES SPOOL 48"	2
4	50BJ-800SCP	50 SERIES STRAP CLAMP	2
5	50BJ-KW800SCP	50 SERIES KW HARD MOUNT	2

- 8"-5" KB-805048CP
- 7"-5" KB-705048CP
- 6"-5" KB-605048CP
- 5" KB-50048CP

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DRAWING TITLE
KW | W900A UNDER FRAME | 60-81 | OEM STYLE KIT

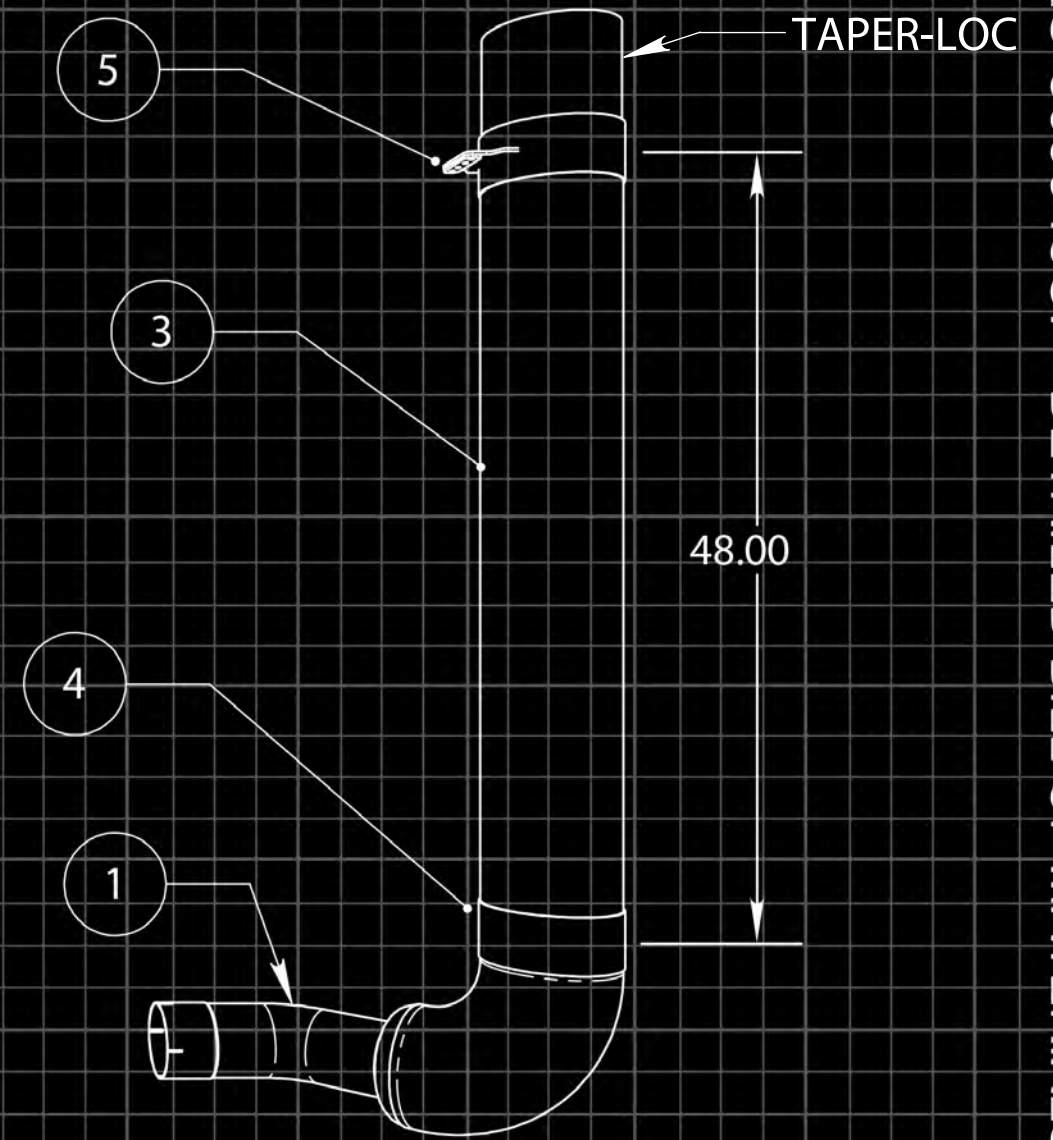
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	K180-10742CP	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KB-805048CP	A ₂₀

FINISH AND GENERAL
DIMENSIONS SPECIFIED ON THIS DRAWING.

TOLERANCES EXCEPT AS NOTED INCH	
.XX	.XXX
± .06	±.030
ANGULAR ±2°	

KENWORTH W900B | OEM 4764 OVER FRAME

- 8"-5" KC-805048CP
- 7"-5" KC-705048CP
- 6"-5" KC-605048CP
- 5" KC-50048CP



KC-805048CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKWX-L47648050CP	KW W900B OVER FRAME LEFT 4764	1
2	14ZKWX-R47648050CP	KW W900B OVER FRAME RIGHT 4764	1
3	24ZPX-80048CP	Z SERIES SPOOL 48"	2
4	50BJ-800SCP	50 SERIES STRAP CLAMP	2
5	50BJ-KW800SCP	50 SERIES KW HARDMOUNT	2

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PROJ. ENG. APPROVAL



DRAWING TITLE

KW | W900B OVER FRAME | T600 | T800 | 82+ | OEM STYLE KIT

TOLERANCES EXCEPT AS NOTED

INCH

.XX	.XXX
-----	------

± .06	±.030
-------	-------

ANGULAR ±2°

MATERIAL DESCRIPTION

SEE CHART

FINISH SPECIFICATION

CHROME

SCALE

1:8

REV. LTR

00

OEM NUMBER

K180-14764CP

DRAWING NUMBER

KC-805048CP

SHEET #

1 OF 1

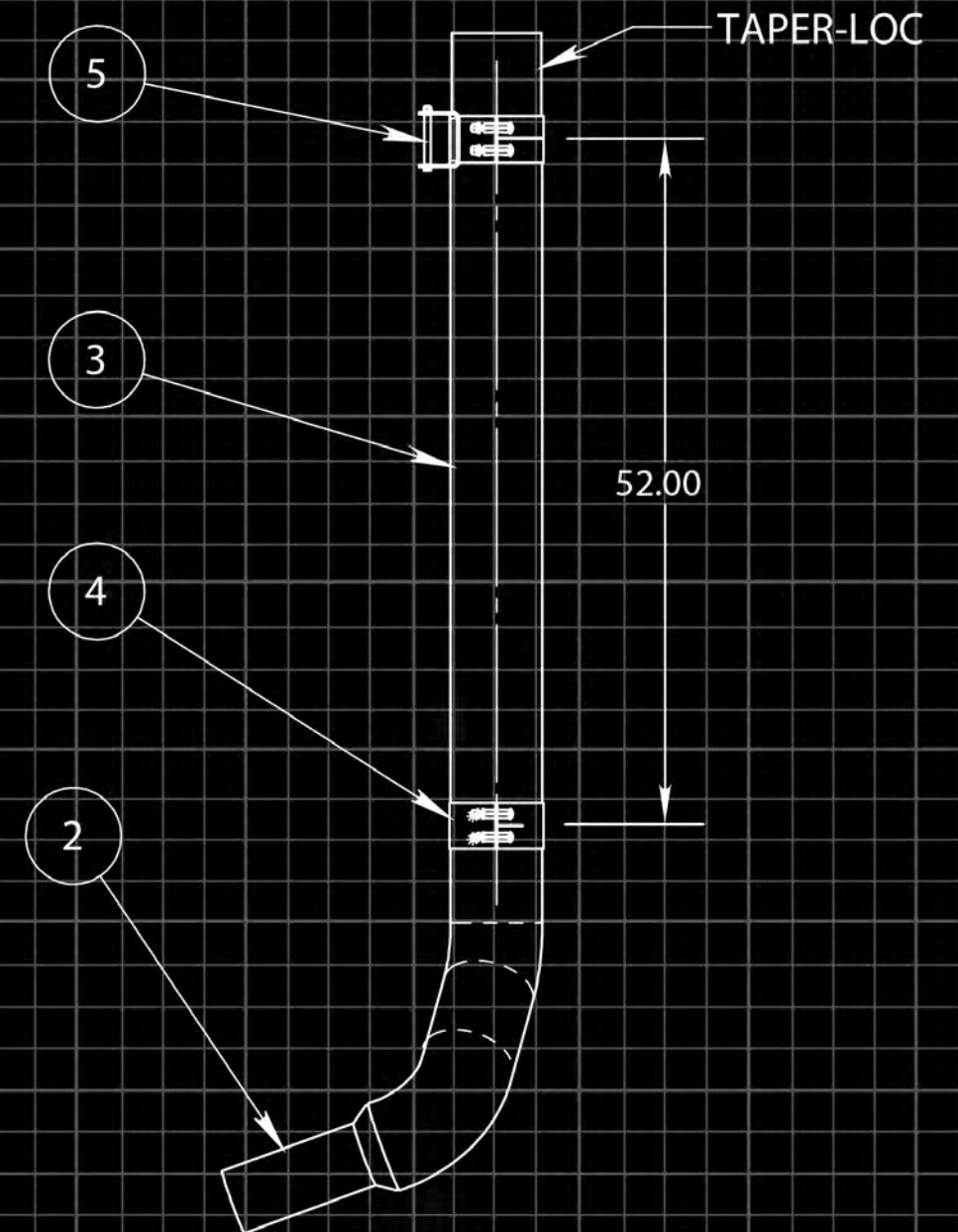
SIZE

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ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ON THIS DRAWING.

KENWORTH W900L | OEM 8616 45" BOX

- 8"-5" KV-805052CP
- 7"-5" KV-705052CP
- 6"-5" KV-605052CP
- 5" KV-50052CP



KV-705052CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKWX-L86167050CP	KW W900L LEFT 8616 45" BOX	1
2	14ZKWX-R86167050CP	KW W900L RIGHT 8616 45" BOX	1
3	24ZPX-70052CP	Z SERIES SPOOL 52"	2
4	50BJ-700SCP	50 SERIES STRAP CLAMP	2
5	50BJ-KWW700SCP	50 SERIES KWW SLIDER	2

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PROD. MNG.
APPROVAL

PROJ. ENG.
APPROVAL



DRAWING TITLE

KW | W900L | 45" STEP | 82+ | OEM STYLE KIT

MATERIAL DESCRIPTION

SEE CHART

FINISH SPECIFICATION

CHROME

SCALE

1:24

REV. LTR

00

OEM NUMBER

K180-18616CP

DRAWING NUMBER

KV-705052CP

SHEET #

1 OF 1

SIZE

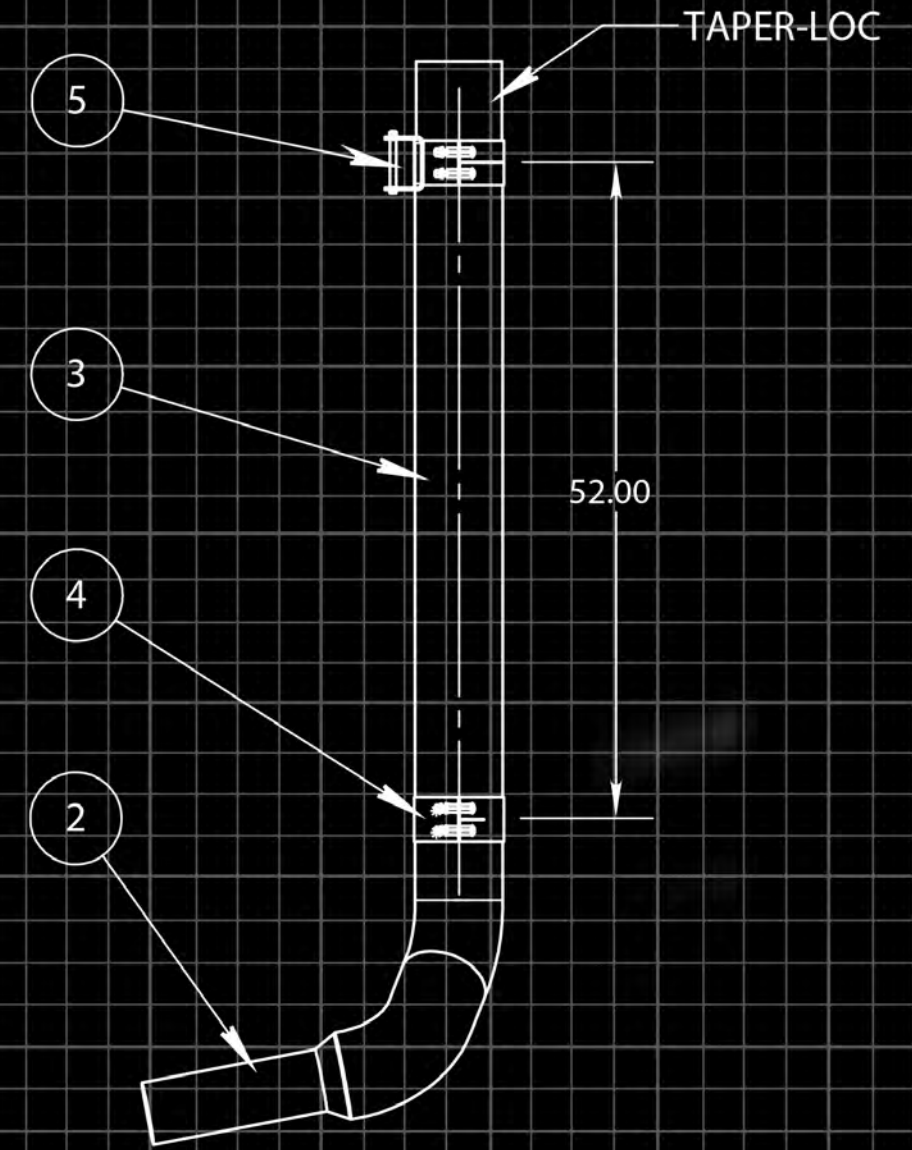
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TOLERANCES EXCEPT AS NOTED	
INCH	
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± .06	± .030
ANGULAR ± 2°	

ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED ON THIS DRAWING.

KENWORTH W900L | OEM 1271 45" BOX

8"-5" KG-805052CP
7"-5" KG-705052CP
6"-5" KG-605052CP
5" KG-50052CP



KG-705052CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKWX-L12717050CP	KW W900L LEFT 1271 45" BOX	1
2	14ZKWX-R12717050CP	KW W900L RIGHT 1271 45" BOX	1
3	24ZPX-70052CP	Z SERIES SPOOL 52"	2
4	50BJ-700SCP	50 SERIES STRAP CLAMP	2
5	50BJ-KWW700SCP	50 SERIES KWW SLIDER	2

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DRAWING TITLE KW | W900L | 45" STEP | 82+ | OEM STYLE KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	M66-1271CP	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KG-705052CP	A

DRAWING.

1

3

2

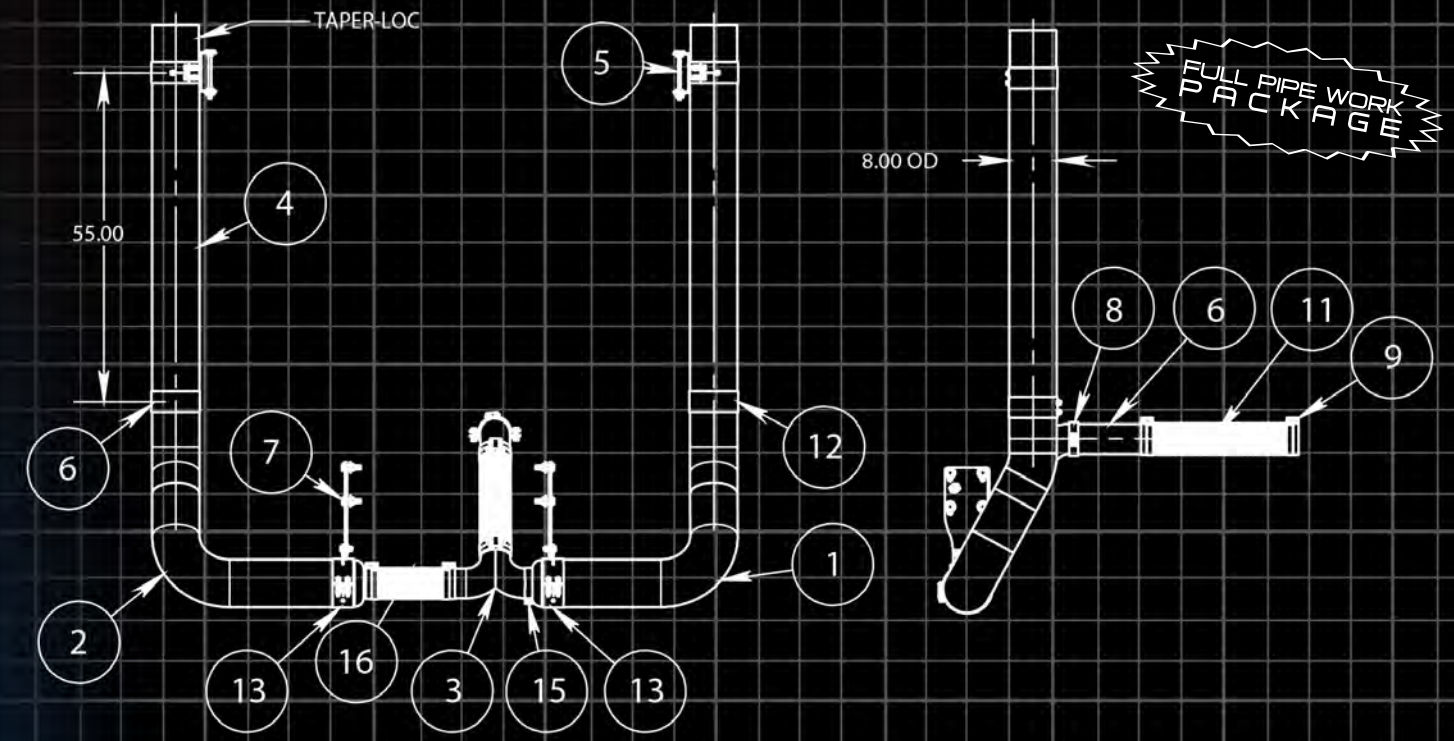
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KENWORTH W900L LD ROTATED PICKETT 45" BOX



8"-5" KW945-RP805055CP
7"-5" KW945-RP705055CP
6"-5" KW945-RP605055CP

KIT SHOWN SHIPS WITH DOWNPIPE PACKAGE. SEE BOM FOR DETAILS.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKWX-RPRW9458050CP	KW W945 L-DROP RP REDUCED CHROME	1
2	14ZKWX-RPLW9458050CP	KW W945 L-DROP RP REDUCED CHROME	1
3	33P-500CP	UNIV YPIPE PLAIN CHROME	1
4	24ZPX-80055CP	55" SPOOL PLAIN END CHROME	2
5	50BJ-W9PRE8005CP	50 SERIES W9 L-DROP KIT SLIDER CHROME	2
6	100KW-W9DWN60AZ	100 SERIES W9 L-DROP UNDERCARRIAGE ELBOW ALUMINIZED	1
7	100KW-W9FBKTCP	100 SERIES W9 L-DROP FRAME BRACKET CHROME	2
8	48PAC-234	HALF CIRCLE CLAMP PIECE POWDER COAT	2
9	50TQ-500S	LAP JOINT EXHAUST CLAMP STAINLESS	6
10	53-500-18"	STANDARD WALL STAINLESS FLEX	1
11	53-500-24"	STANDARD WALL STAINLESS FLEX	1
12	50BJ-8005CP	50 SERIES BRACKETLESS BJ CLAMP CHROMED 304 STAINLESS	2
13	50BJ-RP8005CP	50 SERIES HANGING SUPPORT CLAMP CHROMED 304 STAINLESS	2
14	70K8-48PAC-234Z	48PAC-234 W900 L-DROP HARDWARE PACK	1
15	50AS-500S	ACCUSEAL CLAMP STAINLESS	1
16	53-500-12"	STANDARD WALL STAINLESS FLEX STAINLESS	1

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DIMENSIONS ARE IN INCHES UNLESS NOTED OTHERWISE.
TOLERANCES UNLESS NOTED OTHERWISE:
X .XXX
± .06 ± .030
ANGULAR ±2°

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PROJ. ENG. APPROVAL
[Signature]



DRAWING TITLE			
KENWORTH W900L 82+ ROTATED PICKETT 45" STEP			
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:40	MULTIPLE	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KW945-RP805055CP	A

KW945-RP805055CP - DETAILED BILL OF MATERIALS

KENWORTH W900L

FULL DIAMETER ROTATED PICKETT DR

45" STEP

YOU THOUGHT IT WAS BEAST BEFORE



COMPLETE PIPE WORK PACKAGE

SYSTEMS SHIP COMPLETE WITH ALL THE PIPEWORK REQUIRED FROM BEHIND THE MOUNTED TURBO PIPE. YOUR PIPEWORK PACKAGE MAKES THE THE JOB CLEAN(ER) AND EASIER. THE INCLUDED ACCESSORIES ELIMINATE THE NEED TO REUSE RUSTED PARTS.

100 SERIES BRACKETRY | CHROME EVERYTHING

THE DYNAFLEX CHROME FRAME BRACKET ONLY SHARES ONE FEATURE WITH THE OEM VERSION, THE HOLE PATTERN. FEATURING A UNIQUELY PROFILED DESIGN THAT MATCHES THE HANGING SUPPORT CLAMP BRACKET, THIS NEW 100 SERIES PART TRANSFORMS YOUR W900 INTO THE ULTIMATE CANVAS FOR OUR ORIGINAL MONSTER STACK CHROME.

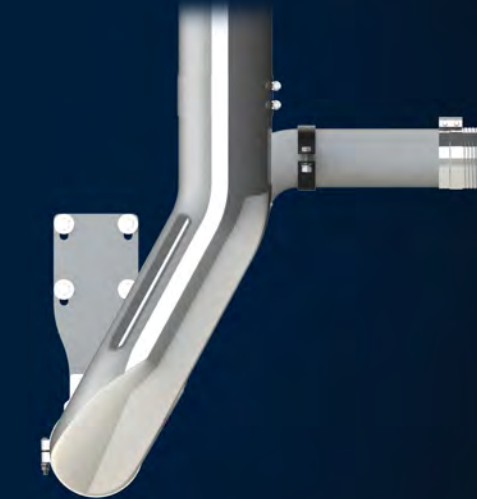
NEW 50 SERIES | A BETTER CONNECTION

WHEN DEVELOPING NEW KITS FOR OUR CUSTOMERS, WE TRY TO THINK OF EVERY SINGLE THING. THE RE-ENGINEERED 50 SERIES SLIDING BRACKET | CLAMP IS A PERFECT EXAMPLE. DESIGNED TO HIDE AS MUCH OF THE HARDWARE AS POSSIBLE, THIS NEW STYLE W900L SLIDER CLAMP AND PIN ASSEMBLY IS A HUGE IMPROVEMENT OVER THE DESIGN UTILIZED BY KENWORTH ON 82+ W900L MODELS. ANOTHER PRODUCT OFFERING ONLY AVAILABLE FROM THE ORIGINAL MONSTER STACKS.



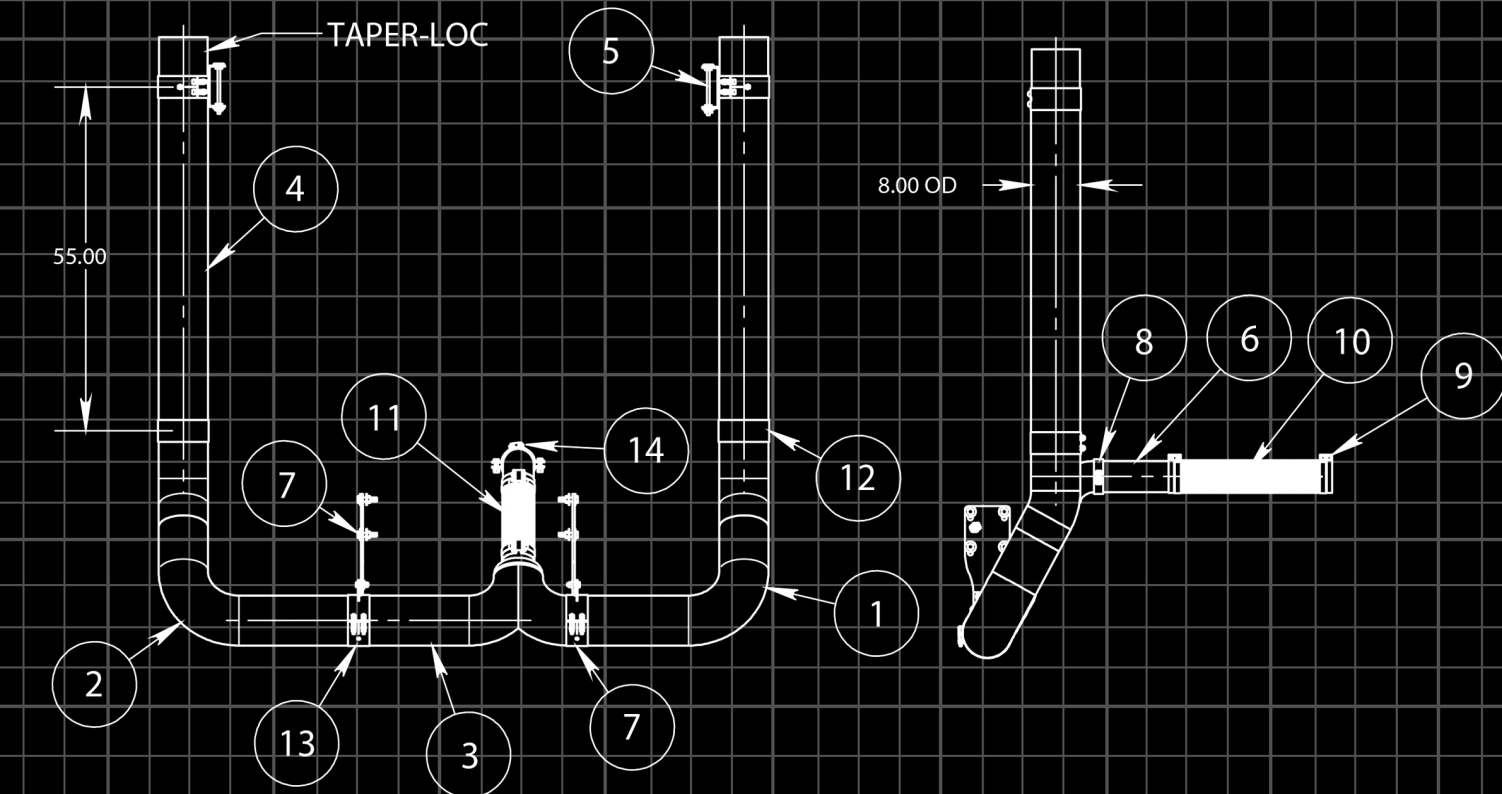
PICKETT DR | W900 REIMAGINED

KENWORTH W900L LONG DROP SYSTEMS ARE THE NEWEST CREATION FROM DYNAFLEX PRODUCTS. THESE SYSTEMS GIVE KW GUYS A WHOLE NEW OPTION. OUR ORIGINAL SYSTEMS, WHICH HAVE BEEN COPIED BY EVERYONE, BOLTED DIRECTLY TO THE FACTORY EQUIPPED FRAME BRACKET USING UBOLTS. LET'S BE REAL, UNLESS IT'S AN ABSOLUTE NECESSITY, LET'S TRY TO NEVER HAVE YOU MOUNT DYNAFLEX CHROME WITH UBOLTS, EVER AGAIN. THE KW940 AND KW945 SYSTEMS WILL CHANGE THE FACTORY MOUNTING STYLE TO ACCOMMODATE AN ELBOW THAT DROPS LOW AND DRAWS THE RIGHT LINE WITH YOUR STEPS AND TANKS.



33DR Y | THE PERFECT FIT

IF YOU HAVE EVER HAD THE LUXURY OF SPENDING SOME QUALITY TIME UNDERNEATH THE KW W900L MODELS, YOU WOULD AT TEST TO THE LACK OF SPACE IN BETWEEN THE FRAME RAILS AND UNDERNEATH THE CAB. WHEN DESIGNING THESE NEW KITS WE REALLY HAD TO THREAD THE NEEDLE TO FIT THAT BIG FULL DIAMETER Y-PIPE BETWEEN THE DRIVE SHAFT AND PASSENGER SIDE FRAME RAIL AND PLUMB IT BACK TOWARDS THE ENGINE.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKW-DRR945800CP	KW W945 L-DROP DRR CHROME	1
2	14ZKW-DRLW945800CP	KW W945 L-DROP DRL CHROME	1
3	33ZKW-DRW9PRE8050CP	KW W9 L-DROP DR Y PIPE CHROME	1
4	24ZPX-80055CP	55" SPOOL PLAIN END CHROME	2
5	50BJ-W9PRE8005CP	50 SERIES W9 L-DROP KIT SLIDER CHROME	2
6	100KW-W9DWN60AZ	100 SERIES W9 L-DROP UNDERCARRIAGE ELBOW ALUMINIZED	1
7	100KW-W9FBKTCP	100 SERIES W9 L-DROP FRAME BRACKET CHROME	2
8	48PAC-234	HALF CIRCLE CLAMP PIECE POWDER COAT	2
9	50TQ-500S	LAP JOINT EXHAUST CLAMP STAINLESS	4
10	53-500-24"	STANDARD WALL STAINLESS FLEX STAINLESS	1
11	53-500-12"	STANDARD WALL STAINLESS FLEX STAINLESS	1
12	50BJ-8005CP	50 SERIES BRACKETLESS BJ CLAMP CHROMED 304 STAINLESS	2
13	50BJ-RP8005CP	50 SERIES HANGING SUPPORT CLAMP CHROMED 304 STAINLESS	2
14	70K8-48PAC-234Z	48PAC-234 W900 L-DROP HARDWARE PACK	1

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TOLERANCES
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INCH

XX	XXX
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ANGULAR ±2°	

DRAWN BY
M. BAUTISTA
MAR/05/15
PROD. MNG.
APPROVAL

Q.A. MNG.
APPROVAL

PROJ. ENG.
APPROVAL

DYNAFLEX PRODUCTS

DRAWING TITLE
KENWORTH W900L | 82+ | FULL DIAMETER KIT | ROTATED PICKETT | 45" STEP

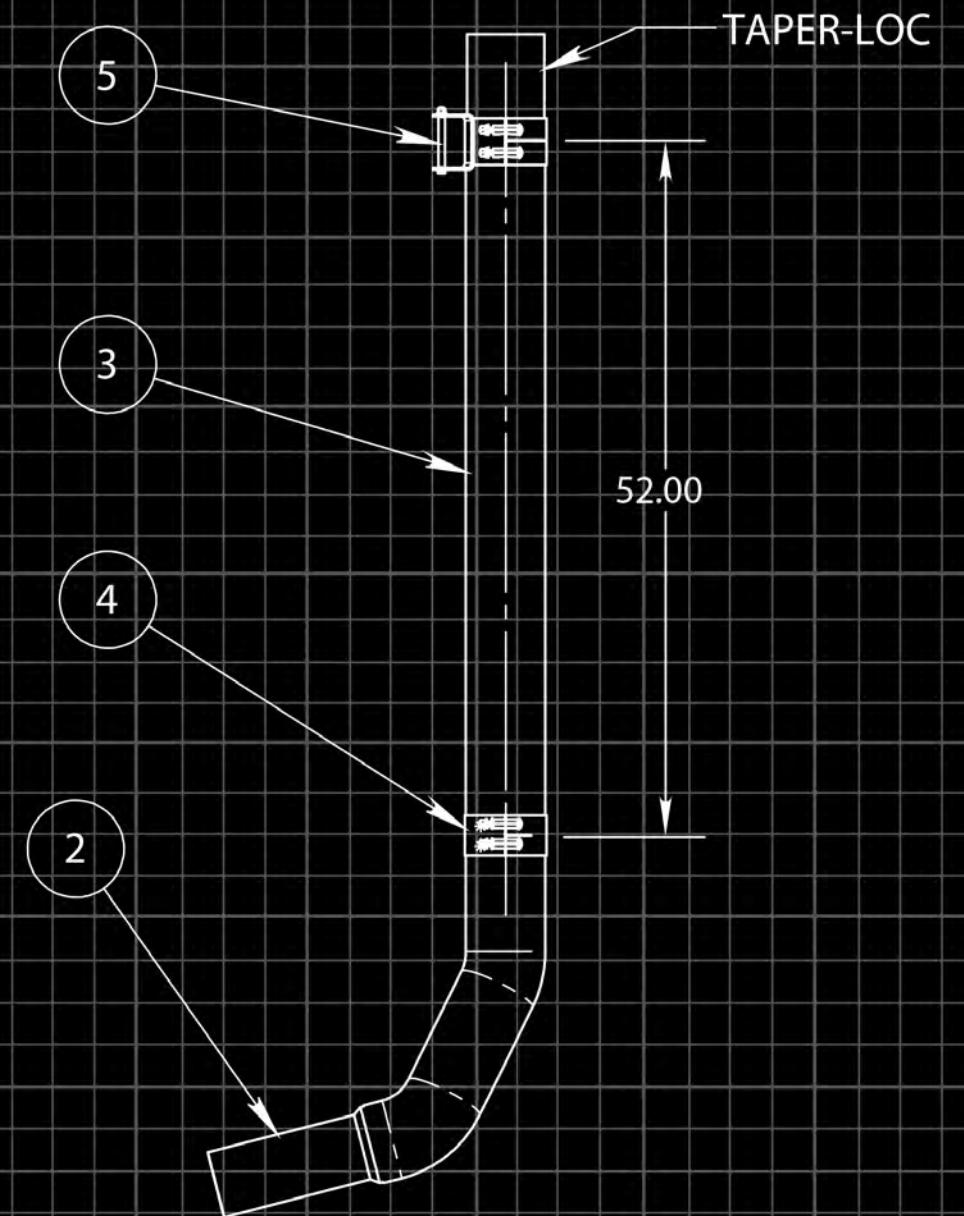
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:40	MULTIPLE	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KW945-DR80055CP	A

KW945-DR80055CP - DETAILED BILL OF MATERIALS

8" KW945-DR80055CP
7" KW945-DR700055CP

KENWORTH W900L | OEM 8615 40" BOX

- 8"-5" KW-805052CP
- 7"-5" KW-705052CP
- 6"-5" KW-605052CP
- 5" KW-50052CP



KW-605052CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKWX-L86156050CP	KW W900L LEFT 8615 40" BOX	1
2	14ZKWX-R86156050CP	KW W900L RIGHT 8615 40" BOX	1
3	24ZPX-60052CP	Z SERIES SPOOL 52"	2
4	50BJ-600SCP	50 SERIES STRAP CLAMP	2
5	50BJ-KWW600SCP	50 SERIES KWW SLIDER	2

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DRAWING TITLE
KW | W900L | 40" STEP | 82+ | OEM STYLE KIT

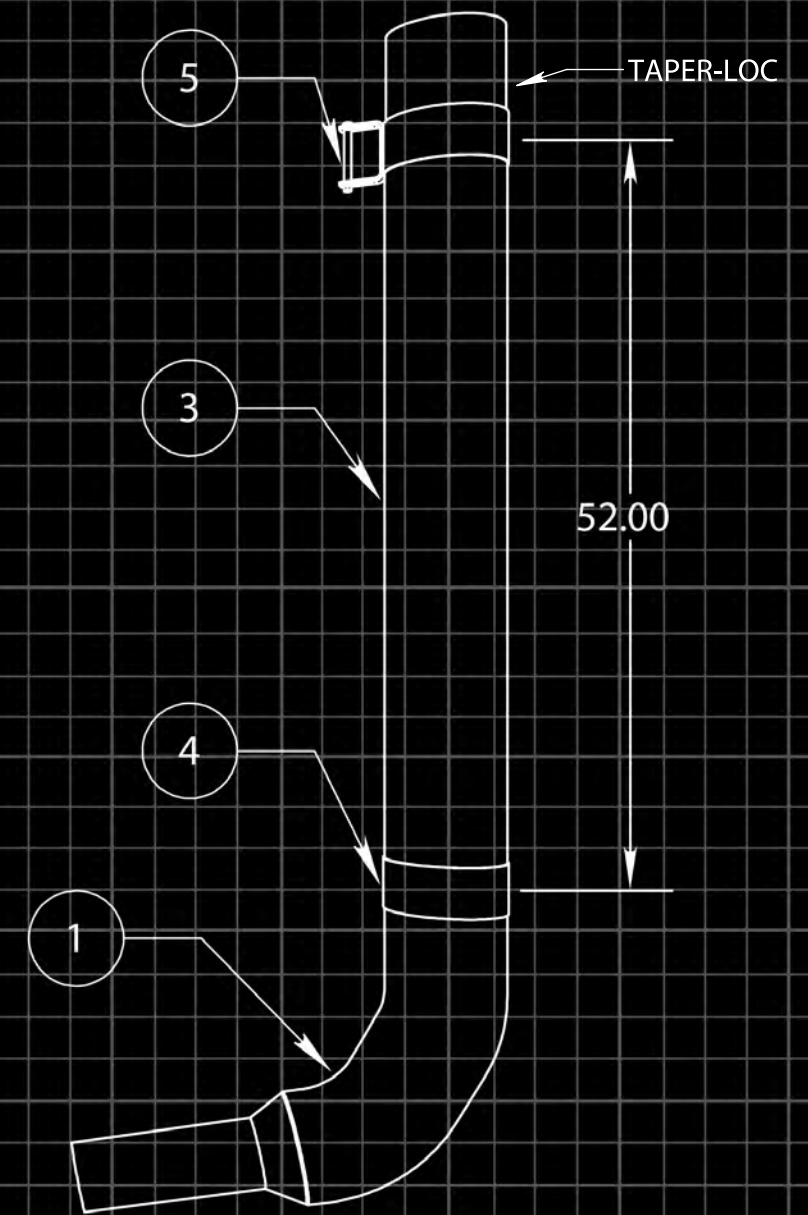
TOLERANCES EXCEPT AS NOTED	
INCH	
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± .06	± .030
ANGULAR ±2°	

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	K180-18615CP	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KW-605052CP	A

THIS DRAWING.

KENWORTH W900L | OEM 1270 40" BOX

- 8"-5" KH-805052CP
- 7"-5" KH-705052CP
- 6"-5" KH-605052CP
- 5" KH-50052CP



KH-805052CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKWX-L12708050CP	KW W900L LEFT 1270 40" BOX	1
2	14ZKWX-R12708050CP	KW W900L RIGHT 1270 40" BOX	1
3	24ZPX-80052CP	Z SERIES SPOOL 52"	2
4	50BJ-800SCP	50 SERIES STRAP CLAMP	2
5	50BJ-KWW800SCP	50 SERIES KWW SLIDER	2

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TOLERANCES EXCEPT AS NOTED INCH	
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± .06	± .030
ANGULAR ±2°	

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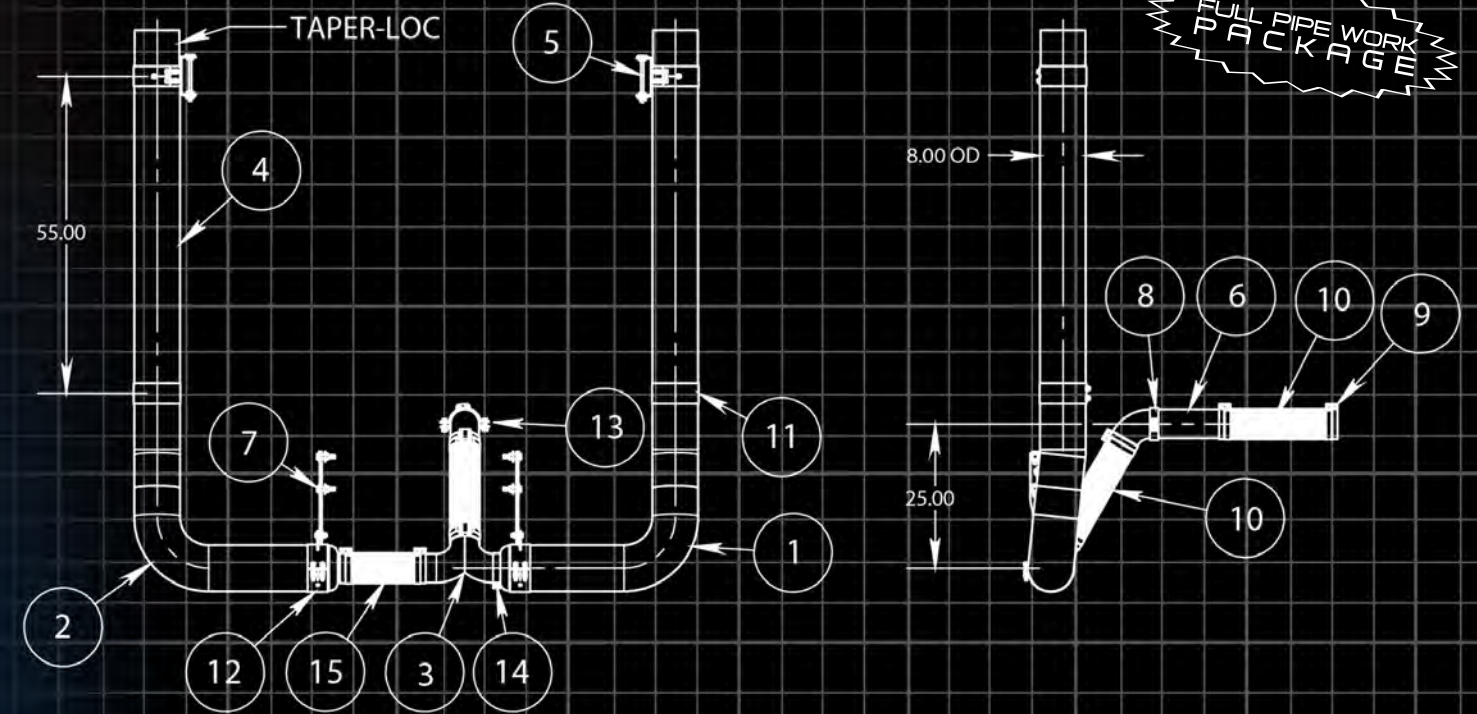
DRAWING TITLE
KW | W900L | 40" STEP | 82+ | OEM STYLE KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:8	M66-1270CP	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KH-805052CP	A

KENWORTH W900L ROTATED PICKETT 40" BOX

8"-5" KW940-RP805055CP
7"-5" KW940-RP705055CP
6"-5" KW940-RP605055CP

KIT SHOWN SHIPS WITH DOWNPIPE PACKAGE. SEE BOM FOR DETAILS.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKWX-RPRW9408050CP	KW W940 L-DROP RP REDUCED CHROME	1
2	14ZKWX-RPLW9408050CP	KW W940 L-DROP RP REDUCED CHROME	1
3	33P-500CP	UNIV YPIPE PLAIN CHROME	1
4	24ZPX-80055CP	55" SPOOL PLAIN END CHROME	2
5	50BJ-W9PRE8005CP	50 SERIES W9 L-DROP KIT SLIDER CHROME	2
6	100KW-W9DWN60AZ	100 SERIES W9 L-DROP UNDERCARRIAGE ELBOW ALUMINIZED	1
7	100KW-W9FBKTCP	100 SERIES W9 L-DROP FRAME BRACKET CHROME	2
8	48PAC-234	HALF CIRCLE CLAMP PIECE POWDER COAT	2
9	50TQ-500S	LAP JOINT EXHAUST CLAMP STAINLESS	6
10	53-500-18"	STANDARD WALL STAINLESS FLEX STAINLESS	2
11	50BJ-8005CP	50 SERIES BRACKETLESS BJ CLAMP CHROMED 304 STAINLESS	2
12	50BJ-RP8005CP	50 SERIES HANGING SUPPORT CLAMP CHROMED 304 STAINLESS	2
13	70K8-48PAC-234Z	48PAC-234 W9 L-DROP HARDWARE PACK	1
14	50A5-500S	ACCUSEAL CLAMP STAINLESS	1
15	53-500-12"	STANDARD WALL STAINLESS FLEX STAINLESS	1

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ANGULAR ±2°

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[Signature]



DRAWING TITLE KENWORTH W900L 82+ ROTATED PICKETT 40" STEP			
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:40	MULTIPLE	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KW940-RP805055CP	A

KW940-RP805055CP - DETAILED BILL OF MATERIALS

KENWORTH W900L

FULL DIAMETER ROTATED PICKETT DR

40" STEP

JUST ENOUGH ROOM TO MAKE IT RIGHT



COMPLETE PIPE WORK PACKAGE

SYSTEMS SHIP COMPLETE WITH ALL THE PIPEWORK REQUIRED FROM BEHIND THE MOUNTED TURBO PIPE. YOUR PIPEWORK PACKAGE MAKES THE THE JOB CLEAN(ER) AND EASIER. THE INCLUDED ACCESSORIES ELIMINATE THE NEED TO REUSE RUSTED PARTS.

100 SERIES BRACKETRY | CHROME EVERYTHING

THE DYNAFLEX CHROME FRAME BRACKET ONLY SHARES ONE FEATURE WITH THE OEM VERSION, THE HOLE PATTERN. FEATURING A UNIQUELY PROFILED DESIGN THAT MATCHES THE HANGING SUPPORT CLAMP BRACKET, THIS NEW 100 SERIES PART TRANSFORMS YOUR W900 INTO THE ULTIMATE CANVAS FOR OUR ORIGINAL MONSTER STACK CHROME.

NEW 50 SERIES | A BETTER CONNECTION

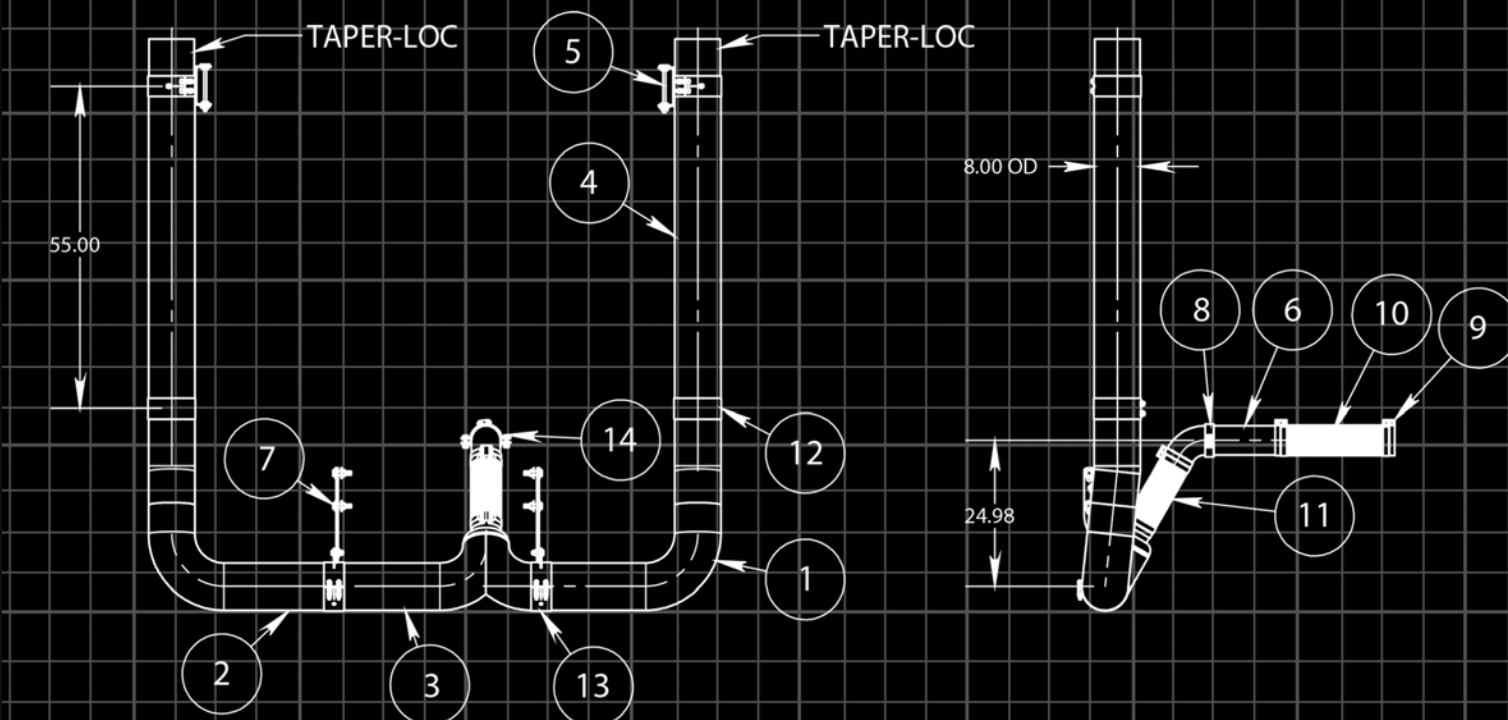
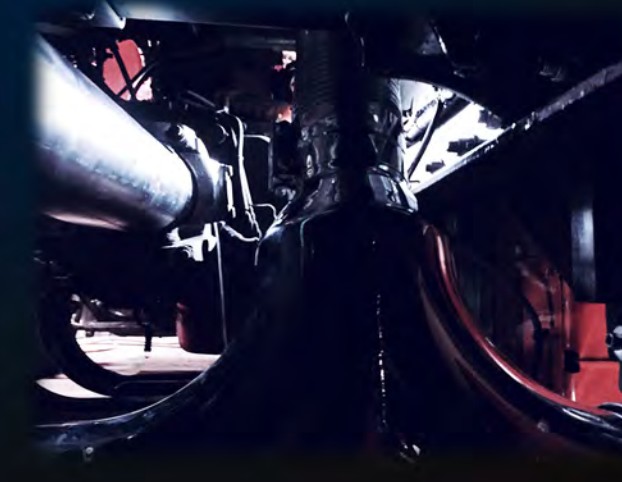
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33DR Y | THE PERFECT FIT

IF YOU HAVE EVER HAD THE LUXURY OF SPENDING SOME QUALITY TIME UNDERNEATH THE KW W900L MODELS, YOU WOULD ATTEST TO THE LACK OF SPACE IN BETWEEN THE FRAME RAILS AND UNDERNEATH THE CAB. WHEN DESIGNING THESE NEW KITS WE REALLY HAD TO THREAD THE NEEDLE TO FIT THAT BIG FULL DIAMETER Y-PIPE BETWEEN THE DRIVE SHAFT AND PASSENGER SIDE FRAME RAIL AND PLUMB IT BACK TOWARDS THE ENGINE.

PICKETT DR | W900 REIMAGINED

KENWORTH W900L LONG DROP SYSTEMS ARE THE NEWEST CREATION FROM DYNAFLEX PRODUCTS. THESE SYSTEMS GIVE KW GUYS A WHOLE NEW OPTION. OUR ORIGINAL SYSTEMS, WHICH HAVE BEEN COPIED BY EVERYONE, BOLTED DIRECTLY TO THE FACTORY EQUIPPED FRAME BRACKET USING UBOLTS. LET'S BE REAL, UNLESS IT'S AN ABSOLUTE NECESSITY, LET'S TRY TO NEVER HAVE YOU MOUNT DYNAFLEX CHROME WITH UBOLTS, EVER AGAIN. THE KW940 AND KW945 SYSTEMS WILL CHANGE THE FACTORY MOUNTING STYLE TO ACCOMMODATE AN ELBOW THAT DROPS LOW AND DRAWS THE RIGHT LINE WITH YOUR STEPS AND TANKS.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZKW-DRRW940800CP	KW W940 L-DROP DRR CHROME	1
2	14ZKW-DRLW940800CP	KW W940 L-DROP DRL CHROME	1
3	33ZKW-DRW9PRE8050CP	KW W9 L-DROP DR Y PIPE CHROME	1
4	24ZPX-80055CP	55" SPOOL PLAIN END CHROME	2
5	50BJ-W9PRE8005CP	50 SERIES W9 L-DROP KIT SLIDER CHROME	2
6	100KW-W9DWN60AZ	100 SERIES W9 L-DROP UNDERCARRIAGE ELBOW ALUMINIZED	1
7	100KW-W9FBKTCP	100 SERIES W9 L-DROP FRAME BRACKET CHROME	2
8	48PAC-234	HALF CIRCLE CLAMP PIECE POWDER COAT	2
9	50TQ-500S	LAP JOINT EXHAUST CLAMP STAINLESS	4
10	53-500-18	STANDARD WALL STAINLESS	1
11	53-500-12	STANDARD WALL STAINLESS	1
12	50BJ-8005CP	50 SERIES BRACKETLESS BJ CLAMP CHROMED 304 STAINLESS	2
13	50BJ-RP8005CP	50 SERIES HANGING SUPPORT CLAMP CHROMED 304 STAINLESS	2
14	70K8-48PAC-234Z	48PAC-234 W940+45 HARDWARE KIT	1

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	Q.A. MNG. APPROVAL
	PROJ. ENG. APPROVAL
	TOLERANCES EXCEPT AS NOTED INCH .XX .XXX ±.06 ±.030 ANGULAR ±2°



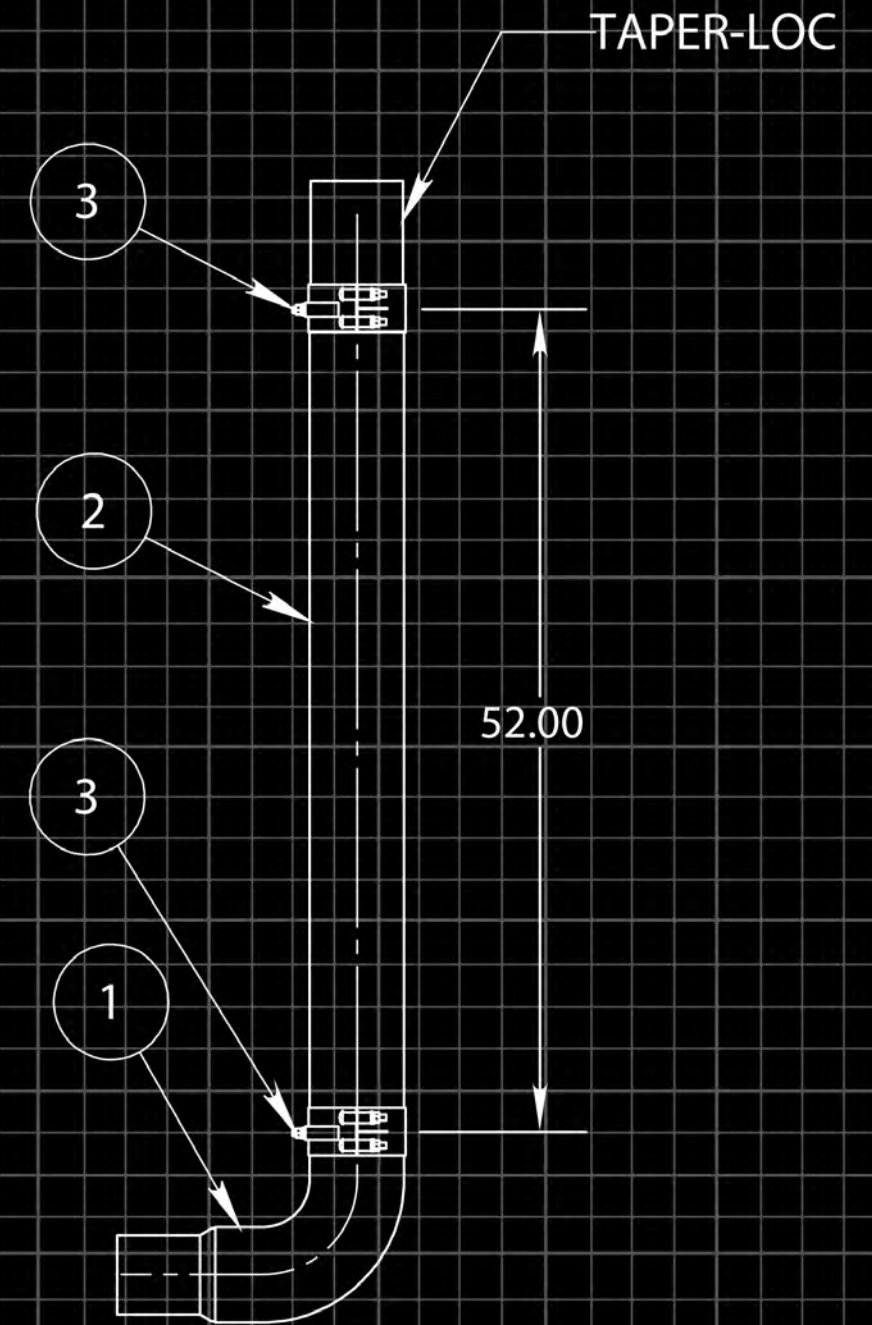
DRAWING TITLE			
KENWORTH W900L 82+ ROTATED PICKETT 45" STEP			
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:40	MULTIPLE	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KW940-DR80055CP	A

FREIGHTLINER FLD120 | CLASSIC MODELS

8"-5" KF-805052CP
7"-5" KF-705052CP
6"-5" KF-605052CP
5" KF-50052CP



FINISH AND GENERAL DIMENSIONS NOT SPECIFIED ON THIS DRAWING.



KF-605052CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZFLX-60156050CP	FL FLD120 CLASSIC SHORT 90	2
2	24ZPX-60052CP	Z SERIES SPOOL 52"	2
3	50BJ-UB600SCP	50 SERIES UB STYLE	4

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PROD. MNG. APPROVAL

PROJ. ENG. APPROVAL



DRAWING TITLE

FL | FLD120 | CLASSIC | 74+ | OEM STYLE KIT

MATERIAL DESCRIPTION

SEE CHART

FINISH SPECIFICATION

CHROME

SCALE

1:24

REV. LTR

00

OEM NUMBER

04-04589-015

04-09667-013

DRAWING NUMBER

KF-605052CP

SHEET #

1 OF 1

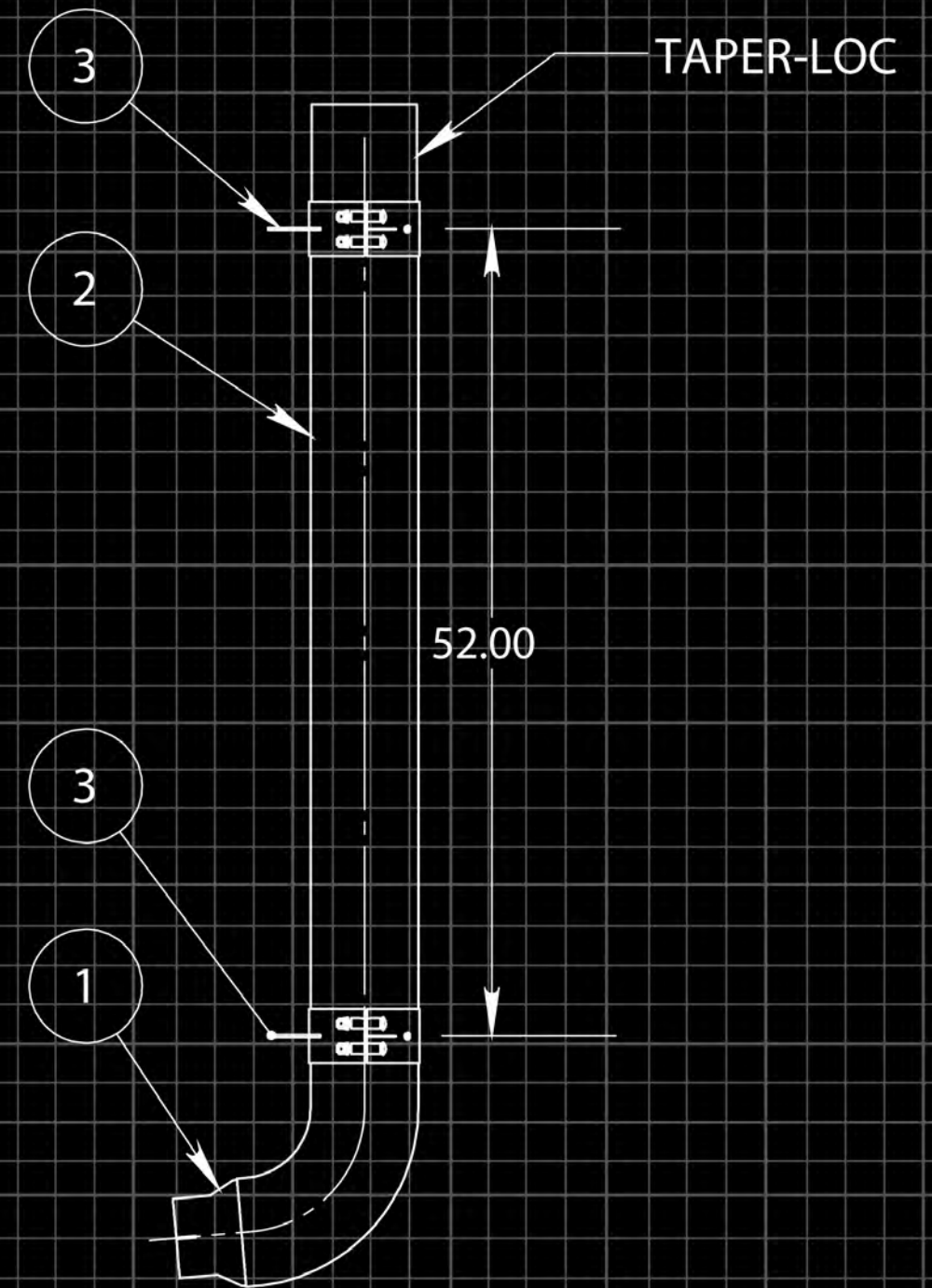
SIZE

A

ANGULAR $\pm 2^\circ$

WESTERN STAR 4900 | HERITAGE CAB

- 8"-5" KWSH-805052CP
- 7"-5" KWSH-705052CP
- 6"-5" KWSH-605052CP
- 5" KWSH-50052CP



KWSH-705052CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZWSX-34407050CP	4900 HERITAGE ELBOW	2
2	24ZPX-70052CP	Z SERIES SPOOL 52"	2
3	50BJ-WSH700SCP	50 SERIES HERITAGE CLAMP	4

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TOLERANCES EXCEPT AS NOTED
 INCH
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 ± .06 ± .030
 ANGULAR ±2°

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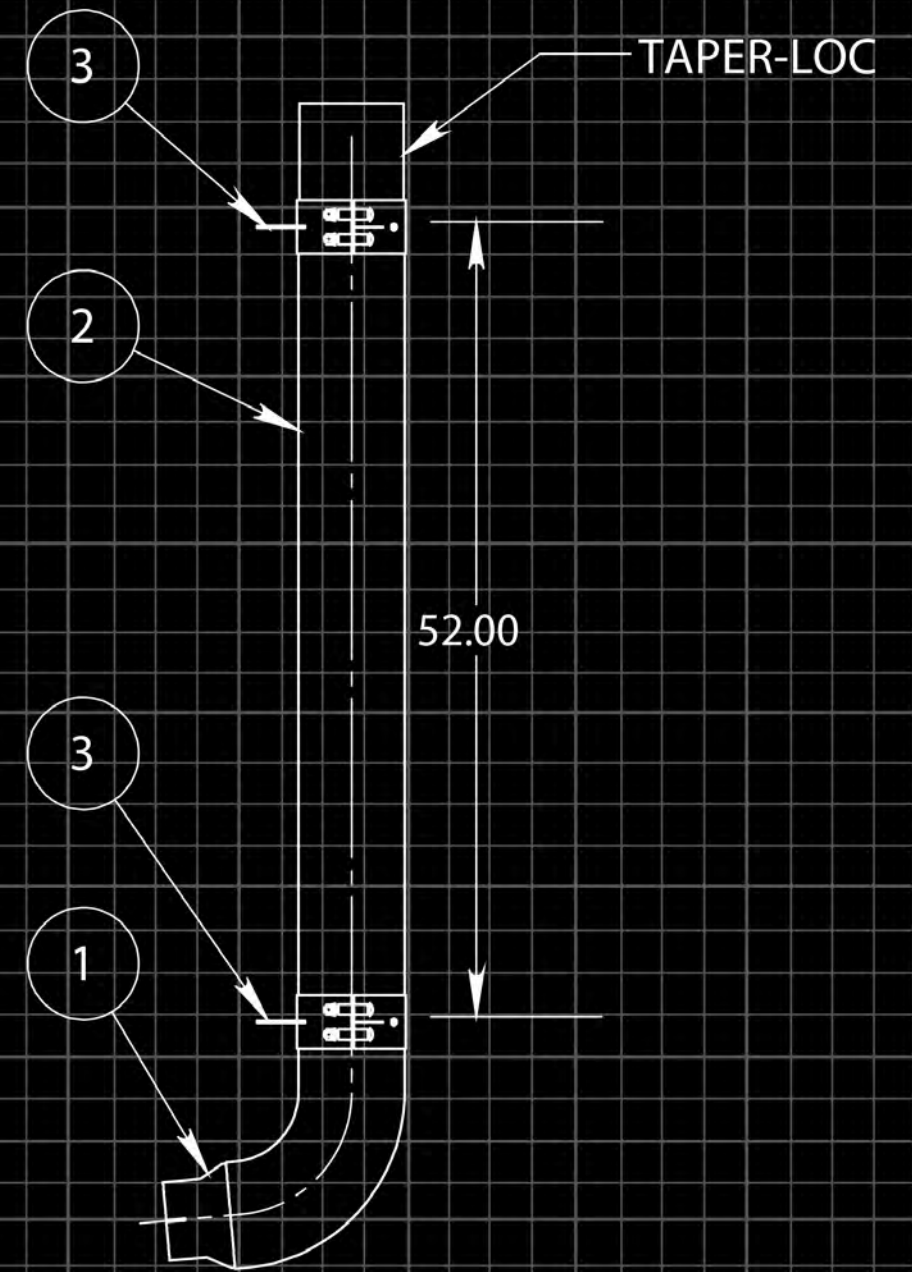
 PROJ. ENG. APPROVAL




DRAWING TITLE			
WS 4900 HERITAGE CAB 88-95 OEM STYLE KIT			
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	23527-3441	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KWSH-705052CP	A

WESTERN STAR 4900 | CONSTELLATION CAB

- 8"-5" KWSC-805052CP
- 7"-5" KWSC-705052CP
- 6"-5" KWSC-605052CP
- 5" KWSC-50052CP



KWSC-705052CP - DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZWSX-34407050CP	4900 CONSTELLATION ELBOW	2
2	24ZPX-70052CP	Z SERIES SPOOL 52"	2
3	50BJ-WSC700SCP	50 SERIES CONSTELLATION CLAMP	4

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DRAWING TITLE

WS | 4900 | CONSTELLATION CAB | 96-01 | OEM STYLE KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	23527-3440	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KWSC-705052CP	A

AND GENERAL SPECIFIED ON THIS DRAWING.

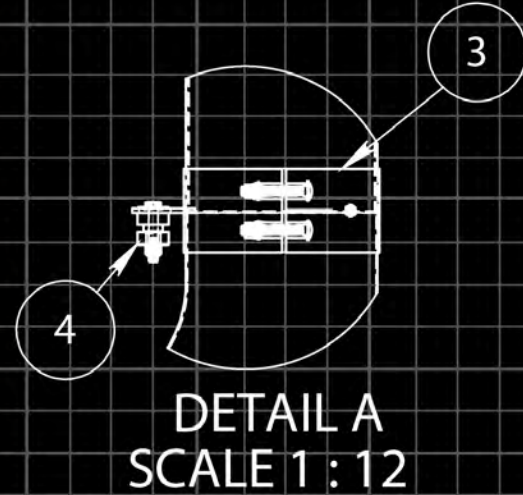
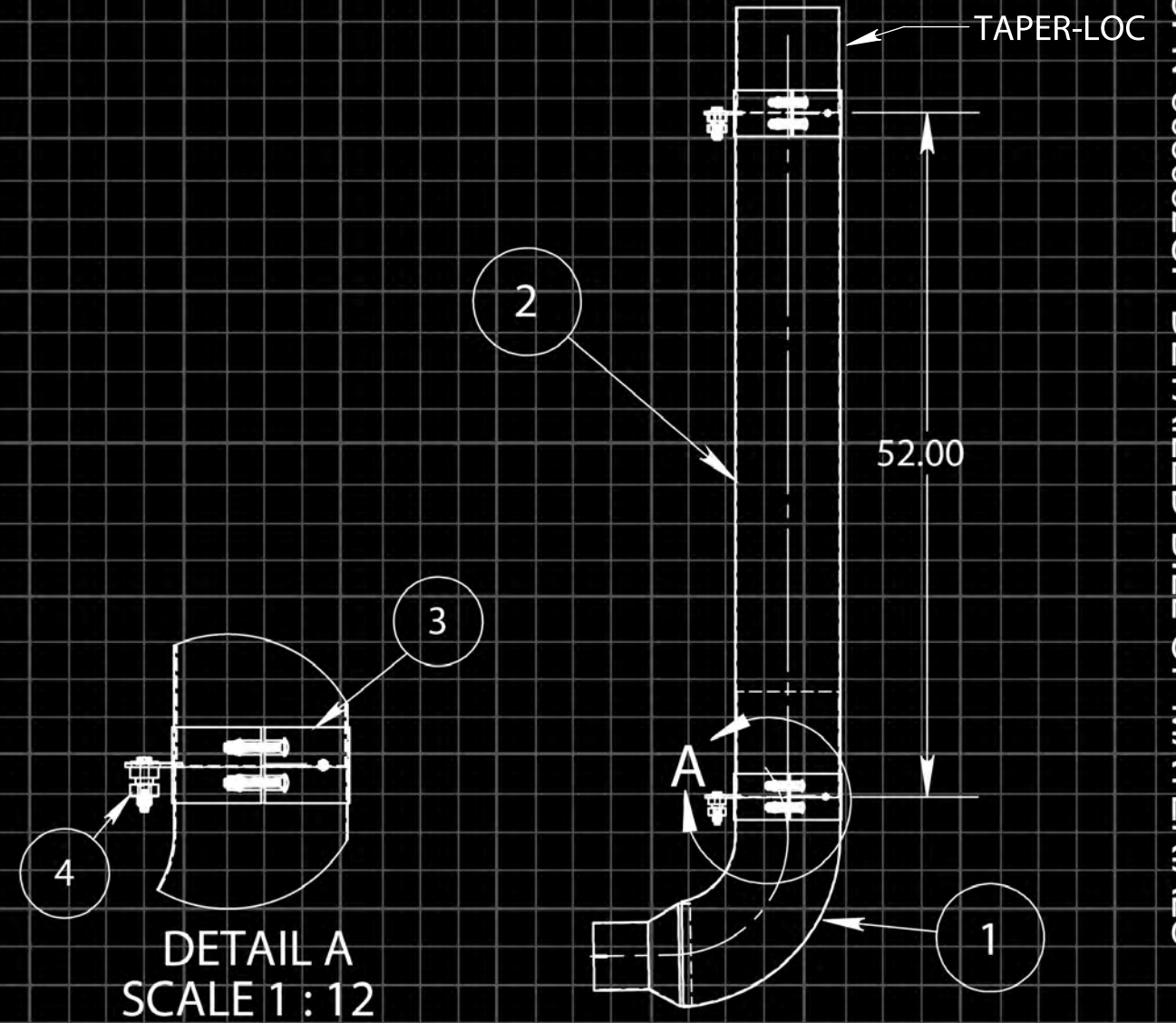
ANGULAR ±2°

WESTERN STAR 4900 | CONSTELLATION CAB



- 8"-5" KWSFN-805052CP
- 7"-5" KWSFN-705052CP
- 6"-5" KWSFN-605052CP
- 5" KWSFN-50052CP

KWSFN-805052CP-DETAILED BILL OF MATERIALS



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZWSX-35408050CP	4900 CONSTELLATION ELBOW	2
2	24ZPX-80052CP	Z SERIES SPOOL 52"	2
3	50BJ-WSC800SCP	50 SERIES CONSTELLATION CLAMP	4
4	14PB-B4656	DYNAFLEX BUSHING	8

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± .06	± .030
ANGULAR ±2°	

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DRAWING TITLE
 WS | 4900 | LATE CONSTELLATION CAB | 96-01 | OEM STYLE KIT

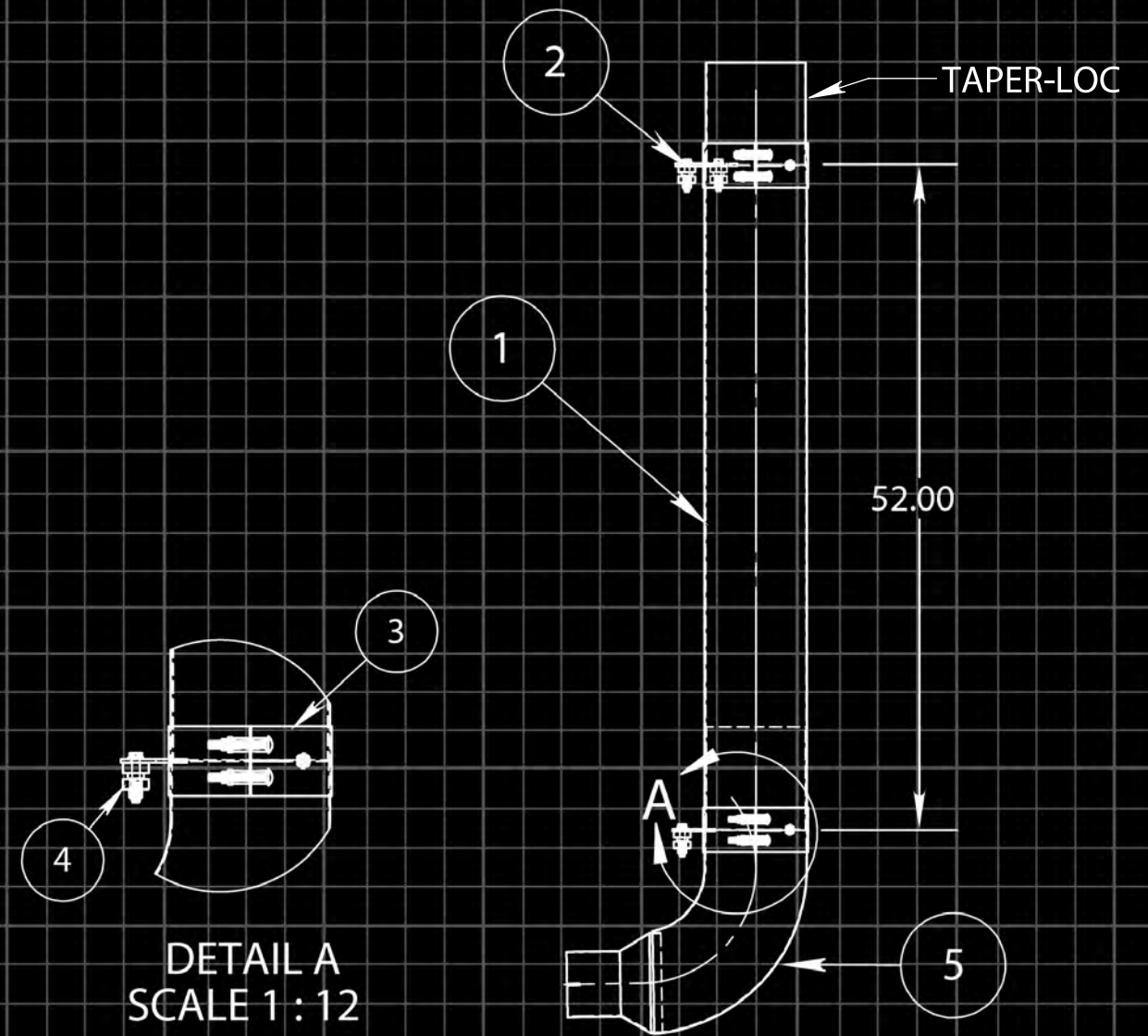
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SEE CHART	1:24	23529C3569 23529C3540	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KWSFN-805052CP	A

WESTERN STAR 4900 | STRATOSPHERE CAB



- 8"-5" KWSFN-805052CP-1
- 7"-5" KWSFN-705052CP-1
- 6"-5" KWSFN-605052CP-1
- 5" KWSFN-50052CP-1

BEST SURFACE FINISH AND GENERAL TOLERANCES NOT SPECIFIED ON THIS DRAWING.



DETAIL A
SCALE 1:12

KWSFN-805052CP-1-DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	24ZPX-80052CP	Z SERIES SPOOL 52"	2
2	50BJ-WSS800SCP	50 SERIES TOP STRATO CLAMP	2
3	50BJ-WSSB800SCP	50 SERIES BOTTOM STRATO CLAMP	2
4	14PB-B4656	DYNAFLEX BUSHING	8
5	14ZWSX-35408050CP	4900 STRATOSPHERE ELBOW	2

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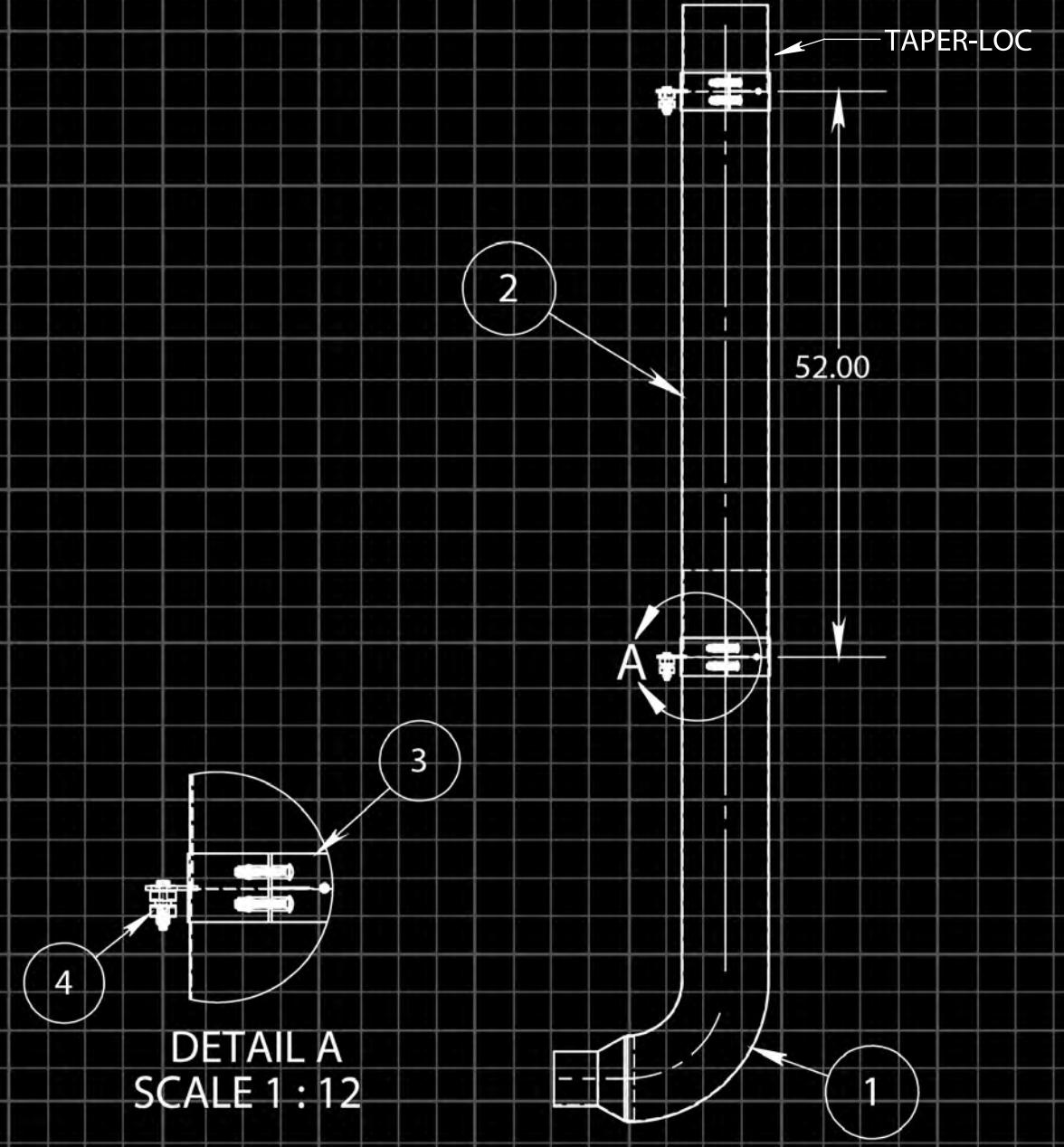
DRAWING TITLE			
WESTERN STAR, 4900EX, 2002+, STRATOSPHERE BODIES			
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	23529C3569 23529C3540	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KWSFN-805052CP-1	A

WESTERN STAR LOWMAX | FLAT TOP CAB PICKETT XL



- 8"-5" KWSLM-805052CP
- 7"-5" KWSLM-705052CP
- 6"-5" KWSLM-605052CP
- 5" KWSLM-50052CP

KWSLM-805052CP-DETAILED BILL OF MATERIALS



DETAIL A
SCALE 1:12

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZWSX-RP8050CP-SPECIAL	4900 LOW MAX PICKETT XL	2
2	24ZPX-80052CP	Z SERIES SPOOL 52"	2
3	50BJ-WSC800SCP	50 SERIES CONSTELLATION CLAMP	4
4	14PB-B4656	DYNAFLEX BUSHING	8

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DRAWING TITLE
WS | 4900 | LOWMAX | FLAT TOP | 02-06 | OEM STYLE KIT

TOLERANCES EXCEPT AS NOTED INCH

.XX	.XXX
±.06	±.030
ANGULAR ±2°	

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:25	04-21888	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KWSLM-805052CP	A

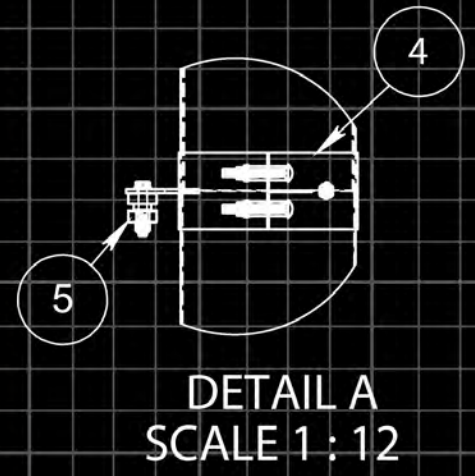
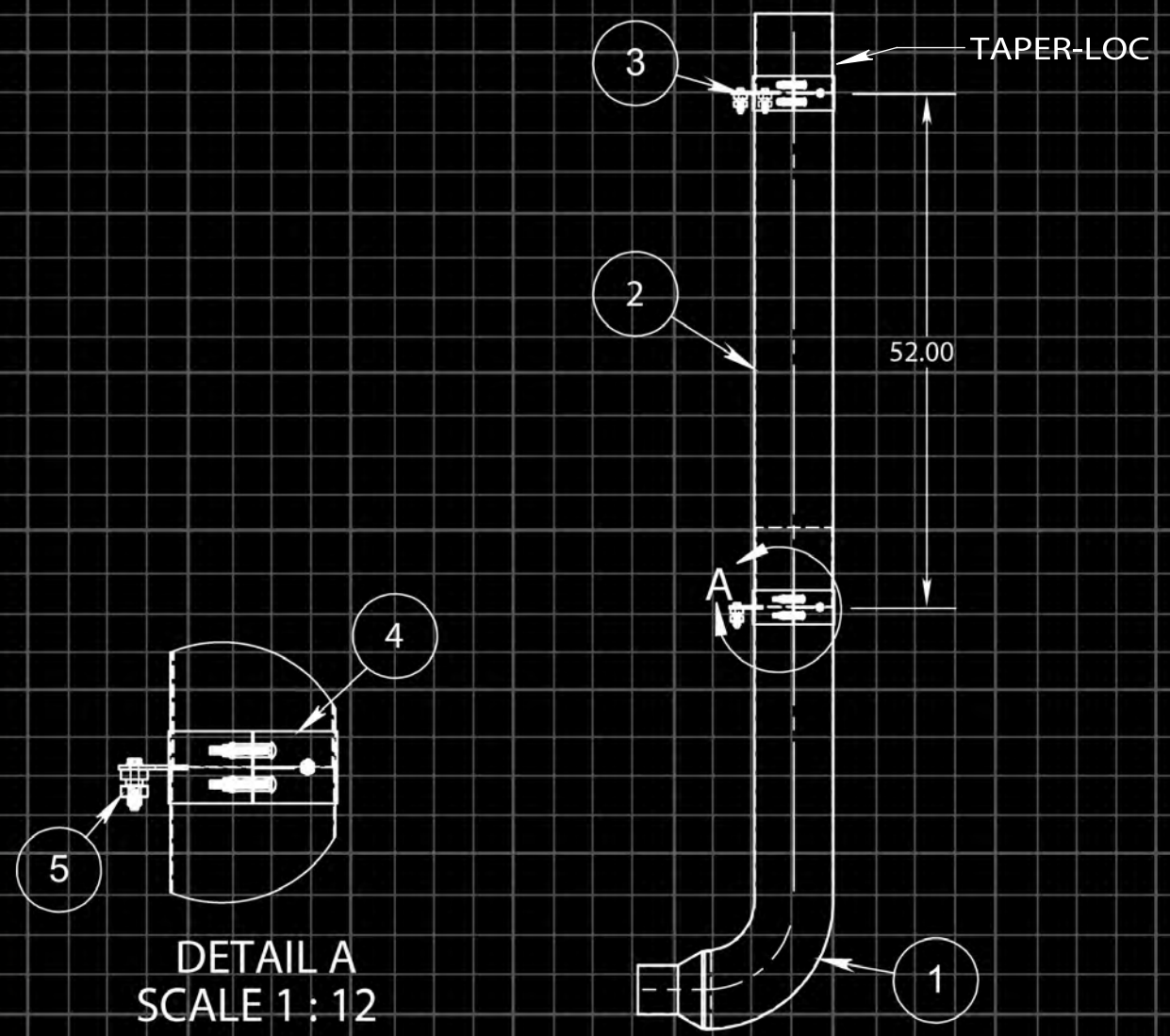
THIS DRAWING.

WESTERN STAR LOWMAX | STRATOSPHERE CAB PICKETT XL



- 8"-5" KWSLM-805052CP-1
- 7"-5" KWSLM-705052CP-1
- 6"-5" KWSLM-605052CP-1
- 5" KWSLM-50052CP-1

KWSLM-805052CP-1-DETAILED BILL OF MATERIALS



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZWSX-RP8050CP-SPECIAL	4900 LOW MAX PICKETT XL	2
2	24ZPX-80052CP	Z SERIES SPOOL 52"	2
3	50BJ-WSS800SCP	50 SERIES TOP STRATO CLAMP	2
4	50BJ-WSSB800SCP	50 SERIES BOTTOM STRATO CLAMP	2
5	14PB-B4656	DYNAFLEX BUSHING	8

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TOLERANCES EXCEPT AS NOTED INCH

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± .06	± .030
ANGULAR ±2°	

GENERAL NOTES SPECIFIED ON THIS DRAWING.

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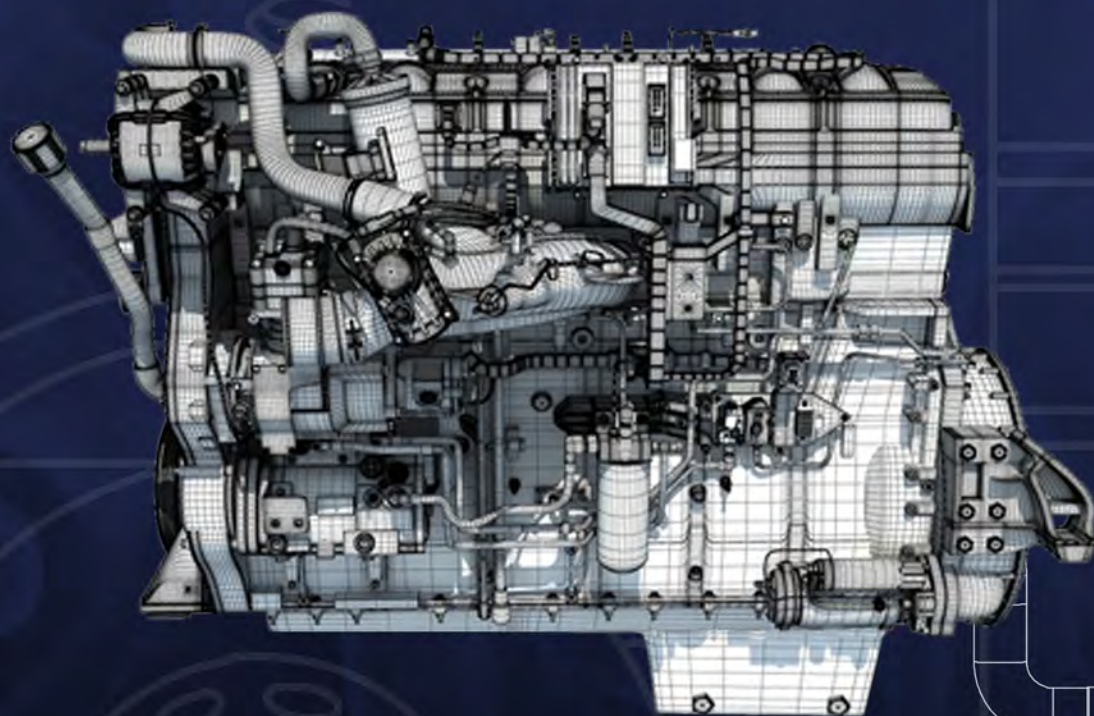


DRAWING TITLE			
WS 4900 LOWMAX STRATOSPHERE 02-06 OEM STYLE KIT			
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:25	04-21888	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KWSLM-805052CP-1	A

US 2007

REGULATIONS
1000° EXHAUST | NO SMOKE?

AS PART OF THE EMISSIONS REGULATIONS FINALIZED IN 2001 FOR ON-HIGHWAY DIESEL ENGINES, THE ENVIRONMENTAL PROTECTION AGENCY (EPA) SET POLICIES FOR PARTICULATE MATTER (PM) REDUCTION. IMPLEMENTED IN 2007, THESE REGULATIONS SET EXHAUST OUT STANDARDS THAT REDUCE PM TO NEAR-ZERO LEVELS. THIS POSED A SIGNIFICANT CHALLENGE TO DIESEL ENGINE MANUFACTURERS, AS THEY NEEDED TO DEVELOP AND INTRODUCE ACTIVE DIESEL PARTICULATE FILTERS (DPFS). DPFS OPERATE AT MUCH HIGHER TEMPERATURES THAN A STANDARD OR CATALYZED MUFFLER AND LED TO THE DEVELOPMENT OF OUR AK SYSTEM. ALTHOUGH THE ONLY REAL CHOICE FOR DPF EQUIPPED VEHICLES THE FIRST AK SYSTEMS WERE HEAVY - WE ARE PLEASED TO INTRODUCE THE AK LITE SERIES, WITH 150 LESS LBS AND SOME TECH MATERIALS THIS SYSTEM IS THE MOST TECHNOLOGICALLY ADVANCED DIESEL STACK SYSTEM ON THE MARKET.



UTILIZE TRIPLE S FLEX AND FALL WITHIN THE 2007 EXHAUST LEAK RATE REQUIREMENTS MANDATED BY THE EPA. TYPICALLY USING A GASKET, FLANGE, VBAND CONNECTION. FOUND IN OUR NEW EVERYDAY PARTS CATALOG.

DPF SYSTEMS OXIDIZE >85% OF THE PARTICULATE MATTER, HYDROCARBONS, AND CARBON MONOXIDE IN THE EXHAUST STREAM MIX, AND UTILIZE A VARIETY OF REGENERATION TECHNIQUES. REGENERATION OCCURS TO HELP COMBUST THE RAW HYDROCARBONS AND PARTICULATES INTO ASH, TO BE TRAPPED IN THE FILTER FOR LATER REMOVAL.

2007: FEDERAL TIER 3 EMISSION REGULATIONS REQUIRE THE USE OF FACTORY FIT DIESEL PARTICULATE FILTERS (DPF) WHICH RAISE AVERAGE EXHAUST TEMPERATURES BY 30%. AVERAGE TEMPERATURES CAN REACH 750-1100 DEGREES F.



THAT DPF DOESN'T CLEAN ITSELF - WHEN IT'S TIME FOR A SERVICE YOU'LL NEED A COUPLE NEW GASKETS AT LEAST. DYNAFLEX MANUFACTURES A HIGHER GRADE GASKET COMPARED TO THE OEM'S.

AKK LITE

AIR KOOLED STACKS

THE AK LITE SYSTEM IS THE NEWEST, MOST TECHNOLOGICALLY ADVANCED DIESEL EXHAUST SYSTEM FROM DYNAFLEX, PROBABLY FROM ANYBODY. UTILIZING A PIPE INSIDE OF A PIPE DESIGN, AND AN EXTREMELY UNIQUE ACCELERATED AIRFLOW BAFFLING TECHNOLOGY, THE AK LITE SYSTEM SUCKS AIR FROM THE BOTTOM OF THE ELBOW INTO THE AIR GAP BETWEEN THE PIPES, SPEEDS IT UP, SPINS IT AROUND, AND SENDS IT FLYING UP THE PIPE - KEEPING YOUR EXHAUST COOL TO THE TOUCH.

THIS SECOND GENERATION VERSION OF OUR ORIGINAL AK SYSTEMS, THE LITE MODELS HAVE BEEN REDUCED IN WEIGHT BY OVER 150LBS, AND FEATURE SOME OF THE MOST UNIQUE MATERIALS AND MANUFACTURING PROCESSES AVAILABLE. HANDMADE IN THE USA, PATENT PENDING - KEEP IT ORIGINAL, KEEP IT DYNAFLEX.

BLACK EDITION

EVER SEEN A STORMTROOPERED OUT LARGE CAR? FOR ANYONE LOOKING TO GO BLACK WITH THEIR PIPES, THE AK LITE SYSTEM IS THE ONLY PRODUCTION SYSTEM AVAILABLE IN A BLACK POWDER COATED FORMAT. THE BLACK EDITION ISN'T ONLY FOR DPF FIT VEHICLES (ALTHOUGH THE TECHNOLOGY WAS DEVELOPED FOR THEM), IT'S FOR ANYONE LOOKING TO PUT SOME BLACK PIPES ON THEIR RIG WITHOUT THE HASSLES OF SOURCING HIGH TEMP PAINT OR SOME CRAZY CERAMIC FORMULA WHICH TYPICALLY WON'T LAST. THIS PATENT PENDING SYSTEM HAS NO COMPETITION, AND IT JUST MAY OUT LAST YOUR TRUCK.



EVEN IF YOUR DPF IS IN THE MIDDLE OF A REGENERATION, AND YOUR EXHAUST MIX IS UPWARDS OF 1000°, THE SKIN TEMPS OF OUR AK LITE SYSTEM RARELY EXCEEDS AMBIENT AIR TEMPERATURES. MEANING, YOU CAN DRIVE YOUR TRUCK HARD FOR 8 HOURS STRAIGHT, GET OUT, AND LITERALLY HUG YOUR PIPES (WHICH YOU'VE WANTED TO DO SINCE 1972, NOW BE CAREFUL IF ITS 120 OUTSIDE).

PROVIDING ALL THE BENEFITS OF A HEAT SHIELD, ALL THE STYLE OF AN ORIGINAL MONSTER STACK SYSTEM.

150 LBS. LITE-R THAN THE ORIGINAL AK SYSTEM

WHETHER ORDERING OUR AK LITE SYSTEM IN CHROME OR BLACK PAINT - THESE NEWLY DESIGNED BAFFLES KEEP THE INSIDE TUBE PERFECTLY CENTERED - MAKING INSTALLATION EASY AND PAINLESS.



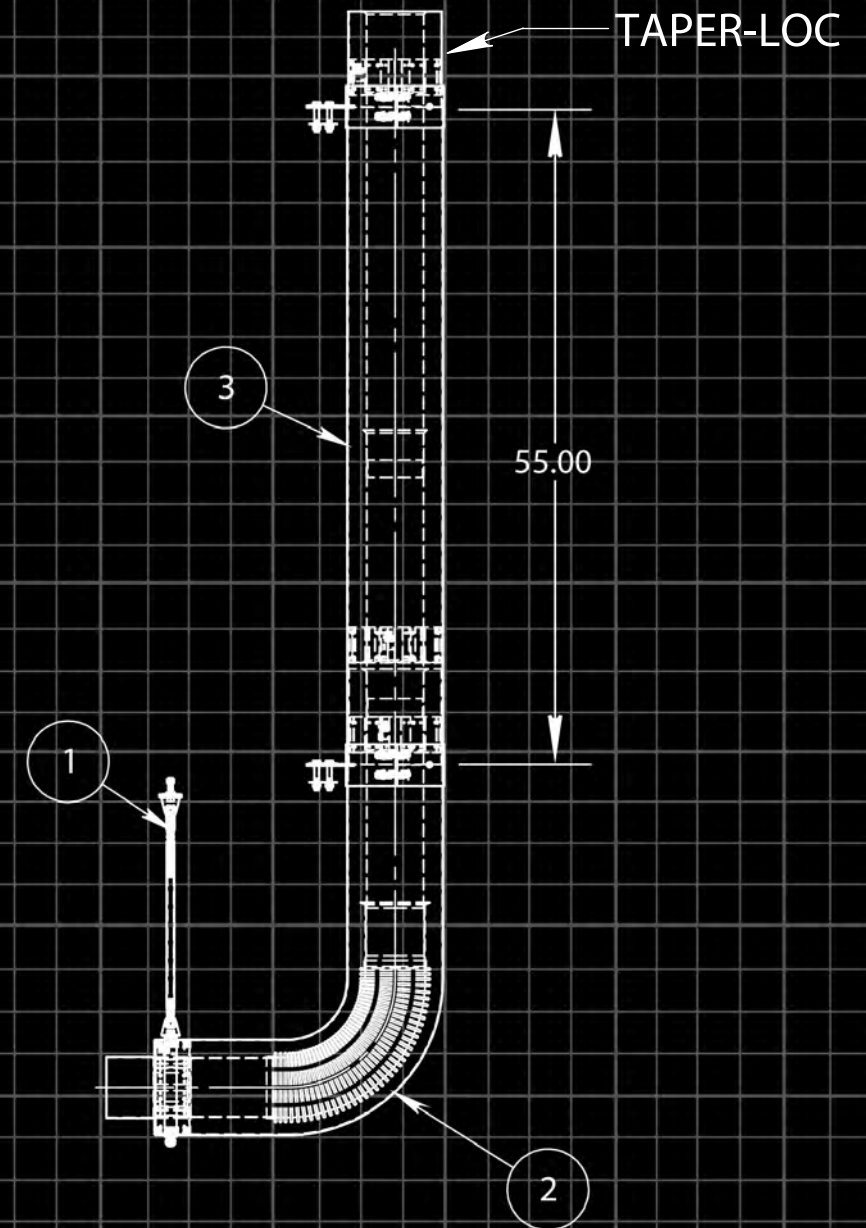
PETERBILT

389 | AIR KOOLED KIT



8"-5" KRP-AK805055CP

FINISH AND GENERAL TOLERANCES NOT SPECIFIED ON THIS DRAWING.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	48CH389800SCP	48CH HANGER 45 STYLE	2
2	14ZAKLX-RP8050CP	AK LITE PICKETT ELBOW	2
3	24ZAKLPX-80055CP	AK LITE SPOOL 55"	2
4	50BJ-APB800SCP	50 SERIES ANGLE 359 379 389G CLAMP	2
5	14PAC-B6001009	DYNAFLEX BUSHING	8

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ANGULAR ±2°	

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DRAWING TITLE PB | 379 | 07-10 | AIR KOOLED LITE KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:24	M66-7018-001	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KRP-AK805055CP	A

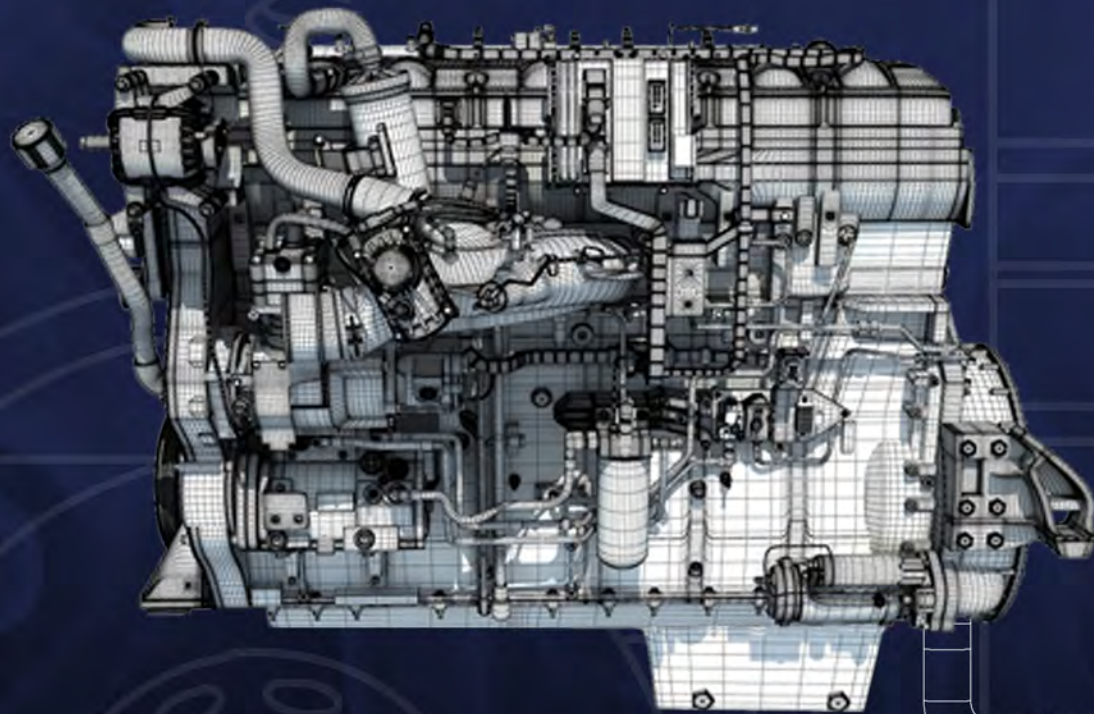
KRP-AK805055CP-DETAILED BILL OF MATERIALS

US 2010

REGULATIONS

EXHAUST YOU CAN BREATHE

AS A RESULT OF EPA 2010 LEGISLATION, DIESEL ENGINE MANUFACTURERS WERE TASKED WITH NOT ONLY REDUCING THE PM LEVELS TACKLED BY 2007 LEGISLATION, BUT NOW REDUCING THE OXIDES OF NITROGEN (NOX) IN THE EXHAUST MIX. ALMOST ALL MAJOR ON-HIGHWAY ENGINE MANUFACTURERS HAVE CHOSEN SELECTIVE CATALYTIC REDUCTION (SCR) TECHNOLOGY TO ACHIEVE MANDATED EXHAUST OUT NOX LEVELS. FOR DYNAFLEX AND YOU, THE MOST IMPORTANT FEATURE OF YOUR NEW SCR EQUIPPED VEHICLE THAT USES DEF IS THE OPERATING TEMPERATURE OF THE EXHAUST. ALTHOUGH THE NEW 2X SERIES CHANGES SOME TRADITIONAL DESIGN FEATURES, THESE ARE ORIGINAL MONSTER STACK SYSTEMS THROUGH AND THROUGH.



2007: FEDERAL TIER 3 EMISSION REGULATIONS REQUIRE THE USE OF FACTORY FIT DIESEL PARTICULATE FILTERS (DPF) WHICH WILL RAISE AVERAGE EXHAUST TEMPERATURES BY 30%. AVERAGE TEMPERATURES CAN REACH 750-1100° F.

SELECTIVE CATALYTIC REDUCTION SYSTEMS BECAME STANDARD EQUIPMENT IN 2011 ON ALL DIESEL ENGINES - PART OF FEDERAL LEGISLATION TO REDUCE GREENHOUSE GAS EMISSIONS FROM DIESEL ENGINES.

SCR SYSTEMS OPERATE MOST EFFICIENTLY ABOVE 392° F - AT THIS TEMPERATURE DEF BECOMES AQUEOUS AMMONIA AND NEUTRALIZES THE OXIDES OF NITROGEN PRESENT IN THE EXHAUST STREAM.

THE RESULT OF EPA 2010 MANDATES AND COMPLETELY AIRTIGHT, TYPICALLY BRAIDED, FLEX LINED, BELLOWS THAT USE A FLANGE/GASKET/VBAND CONNECTION IN THE EXHAUST SYSTEM. GENERALLY FOUND PRE-AFTERTREATMENT.



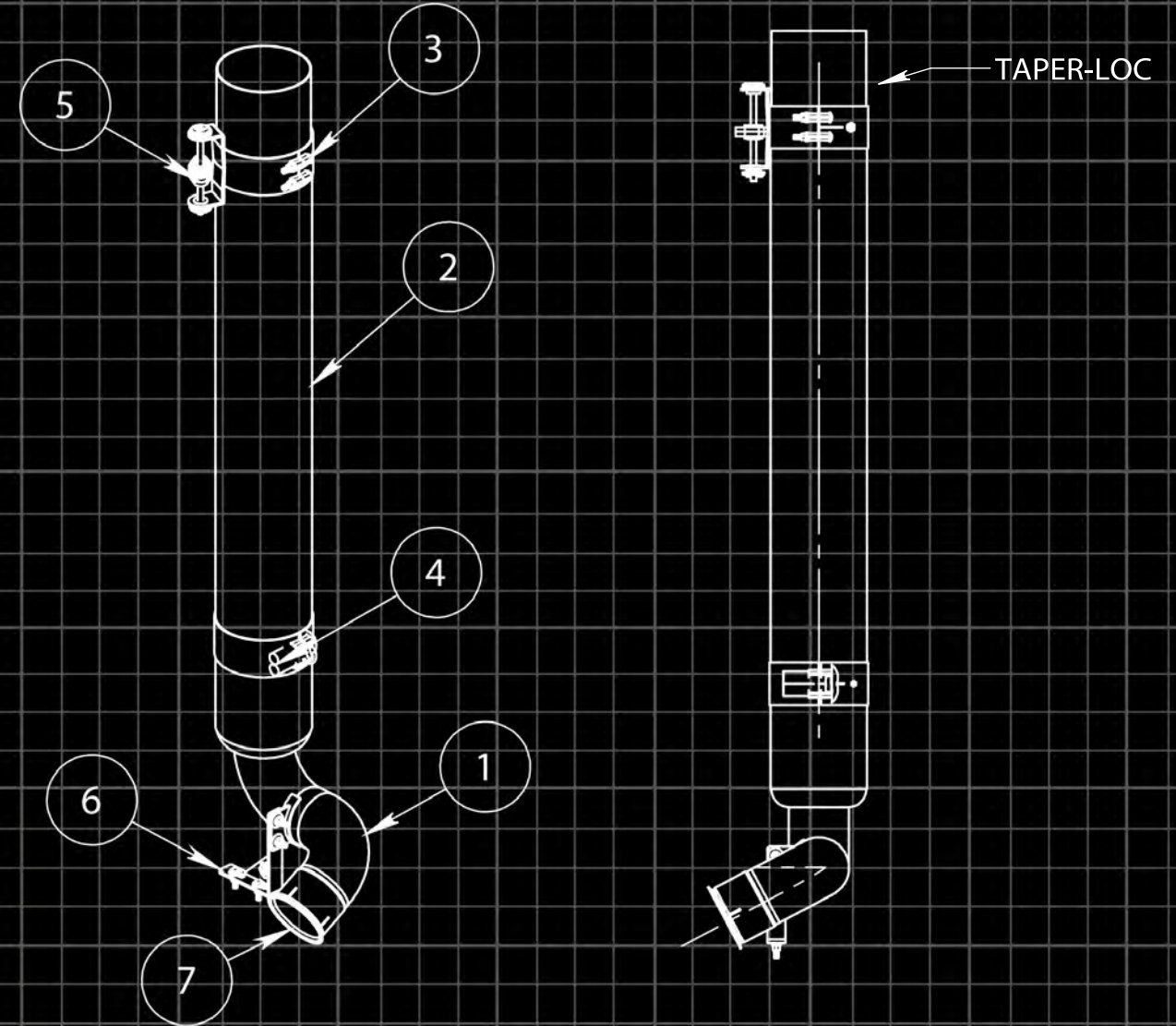
THAT DPF DOESN'T CLEAN ITSELF - WHEN IT'S TIME FOR A SERVICE YOU'LL NEED A COUPLE NEW GASKETS AT LEAST. DYNAFLEX MANUFACTURERS A HIGHER GRADE GASKET COMPARED TO THE OEM'S.

PETERBILT

384 | SINGLE PIPE



8"-5" KAA-805046CP
7"-5" KAA-705046CP



KAA-805046CP-DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZPB-70188050CP	384 SMOOTH BEND	1
2	24ZXX-DD80046CP	2X SERIES SPOOL 46"	1
3	50BJ-1317800SCP	50 SERIES 389 UNIBILT SLIDER CLAMP	1
4	50BJ-800SCP	50 SERIES STRAP CLAMP	1
5	14PAC-B6001009	PACCAR SLIDER BUSHING KIT	1
6	14PB-BRK7018CP	384 DOUBLE BEND ADAPTOR PLATE	1
7	42P-500S	42 STYLE FLANGE STAINLESS	1

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ANGULAR ± 2°	

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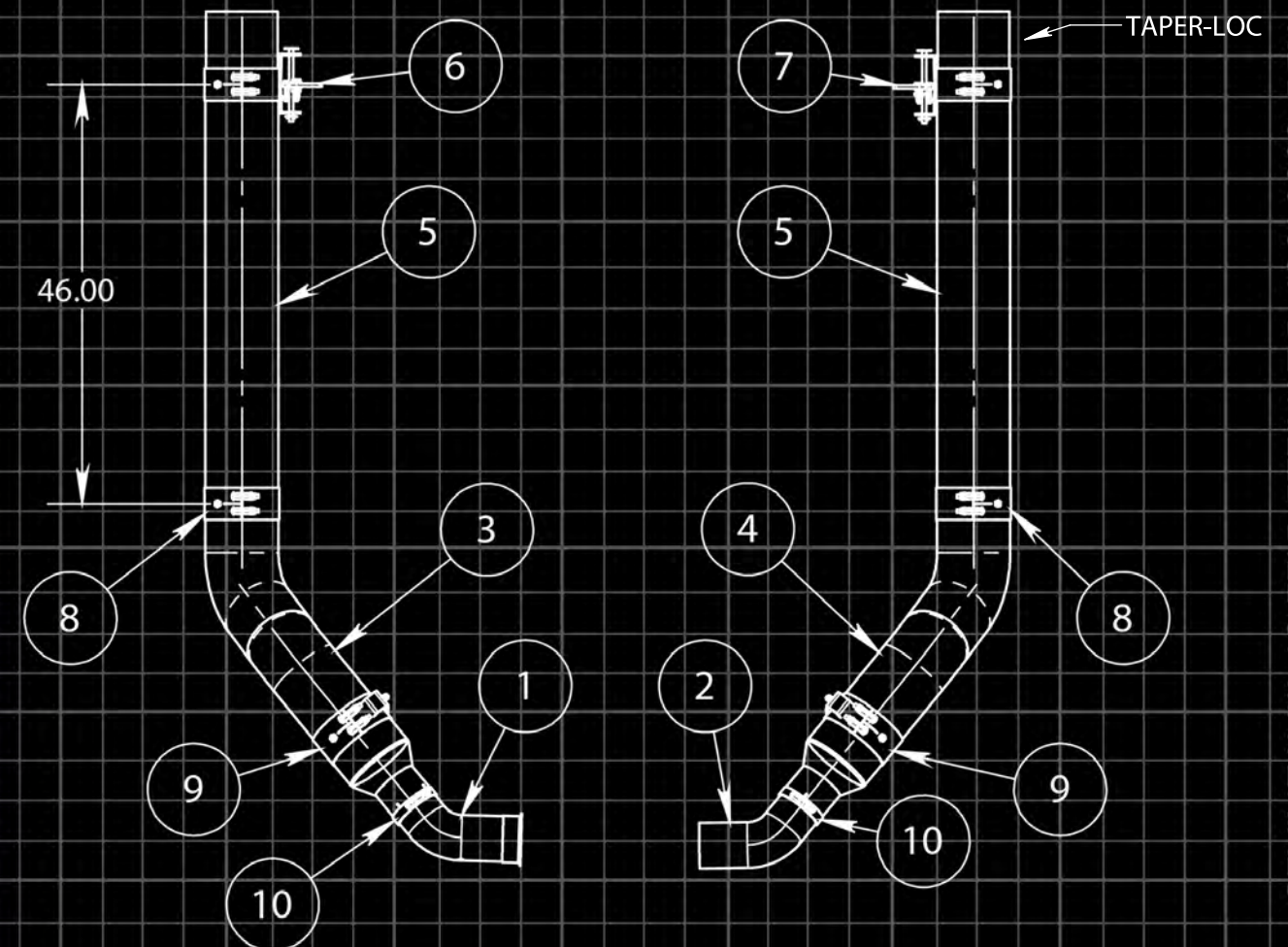
PROJ. ENG. APPROVAL
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DRAWING TITLE			
PB 384 11-15 OEM STYLE KIT-SINGLE			
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:22	M66-7018-001	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KAA-805046CP	A

PETERBILT 389 | OEM STYLE 2011-2015 | UB

8"-5" KDD-805046CP
7"-5" KDD-705046CP
6"-5" KDD-605046CP
5" KDD-50046CP



KDD-805046CP-DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14ZPB-6881500CP	389 OEM KIT LEFT UNDERCARRIAGE ELBOW	1
2	14ZPB-6879500CP	389 OEM KIT RIGHT UNDERCARRIAGE ELBOW	1
3	14ZPB-68818050CP	389 OEM STYLE LEFT DOUBLE BEND	1
4	14ZPB-68798050CP	389 OEM STYLE RIGHT DOUBLE BEND	1
5	24ZXX-DD80046CP	2X SERIES SPOOL 46"	2
6	50BJ-1317800SCP	50 SERIES 389 UNIBILT SLIDER CLAMP	1
7	50BJ-1217800SCP	50 SERIES 389 UNIBILT SLIDER CLAMP	1
8	50BJ-800SCP	50 SERIES STRAP CLAMP	2
9	50BJ-UB800SCP	50 SERIES UB STYLE	2
10	45-512SCP	45 SERIES NARROW STRAP CLAMP	2
11	14PAC-B6001009	PACCAR SLIDER BUSHING KIT	2
12	14DD-BRK389SP	BRACKET DOUBLE BEND ADAPTOR	2

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 ± .06 ± .030
 ANGULAR ± 2°

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DRAWING TITLE

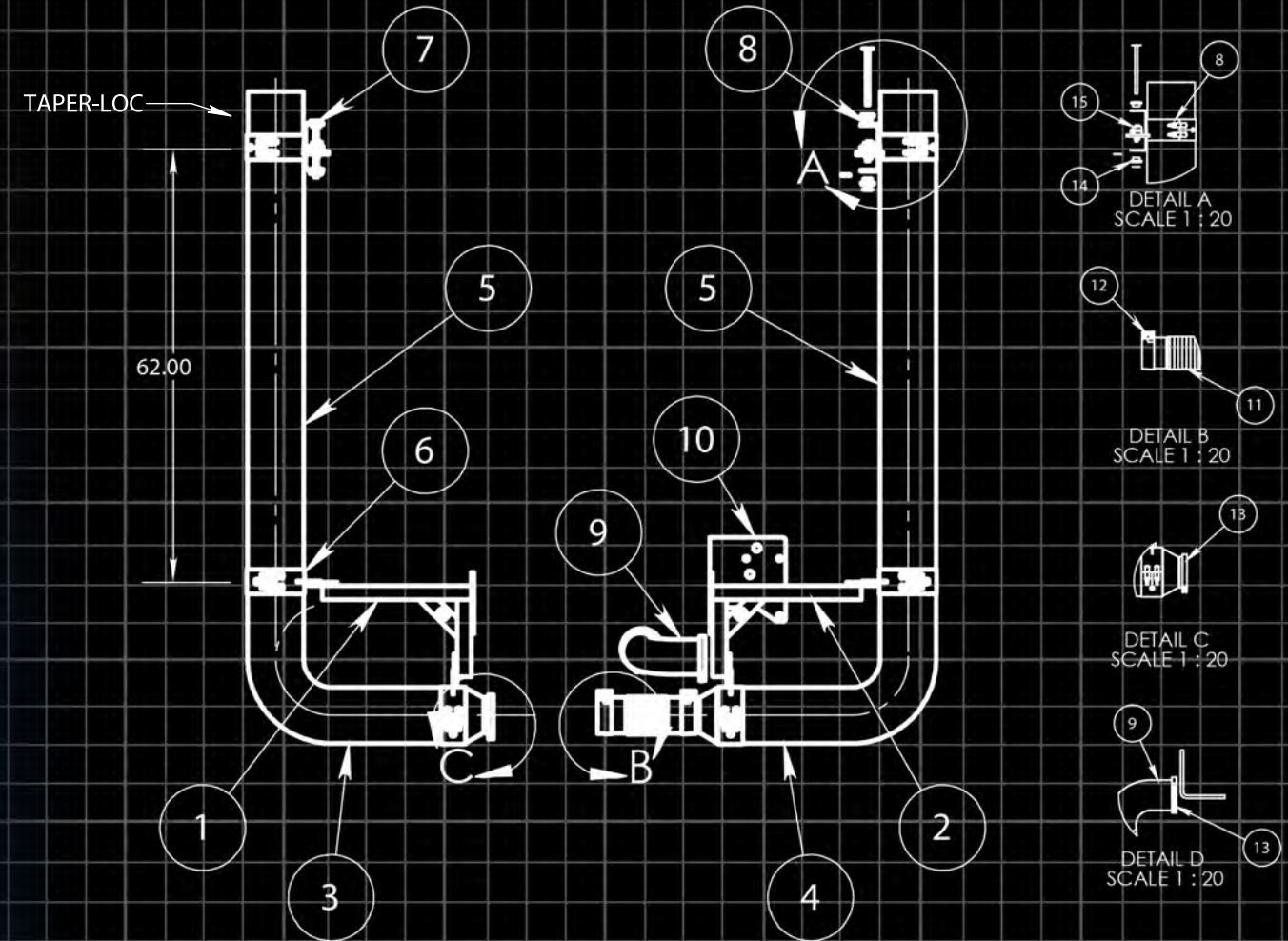
389 PETERBILT 2011-2015 OEM KIT

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:30	M66-6881-3220 M66-6879-3220	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KDD-805046CP	A

PETERBILT 389 | PICKETT DPF | SCR MOVING KIT



8"-5" KRPP-805062CP
7"-5" KRPP-705062CP



KRPP-805062CP-DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14PB-RP6881CP	BIG CHROME FRAME BRACKET RP ELBOW (LEFT)	1
2	14PB-RP6879CP	BIG CHROME FRAME BRACKET RP ELBOW (RIGHT)	1
3	14ZPB-RP68818050CP	389 LEFT FLANGED PICKETT	1
4	14ZPB-RP68798050CP	389 RIGHT PICKETT ELBOW	1
5	24ZXX-80062CP	2X SPOOL 62"	2
6	50BJ-RP800SCP	50 SERIES 389 CHROME SUPPORT	4
7	50BJ-1217800SCP	50 SERIES 389 UNIBILT SLIDER CLAMP	1
8	50BJ-1317800SCP	50 SERIES 389 UNIBILT SLIDER CLAMP	1
9	14PB-RP6882S09	SHORT DPF INLET ELBOW 304 STAINLESS	1
10	14PB-FB38913B	DPF SCR STEP MOVE BRACKET NO DRILLING	1
11	53-500-18	53 SERIES FLEX 18"	1
12	50TQ-500S	LAP JOINT CLAMP STAINLESS	2
13	77CUM-1003	DYNAFLEX GASKET 5" MARMON	2
14	14PAC-B6001009	PACCAR SLIDER BUSHING KIT	2
15	14RPP-BRK389SP	BRACKET UNIBILT BODY ADAPTOR PLATE	2

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RENDERED BY

[Signature]

PROD. MNG. APPROVAL

[Signature]

PROJ. ENG. APPROVAL

[Signature]



DRAWING TITLE

PB | 389 UNIBILT | 11-15 | STEP MOVING KIT

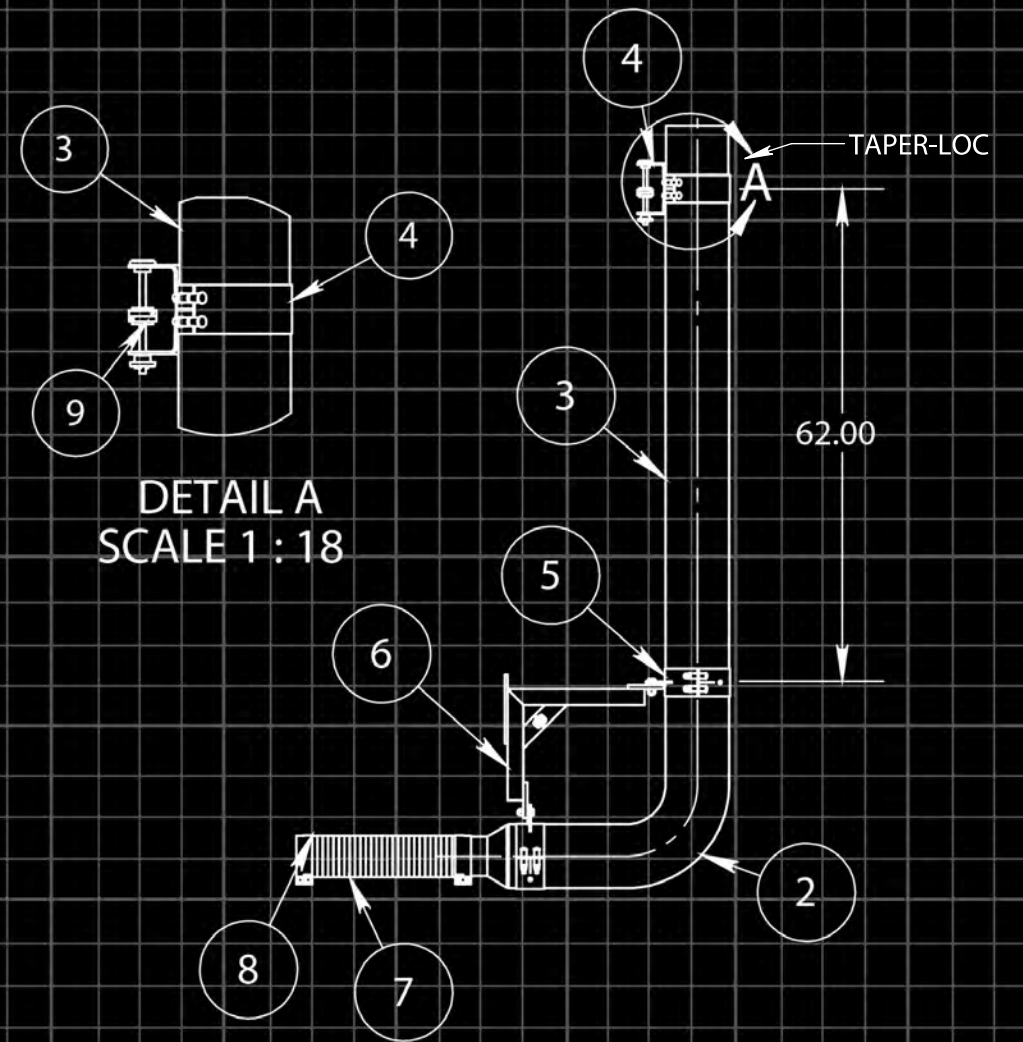
MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:40	M66-6881-3220 M66-6879-3220	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KRPP-805062CP	A

ES

ON THIS DRAWING.

PETERBILT 389 | PICKETT DAYCAB | BOLT ON

8"-5" KRPP-805062CP-1
7"-5" KRPP-705062CP-1



KRPP-805062CP-1-DETAILED BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	ITEM NO.
1	14ZPB-RP70328050CP	389 DAYCAB LEFT PICKETT	1
2	14ZPB-RP70338050CP	389 DAYCAB RIGHT PICKETT	1
3	24ZXX-80062CP	2X SERIES SPOOL 62"	2
4	50BJ-PBDC800SCP	389 DAYCAB SLIDER	2
5	50BJ-RP800SCP	50 SERIES 389 CHROME SUPPORT	4
6	14PB-RP70XXCP	389 LEFT RIGHT BIG CHROME BRACKET	2
7	53-500-18	53 SERIES FLEX 18"	1
8	50TQ-500S	LAP JOINT CLAMP STAINLESS	2
9	14PAC-B6001009	PACCAR SLIDER BUSHING KIT	2

ALL INFORMATION CONTAINED HEREIN IS UNCLASSIFIED AND CONFIDENTIAL INFORMATION. THIS DRAWING IS THE PROPERTY OF DYNAFLEX PRODUCTS. REPRODUCTION IN WHOLE OR IN PART WITHOUT THE WRITTEN PERMISSION OF DYNAFLEX PRODUCTS IS PROHIBITED.

TOLERANCES EXCEPT AS NOTED INCH	
.XX	.XXX
±.06	±.030
ANGULAR ±2°	

RENDERED BY

PROD. MNG. APPROVAL

PROJ. ENG. APPROVAL

DRAWING TITLE

PB | 389 DAYCAB | 11-15 | PICKETT STYLE

MATERIAL DESCRIPTION	SCALE	OEM NUMBER	SHEET #
SEE CHART	1:36	M66-6879-3220 M66-6881-3220	1 OF 1
FINISH SPECIFICATION	REV. LTR	DRAWING NUMBER	SIZE
CHROME	00	KRPP-805062CP-1	A



PETERBILT 389 | PICKETT DR DPF | SCR MOVING KIT

NO DRILLING. NO FABRICATION. NO WORRIES.



389 50 SERIES CLAMP

OUR RE-ENGINEERED CLAMP / PIN / RETAINER CLIP ASSEMBLY INSURES YOUR SYSTEM STAYS WHERE IT LOOKS BEST, ON YOUR TRUCK.

STEP-MOVING BRACKETS

SO YOU WANT ROD PICKETT ELBOWS? THEN YOUR SCR AND DPF SYSTEM WILL NEED TO MOVE FORWARD 2" TO ACCOMMODATE THAT NICE LOOKING 90. LUCKILY THESE TWO 1/4" THICK PLATE BRACKETS CAN HANDLE THAT 400LB STEP. DON'T CUT, WELD, OR MODIFY ANYTHING ON THE STEP. BOLT THESE ON AND MOVE ON.

DPF INLET ELBOW

CRAFTED FOR YOUR NEW SYSTEMS PLACEMENT ON THE FRAME, WE MAKE SURE YOU HAVE EVERYTHING NEEDED, EVEN A NEW GASKET!

CHROME BRACKETS

MAYBE THE COOLEST FEATURE OF YOUR NEW DYNAFLEX Z SERIES CHROME KIT ARE YOUR CHROME ON CHROME MOUNTING BRACKETS. CHROME MOUNTS YOUR CHROME NOW.

EVEN FLOW Y-PIPE

IF THE KRPP DPF|SCR STEP MOVING KIT WASN'T SEXY ENOUGH FOR YOU ALREADY-WAIT UNTIL YOU GET YOUR EYES ON THIS MASSIVE Y-PIPE. THE FACTORY 389 EXHAUST SEEMS TO LIKE TO ONLY HEAT UP ONE SIDE OF YOUR PIPE SO WE MADE SURE TO EVEN THE FLOW OUT WITH A UNIQUE BAFFLE INSIDE. SOLVING PROBLEMS, AND MAKING YOUR WHIP LOOK BETTER, THAT'S HOW WE ROLL.



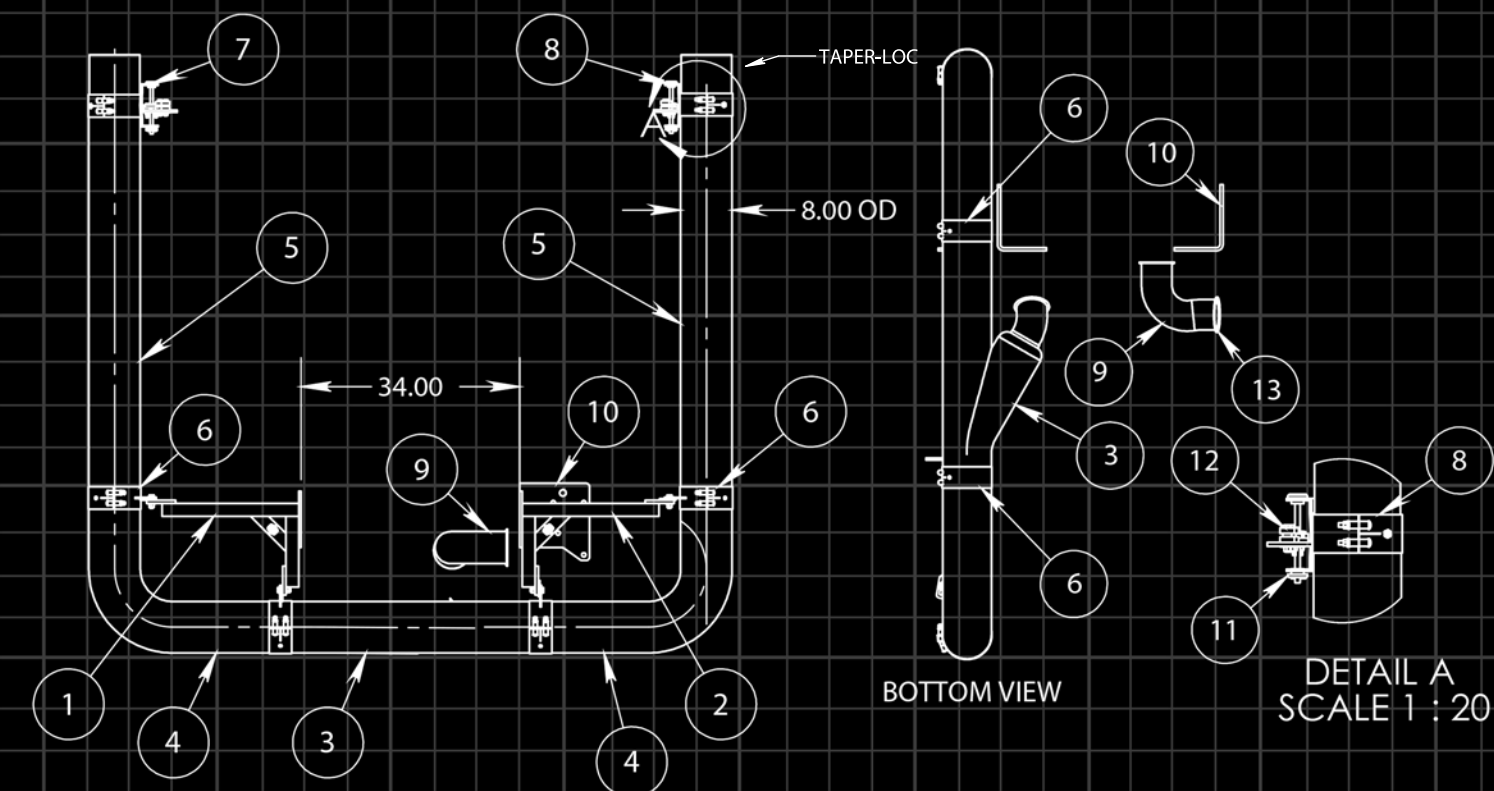
SLIDING CLAMP

THE OEM CLAMPS ARE WEAK. PINS SHAKE OFF AND CLAMPS FAIL. WE LET ENGINEERING LOOSE AND, WELL, THEY DID WHAT THEY DO. THEY IMPROVED THE DESIGN. THIS CLAMP MOUNTS DIRECTLY TO THE OEM BRACKET USING SUPPLIED ADAPTOR PLATES AND BOASTS A STRONGER CONNECTION AND COTTER PIN ASSEMBLY. A NEW SWIVEL BUSHING AND MORE DURABLE SUPPORT BUSHINGS COME WITH THE CLAMP ASSEMBLY. THIS IS ONE OF THE MOST TECH CLAMPS TO EVER LEAVE OUR DOORS.







DYNAFLEX CHROME BRACKETS

THAT OEM FRAME BRACKET IS NOT GOING TO CUT IT. LUCKILY Z SERIES KITS GIVE YOU EVERYTHING YOU NEED, AND WE THOUGHT YOUR CHROME ELBOW SHOULD BE MOUNTED TO TWO CHROME CLAMPS, WHICH ARE MOUNTED TO A BURLEY CHROME BRACKET. THESE CUSTOM CHROME ON CHROME BRACKETS TAKE YOUR EXHAUST TO ANOTHER LEVEL. A LASER CUT DP MAKES IT EASY TO KNOW YOUR GETTING THE ORIGINAL HANDCRAFTED CHROME EXHAUST SYSTEM. MADE IN THE USA BY DYNAFLEX.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14PB-RP6881CP	BIG CHROME FRAME BRACKET RP ELBOW (LEFT)	1
2	14PB-RP6879CP	BIG CHROME FRAME BRACKET RP ELBOW (RIGHT)	1
3	34PBXX-DR8050CP	Y PIPE FULL DIAMETER DR EVEN FLOW	1
4	14ZPB-DR68XX800CP	389 DR PICKETT	2
5	24ZXX-80062CP	2X SPOOL 62"	2
6	50BJ-RP800SCP	50 SERIES 389 CHROME SUPPORT	4
7	50BJ-1217800SCP	50 SERIES 389 UNIBILT SLIDER CLAMP	1
8	50BJ-1317800SCP	50 SERIES 389 UNIBILT SLIDER CLAMP	1
9	14PB-RP6882S09	SHORT DPF INLET ELBOW 304 STAINLESS	1
10	14PB-FB38913B	DPF SCR STEP MOVE BRACKET NO DRILLING	1
11	14PAC-B6001009	PACCAR SLIDER BUSHING KIT	2
12	14RPP-BRK389SP	BRACKET UNIBILT BODY ADAPTOR PLATE	2
13	77CUM-1003	DYNAFLEX GASKET 5" MARMON	1

<small>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNAFLEX PRODUCTS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF DYNAFLEX PRODUCTS IS PROHIBITED.</small>		RENDERED BY 				
TOLERANCES EXCEPT AS NOTED INCH .XX .XXX ±.06 ±.030 ANGULAR ±2°		PROD. MNG. APPROVAL 				DRAWING TITLE 389 UNIBILT STEP MOVE KIT FULL DIAMETER DR
		PROJ. ENG. APPROVAL 	MATERIAL DESCRIPTION SEE CHART	SCALE 1:36	OEM NUMBER M66-6881-3220 M66-6879-3220	SHEET # 1 OF 1
			FINISH SPECIFICATION CHROME	REV. LTR 00	DRAWING NUMBER KRPP-DR80062CP	SIZE A

KRPP-DR80062CP - DETAILED BILL OF MATERIALS

8" KRPP-DR80062CP
7" KRPP-DR70062CP



7
SERIES

KEEP IT SIMPLE.

SO, YOU'VE PICKED YOUR KIT...

HOW HIGH DO YOU WANT YOUR SYSTEM TO GO?

13'6" ? THAT'S EASY BECAUSE IF YOU USE THE IMAGE ON THE NEXT PAGE YOU CAN SEE THAT AN AVERAGE TRUCK'S TOP BRACKET WILL BE ABOUT 100 INCHES FROM THE GROUND (+-5"). IF WE USE THAT EASY FIGURE AS OUR GUIDE, FINDING YOUR OVERALL HEIGHT IS TOO EASY. ADD WHATEVER LENGTH TOP YOU'RE THINKING OF ORDERING TO 100 AND THEN DIVIDE THE WHOLE THING BY 12. OH YEAH, OR YOU CAN USE THE GUIDE ON THE RIGHT, THANKS SAL.

-68"	14'
-60"	13' 4"
-54"	12' 10"
-48"	12' 4"
-44"	12'
-36"	11' 4"



LIKE THIS RIG? WANT MORE?
FOLLOW US



@DYNAFLEX_USA

*Model for demonstration only. Image is not to scale and is not a representation of actual stack length. Remember to adhere to local height limits in your territory.

NINE UNIQUE TOPS



...NINE...

STRAIGHT

IN THE 80'S, IT WAS FOUNDER GIL CONTRERAS' WIFE DOLLY WHO COMMENTED ON GIL'S NEWEST INNOVATION, "THE MONSTER STACK," NOTICING THAT THEY WEREN'T "SHINY." GIL WAS SO FOCUSED ON THE SOUND ALTERING FUNCTION OF HIS NEW PIPE, WE SUSPECT HE WOULD HAVE, IF LEFT TO HIS OWN DEVICES, FORGOTTEN THE CHROME ALTOGETHER. LUCKILY FOR US, DOLLY NEVER FORGOT AESTHETICS AND THE FIRST MONSTER STACKS HAD TO BE "SHINY"; OH IT WAS A STRAIGHT PIPE TOO. TO THE FIRST TOP STACK STYLE IN OUR LINE, "THANKS FOR GETTING US GOING."

5"	24P-50018CP*	18"	7"	24P-70036CP*	36"	6"-5"	24P-605024CP*	24"
	24P-50024CP*	24"		24P-70044CP*	44"		24P-605036CP*	36"
	24P-50036CP	36"		24P-70048CP*	48"		24P-605048CP	48"
	24P-50044CP*	44"		24P-70054CP	54"	24P-605060CP*	60"	
	24P-50048CP	48"	24P-70060CP	60"	24P-605084CP*	84"		
	24P-50054CP*	54"	24P-70068CP	68"	7"-5"	24P-705036CP*	36"	
	24P-50060CP	60"	8"	24P-80036CP*		36"	24P-705048CP	48"
	24P-50068CP*	68"		24P-80044CP*	44"	24P-705060CP*	60"	
24P-50072CP	72"	24P-80048CP*	48"	8"-5"	24P-805036CP*	36"		
24P-50084CP*	84"	24P-80054CP	54"		24P-805048CP	48"		
6"	24P-60036CP*	36"	24P-80060CP**	60"	24P-805060CP*	60"		
	24P-60044CP*	44"	24P-80068CP	68"	24P-805084CP*	84"		
	24P-60048CP*	48"						
	24P-60054CP	54"						
	24P-60060CP	60"						
	24P-60068CP	68"						

*Subject to lead times.

**Available in AK Lite



MITERED

THE 24MP IS A CLASSIC PIPE DESIGN THAT ALWAYS LOOKS GOOD. IF YOU'RE JUST LOOKING TO ADD A LITTLE EXTRA FLAIR TO YOUR TOPS, THE 24MP MIGHT BE THE PERFECT ADDITION TO YOUR KIT. SINCE THE ORIGINAL RELEASE IN 1972 WE'VE FOCUSED ON MAKING THE HIGHEST QUALITY PRODUCTS FOR YOU AND YOUR TRUCK. WE'VE NEVER PLATED A BICYCLE, AND MAYBE WE WOULDN'T BE GOOD AT PLATING A WIDGET, BUT BIG PIPES...WE DO THAT BETTER THAN ANYONE AND HAVE FOR 41 YEARS. KEEP IT ORIGINAL, KEEP IT DYNAFLEX.

5"	24MP-50018CP*	18"	7"	24MP-70036CP	36"	6"-5"	24MP-605024CP*	24"
	24MP-50024CP	24"		24MP-70044CP	44"		24MP-605036CP	36"
	24MP-50036CP	36"		24MP-70048CP	48"		24MP-605048CP	48"
	24MP-50044CP	44"		24MP-70054CP	54"		24MP-605060CP	60"
	24MP-50048CP	48"		24MP-70060CP	60"		24MP-605084CP*	84"
	24MP-50054CP*	54"		24MP-70068CP	68"	7"-5"	24MP-705036CP	36"
	24MP-50060CP	60"	8"	24MP-80036CP	36"		24MP-705048CP	48"
	24MP-50068CP*	68"		24MP-80044CP	44"		24MP-705060CP	60"
	24MP-50072CP*	72"		24MP-80048CP*	48"	8"-5"	24MP-805036CP*	36"
	24MP-50084CP*	84"		24MP-80054CP	54"		24MP-805048CP	48"
6"	24MP-60036CP	36"		24MP-80060CP	60"		24MP-805060CP	60"
	24MP-60044CP	44"		24MP-80068CP	68"		24MP-805084CP*	84"
	24MP-60048CP	48"						
	24MP-60054CP	54"						
	24MP-60060CP	60"						
	24MP-60068CP	68"						

*Subject to lead times.

DYNAFLEX CURVE

SOME PEOPLE LIKE TO CALL IT THE "CALI" CURVE; WE JUST KNOW IT AS OUR DYNAFLEX CURVE. IF YOU'RE ASKING YOURSELF, "WHAT'S DIFFERENT ABOUT A DYNAFLEX CURVE?" REMEMBER LIFE'S ALL ABOUT THE LITTLE THINGS, AND WE DON'T MAKE YOUR 25P FROM ONE LONG CONTINUOUS 180 DEGREE BEND. NO, INSTEAD WE MAKE EACH PART WITH A 45 DEGREE BEND GIVING YOU THAT NICE STRAIGHT LEG, EARNING THE NATIONALLY RECOGNIZED TITLE, THE "CALI" CURVE. OUR COMPETITORS MAKE PARTS A CERTAIN WAY AND CALL THEM A CERTAIN NAME WITHOUT KNOWING ANY HISTORY. HOPEFULLY THIS HELPS. THE 25P IS STILL A FAVORITE AMONG TODAY'S TRUCKER, AND HAS BEEN IN OUR TOP STACK LINE SINCE NEARLY THE BEGINNING OF IT ALL. KEEP IT CLASSIC WITH THIS ORIGINAL MONSTER STACK DESIGN.

5"	25P-50018CP	18"	7"	25P-70036CP	36"	6"-5"	25P-605024CP	24"
	25P-50024CP	24"		25P-70044CP	44"		25P-605036CP	36"
	25P-50036CP	36"		25P-70048CP	48"	25P-605048CP	48"	
	25P-50044CP	44"		25P-70054CP	54"	25P-605060CP	60"	
	25P-50048CP	48"	25P-70060CP	60"	25P-605084CP*	84"		
	25P-50054CP	54"	25P-70068CP	68"	7"-5"	25P-705036CP	36"	
	25P-50060CP	60"	8"	25P-80036CP		36"	25P-705048CP	48"
	25P-50068CP*	68"		25P-80044CP	44"	25P-705060CP	60"	
25P-50072CP	72"	25P-80048CP	48"	8"-5"	25P-805036CP*	36"		
25P-50084CP	84"	25P-80054CP	54"		25P-805048CP	48"		
6"	25P-60036CP	36"	25P-80060CP	60"	25P-805060CP*	60"		
	25P-60044CP	44"	25P-80068CP	68"	25P-805084CP*	84"		
	25P-60048CP	48"						
	25P-60054CP	54"						
	25P-60060CP	60"						
25P-60068CP	68"							

*Subject to lead times.



EAGLE CLAW



IT PROBABLY COMES AS NO SURPRISE OUR STACK DEVELOPMENT TEAM IS SECOND TO NONE IN THE INDUSTRY. IF YOU CAN NOT TELL BY THE SHEER NUMBER OF IMITATORS, THE FACT THAT WE OFFER MORE TOP STACK STYLES THAN ANY ONE OF OUR COMPETITORS SHOULD. THE EAGLE CLAW IS A CRAZY LOOKING PIPE AND ON THE RIGHT TRUCK, THIS TOP STACK GIVES AN AGGRESSIVE FORWARD THINKING LOOK. WITH THIS AS A PART OF A STACK KIT OR JUST AS A TAILPIPE, THE NEW EAGLE CLAW WILL SET YOU APART FROM THE FLOCK.

5"	25P-EC50018CP	18"	7"	25P-EC70036CP	36"	6"-5"	25P-EC605024CP	24"
	25P-EC50024CP	24"		25P-EC70044CP	44"		25P-EC605036CP	36"
	25P-EC50036CP	36"		25P-EC70048CP	48"		25P-EC605048CP	48"
	25P-EC50044CP	44"		25P-EC70054CP	54"	25P-EC605060CP	60"	
	25P-EC50048CP	48"	25P-EC70060CP	60"	25P-EC605084CP	84"		
	25P-EC50054CP	54"	25P-EC70068CP	68"	7"-5"	25P-EC705036CP	36"	
	25P-EC50060CP	60"	8"	25P-EC80036CP		36"	25P-EC705048CP	48"
	25P-EC50068CP	68"		25P-EC80044CP	44"	25P-EC705060CP	60"	
25P-EC50072CP	72"	25P-EC80048CP	48"	8"-5"	25P-EC805036CP	36"		
25P-EC50084CP	84"	25P-EC80054CP	54"		25P-EC805048CP	48"		
6"	25P-EC60036CP	36"	25P-EC80060CP	60"	25P-EC805060CP	60"		
	25P-EC60044CP	44"	25P-EC80068CP	68"	25P-EC805084CP	84"		
	25P-EC60048CP	48"						
	25P-EC60054CP	54"						
	25P-EC60060CP	60"						
	25P-EC60068CP	68"						

BULL HAULER

THE BULL HAULER IS A FUNCTIONAL PIPE DESIGN DEVELOPED FOR, GUESS WHO, CATTLE HAULERS OBVIOUSLY. THEY NEED THEIR EXHAUST FUMES TO DIFFUSE OUT INTO THE AIR AND NOT STINK UP THEIR TRAILER AND NEGATIVELY AFFECT THEIR LOAD. ALTHOUGH THE DESIGN HAS FOUND ITS WAY ONTO MANY A TRUCK THAT ISN'T HAULING CATTLE AROUND THE COUNTRY, THE ORIGINAL PRINCIPLE IS CLEAR, AND THE DESIGN EFFECTIVE. MAKE SURE TO CHECK OUT THE NEW TORO LOCO WHICH FEATURES A CRAZY COMPOUND CUT ON THIS ORIGINAL MONSTER STACK DESIGN.

5"	26P-50024CP	24"	7"	26P-70036CP*	36"	6"-5"	26P-605024CP	24"
	26P-50036CP	36"		26P-70044CP*	44"		26P-605036CP	36"
	26P-50044CP*	44"		26P-70048CP*	48"		26P-605048CP	48"
	26P-50048CP	48"		26P-70054CP	54"		26P-605060CP	60"
	26P-50054CP*	54"		26P-70060CP	60"		26P-605084CP*	84"
	26P-50060CP	60"		26P-70068CP	68"	7"-5"	26P-705036CP	36"
	26P-50068CP*	68"	8"	26P-80036CP*	36"		26P-705048CP	48"
	26P-50072CP*	72"		26P-80044CP	44"		26P-705060CP	60"
	26P-50084CP*	84"		26P-80048CP*	48"	8"-5"	26P-805036CP*	36"
6"	26P-60036CP	36"		26P-80054CP	54"		26P-805048CP	48"
	26P-60044CP	44"		26P-80060CP	60"		26P-805060CP	60"
	26P-60048CP	48"		26P-80068CP	68"		26P-805084CP*	84"
	26P-60054CP	54"						
	26P-60060CP	60"						
	26P-60068CP*	68"						

*Subject to lead times.

OZZIE CURVE



LET'S BE HONEST, LUNCH AT WORK IS A BIG PART OF EVERYONE'S DAY AND IN 1982 WHEN GIL, BOB, AND DYNAFLEX PRODUCTS FINALLY ARRIVED WHERE WE STILL ARE TODAY, THEY WERE TASKED WITH FINDING A GOOD PLACE TO GRUB. LITTLE DID THEY KNOW THE DINER DOWN THE STREET WAS THE HIP HANGOUT FOR TRUCKERS PASSING BY, AND AT THAT POINT OZZIE'S BECAME THEIR SPOT. WE STILL FREQUENT OZZIE'S TODAY AND THIS STACK IS OUR TRIBUTE TO ABOUT 1 MILLION SOLID LUNCH HOUR MEALS.

5"	26PS-50018CP	18"	7"	26PS-70036CP*	36"	6"-5"	26PS-605024CP*	24"	
	26PS-50024CP*	24"		26PS-70044CP*	44"		26PS-605036CP	36"	
	26PS-50036CP	36"		26PS-70048CP*	48"		26PS-605048CP	48"	
	26PS-50044CP*	44"		26PS-70054CP	54"		26PS-605060CP*	60"	
	26PS-50048CP	48"		26PS-70060CP	60"		26PS-605084CP*	84"	
	26PS-50054CP*	54"		26PS-70068CP	68"		7"-5"	26PS-705036CP	36"
	26PS-50060CP	60"		8"	26PS-80036CP*			36"	26PS-705048CP
	26PS-50068CP*	68"			26PS-80044CP*		44"	26PS-705060CP*	60"
26PS-50072CP*	72"	26PS-80048CP*	48"	8"-5"	26PS-805036CP	36"			
26PS-50084CP*	84"	26PS-80054CP	54"		26PS-805048CP	48"			
6"	26PS-60036CP*	36"	26PS-80060CP		60"	26PS-805060CP*	60"		
	26PS-60044CP*	44"	26PS-80068CP		68"	26PS-805084CP*	84"		
	26PS-60048CP*	48"							
	26PS-60054CP	54"							
	26PS-60060CP	60"							
	26PS-60068CP	68"							

*Subject to lead times.

TORO LOCO



THE 26 SERIES BULL HAULER HAS BEEN A FAVORITE IN DYNAFLEX'S ORIGINAL MONSTER STACK LINE SINCE 1992. 2013 BRINGS A CRAZY NEW SPIN ON THE ORIGINAL DESIGN, AND HENCE THE TORO LOCO HAS BEEN BORN. THE TORO LOCO STACK FEATURES STYLE ELEMENTS FROM THE ORIGINAL BULL HAULER (26P) DESIGN BUT FEATURES A COMPOUND CUT THAT WHEN SET FACING BACK AND PARALLEL TO THE CAB OF THE TRUCK, LOOKS INSANE!



5"	26P-TL50024CP	24"	7"	26P-TL70036CP	36"	6"-5"	26P-TL605024CP	24"
	26P-TL50036CP	36"		26P-TL70044CP	44"		26P-TL605036CP	36"
	26P-TL50044CP	44"		26P-TL70048CP	48"		26P-TL605048CP	48"
	26P-TL50048CP	48"		26P-TL70054CP	54"		26P-TL605060CP	60"
	26P-TL50054CP	54"	26P-TL70060CP	60"	26P-TL605084CP	84"		
	26P-TL50060CP	60"	26P-TL70068CP	68"	7"-5"	26P-TL705036CP	36"	
	26P-TL50068CP	68"	8"	26P-TL80036CP		36"	26P-TL705048CP	48"
	26P-TL50072CP	72"		26P-TL80044CP		44"	26P-TL705060CP	60"
26P-TL50084CP	84"	26P-TL80048CP		48"		8"-5"	26P-TL805036CP	36"
6"	26P-TL60036CP	36"		26P-TL80054CP	54"		26P-TL805048CP	48"
	26P-TL60044CP	44"	26P-TL80060CP	60"	26P-TL805060CP		60"	
	26P-TL60048CP	48"	26P-TL80068CP	68"	26P-TL805084CP		84"	
	26P-TL60054CP	54"						
	26P-TL60060CP	60"						
	26P-TL60068CP	68"						

*Toro Loco's ship with Left and Right Models

CHINO STACKS

The California Original



THE CHINO IS A TRUE CALIFORNIA ORIGINAL. IN THE 1980'S AN ORIGINAL MONSTER STACKS CUSTOMER MADE A SET OF PIPES TO HELP SEND THE SMOKE AWAY FROM HIS TRUCK. HE LIVED IN CHINO, HENCE THE NAME.

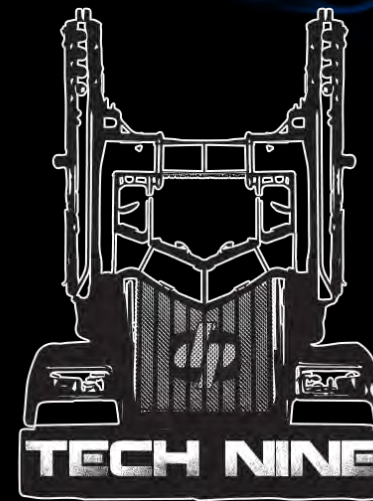
DYNAFLEX PRODUCTS HAS ADDED A STYLIZED SPIN ON THE ORIGINAL DESIGN AND REGARDLESS OF YOUR LOCATION, THE CHINO IS A SICK LOOKING PIPE.



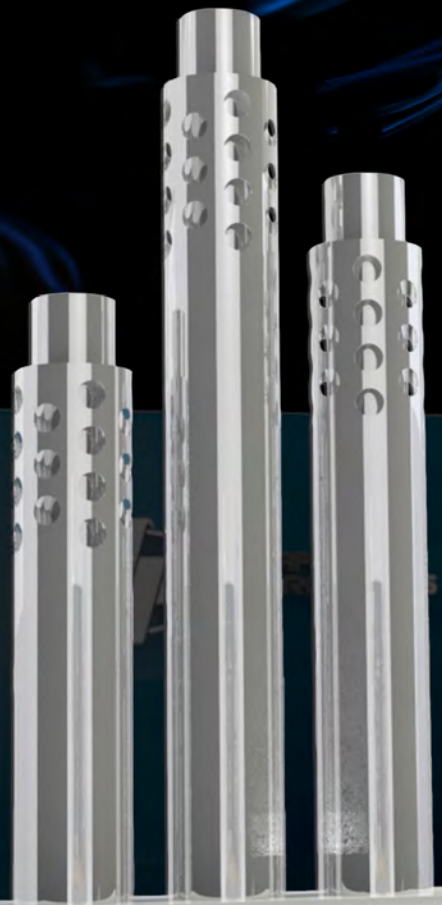
5"	29P-50018CP*	18"	7"	29P-70036CP*	36"	6"-5"	29P-605024CP*	24"
	29P-50024CP*	24"		29P-70044CP*	44"		29P-605036CP	36"
	29P-50036CP	36"		29P-70048CP*	48"		29P-605048CP	48"
	29P-50044CP*	44"	29P-70054CP	54"	29P-605060CP*	60"		
	29P-50048CP	48"	29P-70060CP	60"	29P-605084CP*	84"		
	29P-50054CP*	54"	29P-70068CP	68"	7"-5"	29P-705036CP	36"	
	29P-50060CP*	60"	8"	29P-80036CP*		36"	29P-705048CP	48"
	29P-50068CP*	68"		29P-80044CP*	44"	29P-705060CP*	60"	
29P-50072CP*	72"	29P-80048CP*		48"	8"-5"	29P-805036CP	36"	
29P-50084CP*	84"	29P-80054CP		54"		29P-805048CP	48"	
6"	29P-60036CP*	36"	29P-80060CP	60"	29P-805060CP*	60"		
	29P-60044CP*	44"	29P-80068CP	68"	29P-805084CP*	84"		
	29P-60048CP*	48"						
	29P-60054CP	54"						
	29P-60060CP	60"						
	29P-60068CP	68"						

*Subject to lead times.

TECH NINE



THE TECH NINE TOP STACKS ARE THE NEWEST ADDITION TO THE GROWING DYNAFLEX PRODUCTS CHROME TOP STACK LINE. THIS GUN INSPIRED DESIGN GIVES YOUR RIG AN AGGRESSIVE LOOK WHILE YOU'RE SHOOTING DOWN THE ROAD. AVAILABLE IN TAILPIPE OR MONSTER STACK CONFIGURATIONS, Z SERIES TECH NINE'S WILL TRANSFORM THE ENTIRE LOOK AND FEEL OF YOUR TRUCK.



6"	24P-T960036CP	36"	8"	24P-T980036CP	36"	6"-5"	24P-T9605024CP	24"
	24P-T960044CP	44"		24P-T980044CP	44"		24P-T9605036CP	36"
	24P-T960048CP	48"		24P-T980048CP	48"		24P-T9605048CP	48"
	24P-T960054CP	54"		24P-T980054CP	54"		24P-T9605060CP	60"
	24P-T960060CP	60"		24P-T980060CP	60"		24P-T9605084CP	84"
	24P-T960068CP	68"		24P-T980068CP	68"	7"-5"	24P-T9705036CP	36"
7"	24P-T970036CP	36"	8"-5"	24P-T9805036CP	36"		24P-T9705048CP	48"
	24P-T970044CP	44"		24P-T9805048CP	48"		24P-T9705060CP	60"
	24P-T970048CP	48"		24P-T9805060CP	60"		24P-T9805084CP	84"
	24P-T970054CP	54"						
	24P-T970060CP	60"						
	24P-T970068CP	68"						

NOW AVAILABLE WHEREVER
DYNAFLEX PRODUCTS ARE SOLD



LIVE THE SHOW 2015 SHOW SCHEDULE

March	MATS Louisville, KY	
April	75 Chrome Wildwood, FL	
May	ORIGINAL MONSTER STACKS SHOOTOUT PRESENTED BY DYNAFLEX PRODUCTS in conjunction w Pride & Polish Series	
June	Wheel Jam 2014 Huron, SD Berube's Concord, NH	
July	Walcott Trucker's Jamboree Walcott, IA Fitzgerald Crossville, TN Top Gun Large Car Shoot Out Rantoul, IL	
August	Waupon Truck-n-Show Waupon, WI Hobo Festival - JR's Gig Britt, IA Beattie Truck Show Beattie, KS Eau Claire Big Rig Truck Show Eau Claire, WI GATS Dallas, TX	
September	Big Iron Classic Kasson, MN US Diesel Trucking Nationals Englishtown, NJ Busted Knuckles Tonkawa, OK Guilty by Association Joplin, MI A & L Show Clovis, CA	
October	Truckin' for Kids Irwindale, CA Large Car Mag Southern Classic Lexington, VA PDI St. George, UT NAST Bobby Lindamood Memorial Truck Show Ft. Worth, TX	

KIT INDEX

CHECK WWW.DYNAFLEXPRODUCTS.COM FOR THE MOST UPDATED PRODUCT INFORMATION AND NEWS.

KIT CODE	YEARS	MODEL	MAKE	PAGE
A	1967-1987	MODEL 359	PETERBILT	7
A-DR	1967-1987 (EARLY)	FULL DIAMETER KITS	PETERBILT	17
D/52	1988-2003 (EARLY)	379	PETERBILT	9
RP/52	1988-2003 (EARLY)	379 PICKETT	PETERBILT	11
D/55	2003 (LATE) – 2006	379 389G	PETERBILT	13
RP/55	2003 (LATE) – 2006	379 389G PICKETT	PETERBILT	15
DR	1988-2006	FULL DIAMETER KITS	PETERBILT	17
AK-RP	2007-2010	AIR KOOLED LITE KIT	PETERBILT	55 57
AA	2011-2015	384 SINGLE	PETERBILT	61
DD	2011-2015	389 UNIBILT	PETERBILT	63
RPP	2011-2015	389 STEP MOVING KIT UNIBILT	PETERBILT	65
RPP-1	2011-2015	389 DAYCAB	PETERBILT	67
RPP-DR	2011-2015	389 EXTENDED DAYCAB GLIDER PICKETT	PETERBILT	69
B	1960-1981	W900A UNDER FRAME	KENWORTH	19
C	1982+	W900B OVER FRAME T600 T800	KENWORTH	21
V	1982+	W900L W 45' STEP	KENWORTH	23
G	1982+	W900L W 45' STEP	KENWORTH	25
W945-RP	1982+	W900L 45" LD ROTATED PICKETT	KENWORTH	27
W945-DR	1982+	W900L 45" FULL DIAMETER DR	KENWORTH	29
W	1982+	W900L W 40' STEP	KENWORTH	31
H	1982+	W900L W 40' STEP	KENWORTH	33
W940-RP	1982+	W900L 40" LD ROTATED PICKETT	KENWORTH	35
W940-DR	1982+	W900L 40" FULL DIAMETER DR	KENWORTH	37
[TBD]	2007-2010	W900L AK LITE KIT	KENWORTH	8/2015
[TBD]	2011-2015	W900L X ² KIT	KENWORTH	8/2015
F	1974+	FLD 120 CLASSIC	FREIGHTLINER	39
[TBD]	2002-2006	CORONADO	FREIGHTLINER	8/2015
[TBD]	2007-2010	CORONADO	FREIGHTLINER	8/2015
[TBD]	2011+	CORONADO	FREIGHTLINER	8/2015
WSH	1988-1995	4900 HERITAGE CAB	WESTERN STAR	41
WSC	1996-2001	4900 CONSTELLATION CAB	WESTERN STAR	43
WSFN	1996-2001	4900 LATE CONSTELLATION CAB	WESTERN STAR	45
WSFN-1	2002-2006	4900 STRATOSPHERE CAB	WESTERN STAR	47
WSLM	2002-2006	LOW MAX FLAT TOP	WESTERN STAR	49
WSLM-1	2002-2006	LOW MAX STRATOSPHERE	WESTERN STAR	51
[TBD]	2007-2010	4900	WESTERN STAR	8/2015
[TBD]	2011+	4900	WESTERN STAR	8/2015

IF YOU TOOK THE OEM MUFFLERS OFF YOUR EXHAUST SYSTEM TO INSTALL YOUR NEW KIT, REMEMBER YOU CAN ADD MUFFLER INSERTS INTO THE SPOOLS BY ADDING A "Q" AFTER THE DASH AND BEFORE THE FIRST CHARACTER. IT WILL SHIP WITH A BILL OF MATERIAL SO YOU KNOW EXACTLY WHAT WAS SHIPPED. (KV-805052CP / KV-Q805052CP)

DYNAFLEX PRODUCTS

WARRANTY STATEMENT

There are a few keys to keeping your chrome looking the way it came out of the box, first and foremost. CLEAN YOUR PIPES, not once a month or once a week, but during those hard winter months when you're pushing through conditions you'd rather not, EVERYDAY! You have GOT TO get that salt solution off your pipes. Magnesium chloride and chrome do not get along. Between washes, COATING your pipes (especially the elbows) with a spray wax, such as Lucas Slick Mist, adds a wax coating that helps keep them clean and shining bright. Cases of Lucas Slick Mist can be purchased at www.dynaflexproducts.com/store or at many of your local chrome shops!

Below you'll find a standard warranty statement. It deals with issues faced by trucks factory equipped with any level of emission control.

Warranty Claims:

Dynaflex Products warrants the products or components parts sold conform to the specifications and physical descriptions contained in any or all Dynaflex Product literature, including but not limited to product catalogs, flyers or individual sale sheets. The Limited Warranty appearing on any or all Dynaflex Product literature is exclusive and is in lieu of all warranties whether written, oral or implied, including any warranty on fit or purpose.

Limited Warranty:

This warranty applies to and is for the benefit of the original purchaser only.

Dynaflex Products are warranted for one year from date of purchase with proof of purchase only. If proof of purchase cannot be supplied, then the warranty will be from date of shipment, against defect in material and workmanship. This warranty does not apply if the defects are due to accident, neglect, corrosive environments or other abnormal service conditions.

Neglect, corrosive environments, and abnormal conditions:

If chrome is exposed to rock salt on snowy road conditions for extended periods of time it will corrode, crack, chip, and peel the chrome. Chrome needs to be cleaned intermittently to remove any corrosive materials. If your truck has an engine that is 2007+ the AK systems are the only systems Dynaflex Products can warrant. 07+ engines with a DPF will run very hot (1200 degrees), the AK system is the only product that can handle that heat. If you have an 07+ system that was factory fit with a DPF, but the DPF has been removed it will void your warranty for your chrome. 2007+ engines have engine programming that makes them burn rich, if you remove the DPF system, un-combusted Hydrocarbons will discolor and harm the chrome, Dynaflex Products is not responsible for holding warranty on trucks that have changed from their OEM exhaust design. 2010+ exhaust systems contain selective catalytic reduction systems that use DEF (ammonia) to neutralize NOx. Ammonia is an environmental contaminant and can discolor your chrome if not cleaned. SCR systems may let small amounts of aqueous ammonia out the tailpipe. Cleaning the tips of your tailpipes will ensure your chrome lasts. DPF/SCR systems that are improperly maintained may void your chrome warranty. DPF systems need to be cleaned every 1,000-1,500 operating hours. If not temperatures in your exhaust system may reach levels that chrome cannot withstand.

Systems:

Dynaflex Products innovated the 3 piece (Z-series) stack design and can only warrant complete z-series parts. We cannot warrant, for example, a Dynaflex Products elbow used with an import spool. We cannot guarantee the taper-loc joint will seal correctly if not using complete Dynaflex Products z-series kits with Dynaflex Clamps.

This warranty is limited to the provisions shown and Dynaflex Products does not assume responsibility for the cost of removal or installation of the product or any consequential expense.

Should the product appear to be defective within the warranty period, it should be returned to the dealer that the parts were purchased from. If their inspection confirms that the product failed as result of material or workmanship, and Dynaflex Products accepts responsibility the product will be replaced at no charge.

All Returns:

A written copy from Dynaflex of the Return Goods Authorization (RGA) is required prior to returning merchandise. All returns must be shipped prepaid to Dynaflex, Commerce, CA and have the RGA number clearly and boldly marked on the outside of the shipping box (s) or the shipment may be rejected. An RGA is only valid for 30 days after being issued if received after this time frame the shipment will be rejected. All shipping costs, including duties, brokerage fees, drayage, etc., will be at purchaser's cost.

THE ORIGINAL MONSTER STACKS



SINCE 1972

WWW.DYNAFLEXPRODUCTS.COM



DYNAFLEX PRODUCTS
SINCE 1972
WWW.DYNAFLEXPRODUCTS.COM



**MADE IN
USA**

**CALIFORNIA MANUFACTURING
AND WAREHOUSE**

6466 GAYHART STREET
COMMERCE, CA 90040

SOUTHWEST REGIONAL WAREHOUSE

15015 BELTWOOD PARKWAY EAST
ADDISON, TX 75001

MID STATES REGIONAL WAREHOUSE

1250 SALINE ROAD
NORTH KANSAS CITY, MO 64116