



OEM Replacement Parts Catalog



made  
in **USA**

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**THE ORIGINAL**



**MONSTER**



# STACKS

# Catalog Guide

For Digital Editions of each of these Catalogs, please visit [www.dynaflexproducts.com/downloads](http://www.dynaflexproducts.com/downloads).



## 2013 Z Series Chrome Catalog

Original Monster Stacks (OMS), Behind the Y Kits, and Z Series Chrome. The 2013 chrome catalog features our new kit numbering system, a universal height applicator guide and our "Behind the Y Kits" that ship with any and all necessary mounting brackets, bushings, or clamps. Each kit ship with elbows and spools, but leave the tops as an option. Use the height applicator to determine what overall height suits you. Next, flip through the top stack showroom and pick the height and diameter you're after. There are four OMS styles, and five signature series tops, including the new Tech Nine and Eagle Claw. If you can't find something you like in here, we're thinking you never will.



## Universal Exhaust Components

The Dynaflex Products Universal Exhaust Catalog is the most extensive heavy duty exhaust offering in the industry. Dynaflex Products offers elbows in the most common degree variations, bend radii (1d, 2d), and material types (carbon, aluminized, 409 SS, 304 SS). Similarly, clamps, brackets, expanders, and any of your other exhaust needs are included in this catalog. "From Turbo to Tail Pipe, Dynaflex Products has you covered".



## Dynaflex Emission Components

Diesel Particulate Filters (DPF) have come factory fit on nearly every diesel engine produced since 2007. With their introduction into the diesel marketplace came new service and maintenance requirements associated with their operation. The most cumbersome and important of which is called DPF filter cleaning. Apart from offering the cleaning machine packages themselves (see DPF cleaning literature), Dynaflex Products offers a full line of replacement gaskets and v-band clamps for the most popular DPF systems.



## HD Industrial Hose Products

Whether it is a simple 90 Degree elbow or 5 Ply high Performance Silicone, our Heavy Duty Industrial Hose Products catalog will have you covered. We have a wide variety of clamps, elbows, reducers, and more within this catalog, giving you the opportunity to offer every single nook and cranny in the exhaust to your customers. Within the pages of this catalog, we give you useful data to ensure you are using the hoses and products in the right applications and up to proper specs for temperature usage.



## HD OEM Replacement Part Catalog

When “close enough” won’t do the trick, take zero chances with our DynaFit OEM Replacement Part Exhaust Catalog. Organized by manufacturer, year, make, and model, we take pride in our work. Our engineering team is second to none in the industry, and the craftsmanship of our manufacturing team combined with the quality Dynaflex Products is famous for, you get parts that will fit and will work every single time.



## Still Having Trouble?

For the latest up to date information, digital downloads, and product information, visit our website at [www.dynaflexproducts.com](http://www.dynaflexproducts.com). We constantly update our site to give you the closest link to our HQ here in Dynaflex. Whether it is finding a dealer or downloading a logo, its all possible at just a click of the mouse. Don't forget to check out more content at our blog site, [www.dynablog.tv](http://www.dynablog.tv). You can catch our ventures at truck shows, some interesting trucks we come across, inside looks into developing products, and of course our reoccurring video segment, **ASK SAL**.

# UNIVERSAL ELBOWS

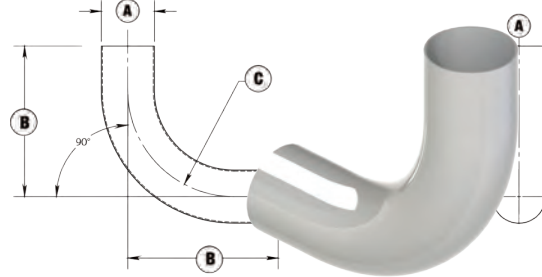
Catalog based on usage; for full line of parts, please reference pages 2-7 of our Universal Exhaust Catalog.

Base Number	Description	Size Code	Pipe Diameter	Material Code	Material Type
10-	Expanded & Sloteed	350	3.50"		Carbon Steel
10P-	Plain	400	4"	AZ	Aluminized Steel
11-		500	5"	S	Stainless Steel
11P-		600	6"	CP	Chrome Plating

Example: 11-500CP - 90 Degree Elbow / Slotted & Expanded / 5" / Chrome Plated (\*\*Welded Part)

## 10 Series

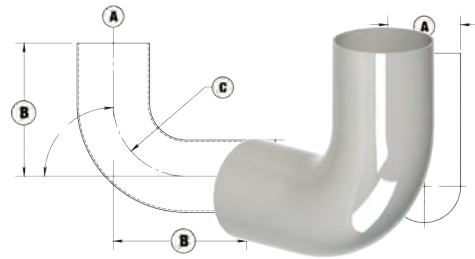
90 Degree Standard Length 2D Radius



Size (inches) (A)	Part Number	Leg Length (B)	Radius (C)
2"	10(P)-200	6"	4"
2¼"	10(P)-225	6½"	4½"
2½"	10(P)-250	7"	5"
2¾"	10(P)-275	8"	5½"
3"	10(P)-300	8½"	6"
3½"	10(P)-350	10"	7"
4"	10(P)-400	11½"	8"
4½"	10(P)-450	13"	9"
5"	10(P)-500	14"	10"
6"	10(P)-600	17"	12"

## 11 Series

90 Degree Standard Length 1D Radius

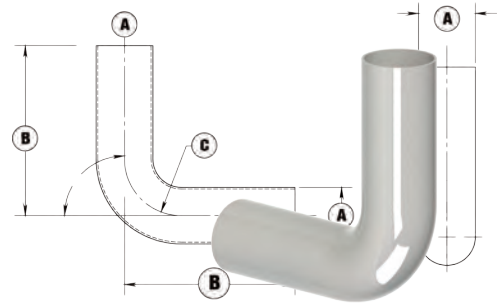


Size (inches) (A)	Part Number	Leg Length (B)	Radius (C)
2"	11(P)-200	4"	2"
2¼"	11(P)-225	4"	2¼"
2½"	11(P)-250	4½"	2½"
2¾"	11(P)-275	5"	2¾"
3"	11(P)-300	5½"	3"
3½"	11(P)-350	6½"	3½"
4"	11(P)-400	7½"	4"
4½"	11(P)-450	8"	4½"
5"	11(P)-500	9"	5"
6"	11(P)-600	11"	6"
8"	11(P)-800	15"	8"
10" **	11(P)-1000	19"	10"
12" **	11(P)-1200	23"	12"



# 11L Series

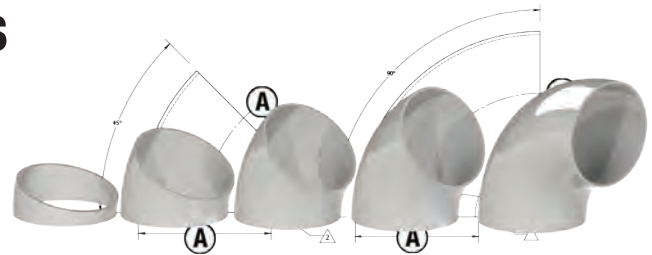
90 Degree Long Legs 1D Radius



Size (inches) (A)	Part Number	Leg Length (B)	Radius (C)
2"	11(P)L-200	6"	2"
2¼"	11(P)L-225	6¾"	2¼"
2½"	11(P)L-250	7½"	2½"
2¾"	11(P)L-275	8¼"	2¾"
3"	11(P)L-300	9"	3"
3½"	11(P)L-350	10"	3½"
4"	11(P)L-400	12"	4"
4½"	11(P)L-450	13½"	4½"
5"	11(P)L-500	15"	5"
6"	11(P)L-600	17"	6"
8"	11(P)L-800	24"	8"
10"***	11(P)L-1000	30"	10"
12"***	11(P)L-1200	36"	12"

# 11T Series Tangent Elbows

Tangents 1D Radius



Size (inches) (A)	90 Degree	60 Degree	45 Degree	30 Degree	15 Degree
2"	11T-200-90	11T-200-60	11T-200-45	11T-200-30	11T-200-15
2¼"	11T-225-90	11T-225-60	11T-225-45	11T-225-30	11T-225-15
2½"	11T-250-90	11T-250-60	11T-250-45	11T-250-30	11T-250-15
2¾"	11T-275-90	11T-275-60	11T-275-45	11T-275-30	11T-275-15
3"	11T-300-90	11T-300-60	11T-300-45	11T-300-30	11T-300-15
3½"	11T-350-90	11T-350-60	11T-350-45	11T-350-30	11T-350-15
4"	11T-400-90	11T-400-60	11T-400-45	11T-400-30	11T-400-15
4½"	11T-450-90	11T-450-60	11T-450-45	11T-450-30	11T-450-15
5"	11T-500-90	11T-500-60	11T-500-45	11T-500-30	11T-500-15
6"	11T-600-90	11T-600-60	11T-600-45	11T-600-30	11T-600-15
8"	11T-800-90	11T-800-60	11T-800-45	11T-800-30	11T-800-15
10"***	11T-1000-90	11T-1000-60	11T-1000-45	11T-1000-30	11T-1000-15
12"***	11T-1200-90	11T-1200-60	11T-1200-45	11T-1200-30	11T-1200-15

# UNIVERSAL ELBOWS

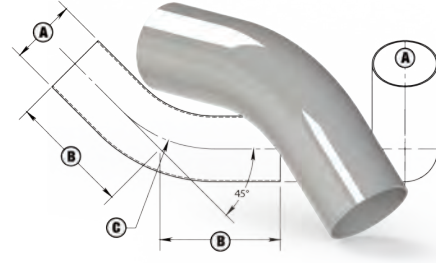
Catalog based on usage; for full line of parts, please reference pages 2-7 of our Universal Exhaust Catalog.

Base Number	Description	Size Code	Pipe Diameter	Material Code	Material Type
10-	Expanded & Slotted	350	3.50"		Carbon Steel
10P-	Plain	400	4"	AZ	Aluminized Steel
11-		500	5"	S	Stainless Steel
11P-		600	6"	CP	Chrome Plating

Example: 11-500CP - 90 Degree Elbow / Slotted & Expanded / 5" / Chrome Plated (\*\*Welded Part)

## 12 Series

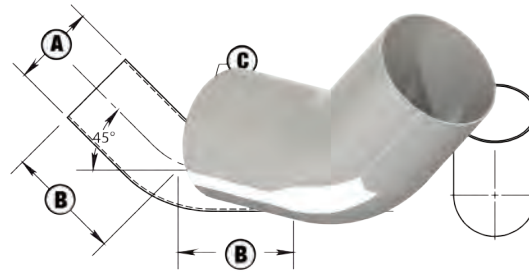
45 Degree Standard Length 2D Radius



Size (inches) (A)	Expanded and Slotted	Leg Length (B)	Radius (C)
2"	12(P)-200	4"	4"
2¼"	12(P)-225	4½"	4½"
2½"	12(P)-250	5"	5"
2¾"	12(P)-275	5½"	5½"
3"	12(P)-300	5½"	6"
3½"	12(P)-350	6½"	7"
4"	12(P)-400	7"	8"
4½"	12(P)-450	7½"	9"
5"	12(P)-500	8"	10"
6"	12(P)-600	10"	12"

## 13 Series

45 Degree Standard Length 1D Radius

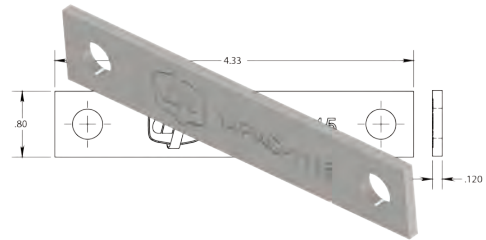


Size (inches) (A)	Expanded and Slotted	Leg Length (B)	Radius (C)
2"	13(P)-200	3"	2"
2¼"	13(P)-225	3"	2¼"
2½"	13(P)-250	3½"	2½"
2¾"	13(P)-275	3¾"	2¾"
3"	13(P)-300	4"	3"
3½"	13(P)-350	4½"	3½"
4"	13(P)-400	5"	4"
4½"	13(P)-450	5½"	4½"
5"	13(P)-500	6"	5"
6"	13(P)-600	7"	6"
8"	13(P)-800	9"	8"
10"***	13(P)-1000	11"	10"
12"***	13(P)-1200	12"	12"

# DYNAFIT OEM REPLACEMENT ELBOWS

Catalog based on usage; for full line of parts, please explore [www.dynaflexproducts.com](http://www.dynaflexproducts.com).

## OEM Brace



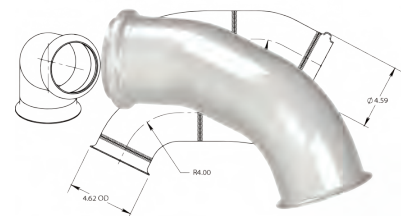
Part Number	OEM Number
14PAC-1115	M85-1115

## Turbo Outlet Pipe



Part Number	OEM Number
14PAC-1410	M85-1115

## Turbo Outlet Pipe



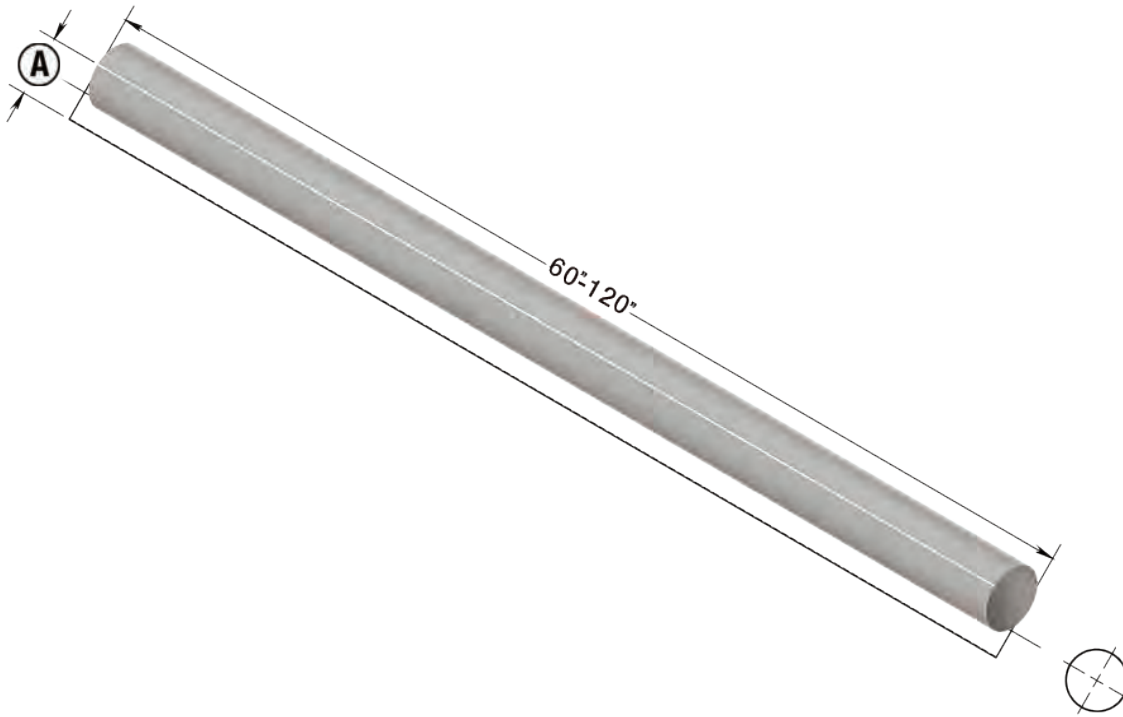
Part Number	OEM Number
14PAC-6126	M04-6126

# STRAIGHT TUBE

Catalog based on usage, for full line of parts, please reference page 9 of the Universal Exhaust Catalog.

Base Number	Description	Size Code	Pipe Diameter	Length Code	Length (Feet)	Material Code	Material Type
22-	Standard	350	3.50"		10'		Carbon Steel
		400	4"	-60	5'		
		500	5"			AZ	Aluminized Steel
		600	6"			S	Stainless 304
						S09	Stainless 409

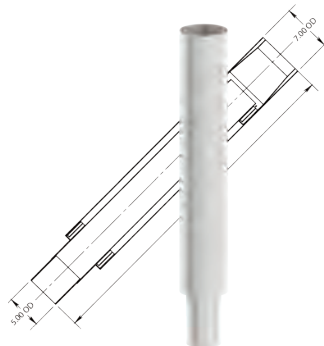
Example: 22-600-60S - Straight Tube/ 6" Diameter/ 5' Length / Stainless 304



Size (inches) Ⓐ	Part Number	Material Gauge
1"	22-100(-60)	16
1¼"	22-125(-60)	16
1½"	22-150(-60)	16
1¾"	22-175(-60)	16
2"	22-200(-60)	16
2¼"	22-225(-60)	16
2½"	22-250(-60)	16
2¾"	22-275(-60)	16
3"	22-300(-60)	16
3½"	22-350(-60)	16
4"	22-400(-60)	16
4½"	22-450(-60)	16
5"	22-500(-60)	16
5½"	22-550(-60)	16
6"	22-600(-60)	16
7"	22-700(-60)	16
8"	22-800(-60)	16
10"	22-1000(-60)	0.13
12"	22-1200(-60)	0.11

## Straight

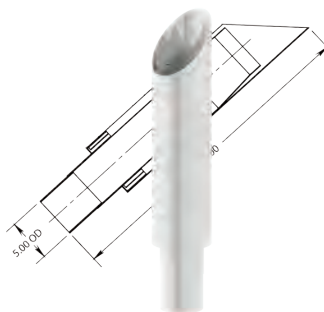
Chrome Plated 2007+



Length	Part Number
36"	24P-AK705036CP
48"	24P-AK705048CP
54"	24P-AK705054CP
60"	24P-AK705060CP

## Mitered

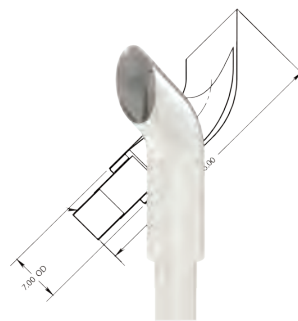
Chrome Plated 2007+



Length	Part Number
36"	24MP-AK705036CP
48"	24MP-AK705048CP
54"	24MP-AK705054CP
60"	24MP-AK705060CP

## Curved

Chrome Plated 2007+



Length	Part Number
36"	25P-AK705036CP
48"	25P-AK705048CP
54"	25P-AK705054CP
60"	25P-AK705060CP

# NEW Z SERIES KITS PUTTING GET

## “Z Series Behind the Y” Kits focus on:

- 1) The distance between the brackets.
- 2) The required method of mounting.
- 3) The OEM elbow.

The new Z Series Behind the Y kits will ship with all the brackets, bushings, and every bracket clamp you need to install. It will ship with a Bill of Materials so you know what was supposed to come.

Kit shown  
KRP-70502CP

- |                 |         |
|-----------------|---------|
| 14ZPBX-RP7050CP | Elbow   |
| 24ZPX-70052CP   | Spool   |
| 50BJ-APB700SCP  | Clamp   |
| 14PB-A2998SCP   | Bracket |
| 14PB-B4656      | Bushing |



# T N U M B E R I N G

## H E R A N E W K I T

### To Top It Off, Don't Forget to Consider:

- 1) Desired System Height (Remember local standards)
- 2) Top Stack Style (We have NINE)
- 3) Diameter of your kit

How tall do you want your system, 13'6"? That's easy because if you use the image below you can see that an average truck's top bracket will be about 100 inches from the ground (+- 5"). If we use that easy figure as our guide, finding your overall height is too easy. Add whatever length top you're thinking of ordering to 100 and then divide the whole thing by 12 (or use our guide).

-68"	14'
-60"	13' 4"
-54"	12' 10"
-48"	12' 4"
-44"	12'
-36"	11' 4"



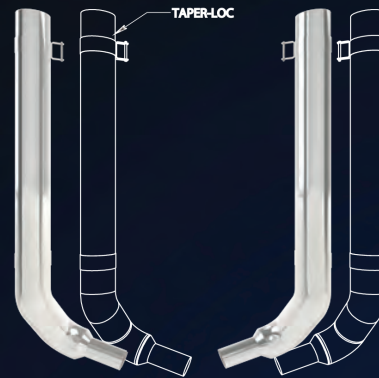
\*Model for demonstration only. Image is not to scale and is not a representation of actual stack length. Remember to adhere to local height limits in your territory.

# KENWORTH Z SERIES KITS

Catalog based on usage; for full line of Z Series Kits and Tops see the 2013 Z Series Chrome Catalog.

## Kenworth W900L

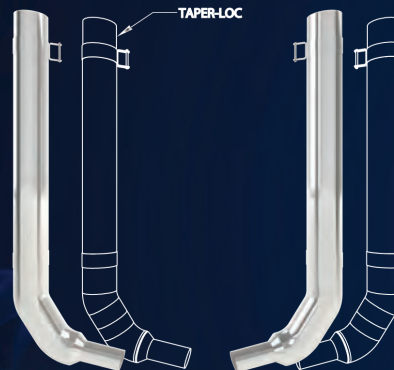
K180-18616CP OEM Elbow 45" Step 1995-2002



Size	Part Number
5"	KV-50052CP
6"-5"	KV-605052CP
7"-5"	KV-705052CP
8"-5"	KV-805052CP

## Kenworth W900L

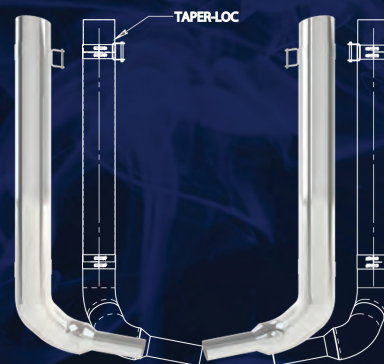
K180-18615CP OEM Elbow 40" Step 1995-2002



Size	Part Number
5"	KW-50052CP
6"-5"	KW-605052CP
7"-5"	KW-705052CP
8"-5"	KW-805052CP

## Kenworth W900L

M66-1271CP OEM Elbow 45" Step 2003-2006

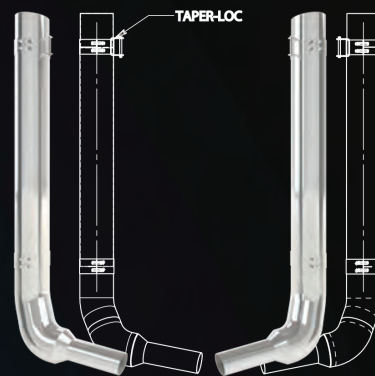


Size	Part Number
5"	KG-50052CP
6"-5"	KG-605052CP
7"-5"	KG-705052CP
8"-5"	KG-805052CP



# Kenworth W900L

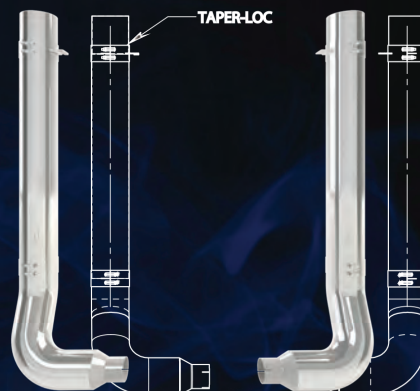
M66-1270CP OEM Elbow 40" Step 2003-2006



Size	Part Number
5"	KH-50052CP
6"-5"	KH-605052CP
7"-5"	KH-705052CP
8"-5"	KH-805052CP

# Kenworth W900A

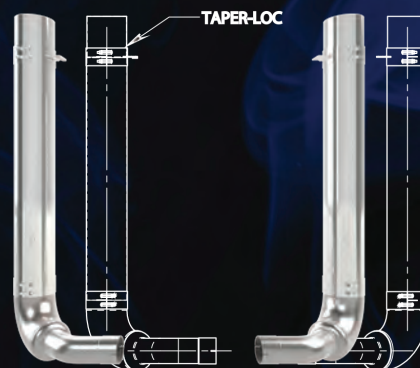
K180-10742CP OEM Elbow 1982-2003



Size	Part Number
5"	KB-50048CP
6"-5"	KB-605048CP
7"-5"	KB-705048CP
8"-5"	KB-805048CP

# Kenworth W900B

K180-14764CP OEM Elbow 1986-2003



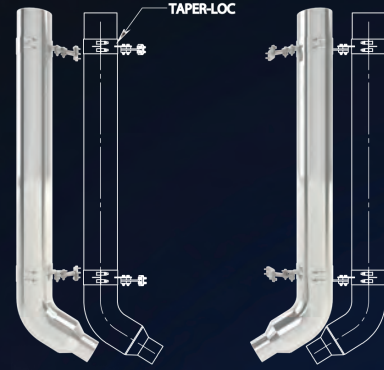
Size	Part Number
5"	KC-50048CP
6"-5"	KC-605048CP
7"-5"	KC-705048CP
8"-5"	KC-805048CP

# PETERBILT Z SERIES KITS

Catalog based on usage; for full line of Z Series Kits and Tops see the 2013 Z Series Chrome Catalog.

## Peterbilt 379

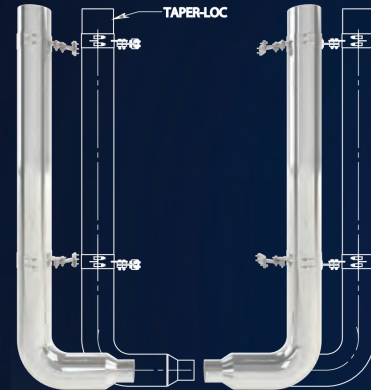
14-13056C OEM Elbow 1987-2006



Size	1987-2003	2003-2006
5"	KD-50052CP	KD-50055CP
6"-5"	KD-605052CP	KD-605055CP
7"-5"	KD-705052CP	KD-705055CP
8"-5"	KD-805052CP	KD-805055CP

## Peterbilt 379

14-13056C OEM Elbow Rod Pickett 1987-2006



Size	1987-2003	2003-2006
5"	KRP-50052CP	KRP-50055CP
6"-5"	KRP-605052CP	KRP-605055CP
7"-5"	KRP-705052CP	KRP-705055CP
8"-5"	KRP-805052CP	KRP-805055CP

## Z Series Chrome Top Stacks

for part numbers, sizing, and lead times please use the 2013 Z Series Chrome Catalog pages 35-53.

Listed from Left to Right

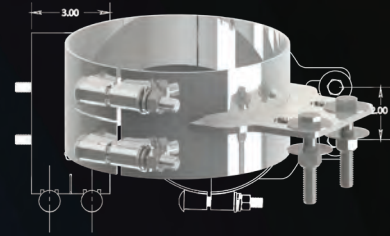


Name	Style Code
Dynaflex Curve	25P
Straight	24P
Bull Hauler	26P
Ozzie Curve	26PS
Tech Nine	24P-T9
Chino	29P
Eagle Claw	25P-EC
Mitered	24MP
Toro Loco*	26P-TL

\*Toro Loco has "Left" and "Right" part numbers

# CHROME CLAMPS

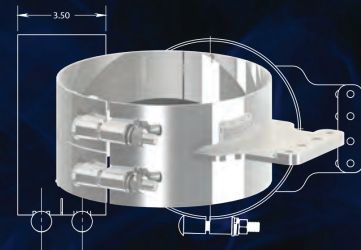
## Peterbilt 50BJ Clamp



Size	Part Number
5"	50BJ-(A)PB500SCP
6"	50BJ-(A)PB600SCP
7"	50BJ-(A)PB700SCP
8"	50BJ-(A)PB800SCP

## 50BJ KW Clamp

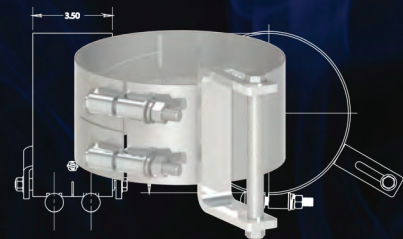
W900A & W900B



Size	Part Number
5"	50BJ-KW500SCP
6"	50BJ-KW600SCP
7"	50BJ-KW700SCP
8"	50BJ-KW800SCP

## 50BJ KWW Clamp

W900L

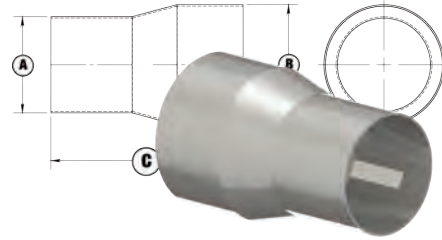


Size	Part Number
5"	50BJ-KWW500SCP
6"	50BJ-KWW600SCP
7"	50BJ-KWW700SCP
8"	50BJ-KWW800SCP

# EXPANDER-REDUCER

Catalog based on usage; for full line of parts, please reference page 46 of our Universal Exhaust Catalog.

## Expander-Reducer

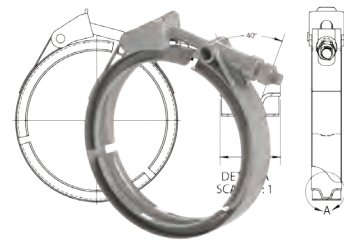


Size (inches) <sup>Ⓐ</sup> - <sup>Ⓑ</sup>	Part Number	Length <sup>Ⓒ</sup>
2"-2¼"	35(P)-2022	6"
2"-2½"	35(P)-2025	6"
2½"-3"	35(P)-2530	6"
3"-3½"	35(P)-3035	6"
3"-4"	35(P)-3040	6½"
3½"-4"	35(P)-3540	6"
3½"-4½"	35(P)-3545	7"
3½"-5"	35(P)-3550	8"
4"-4½"	35(P)-4045	6½"
4"-5"	35(P)-4050	8"
5"-5½"	35(P)-5055	6½"
5"-6"	35(P)-5060	8"

# TURBO, VBAND CLAMPS

Catalog based on usage, for full line of parts, please reference page 47-48 of our Universal Exhaust Catalog.

## V Band Clamp

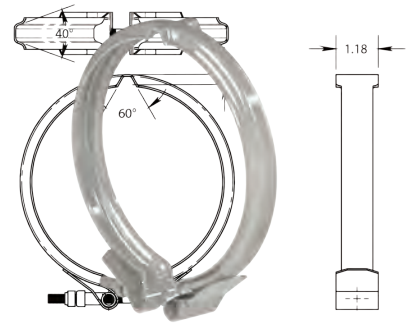


Size	Part Number	OEM Number
4"	41PAC-0012	90-0012
4"	41PAC-VQ10475A01	VQ10475A01
4"	41PAC-D2006-4600	D2006-4600
5"	41PAC-0013	90-0013
5"	41PAC-VQ10588A01	VQ10588A01
5"	41PAC-D2006-5000	D2006-5000

# CLAMPS- EXHAUST

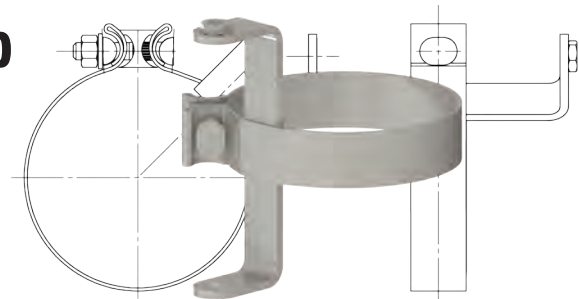
Catalog based on usage; for full line of parts, please reference page 47-48 of our Universal Exhaust Catalog.

## 5" Manifold Clamp



Part Number	OEM Number
41PAC-1010-1	1010-1

## Accuseal Bracket/Clamp

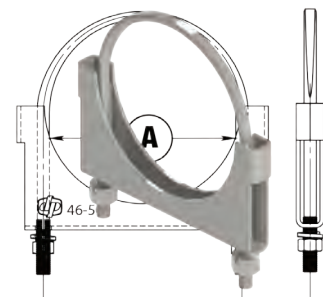


Side	Part Number	OEM Number
Left	45PAC-1011	M16-1011
Right	45PAC-1011R	M16-1011R

## Saddle Clamp

Base Number	Description	Size Code	Size	Material Code	Material Type
46	U Bolt	350	3.50"		Carbon Steel
		400	4"	Z	Zinc Plated
		500	5"	CP	Chrome Plated
		700*	7"	-A*	Aluminized*

\*7" and 8" Saddle Clamps use Aluminum Standard (Part will end in "-A")  
Example: 46-550CP - Saddle Clamp / 5.5" / Chrome Plated

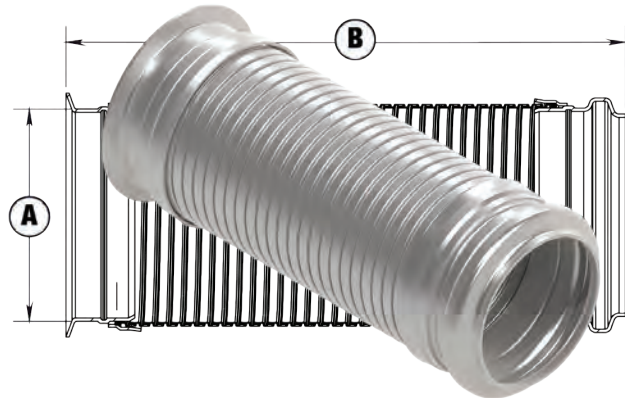


Size (inches) Ⓐ	Part Number	U Bolt Size
3"	46-300	3/8"
3½"	46-350	3/8"
4"	46-400	3/8"
5"	46-500	3/8"
5½"	46-550	3/8"
6"	46-600	3/8"
7"*	46-700A	3/8"
8"*	46-800A	3/8"

# TIER 3 & 4 FLEX CONNECTORS

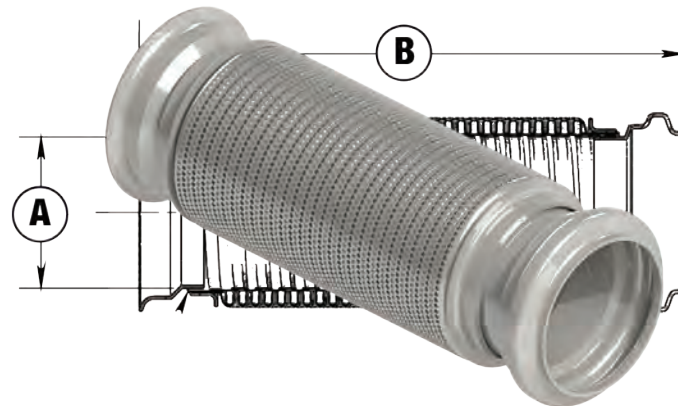
Catalog based on usage; for full line of parts, please explore [www.dynaflexproducts.com](http://www.dynaflexproducts.com).

## Tier 3 Flex Connector



Size (A)	Part Number	OEM Number	Length(IN) (B)	Length (MM)
4"	67PAC-6541-0285	M66-6541-0285	11"	(285mm)
4"	67PAC-6541-0295	M66-6541-0295	11.5"	(295mm)
4"	67PAC-6541-0305	M66-6541-0305	12"	(305mm)
4"	67PAC-6541-0320	M66-6541-0320	12.5"	(320mm)
4"	67PAC-6541-0335	M66-6541-0335	13"	(335mm)
4"	67PAC-6541-0390	M66-6541-0390	15"	(390mm)
4"	67PAC-6541-0405	M66-6541-0405	16"	(405mm)
4"	67PAC-6541-0420	M66-6541-0420	16.5"	(420mm)
5"	67PAC-6542-0235	M66-6542-0235	9"	(235mm)
5"	67PAC-6542-0320	M66-6542-0320	12.5"	(302mm)
5"	67PAC-6542-0335	M66-6542-0335	13"	(335mm)
5"	67PAC-6542-0440	M66-6542-0440	17"	(440mm)

## Tier 4 Bellow/Braid

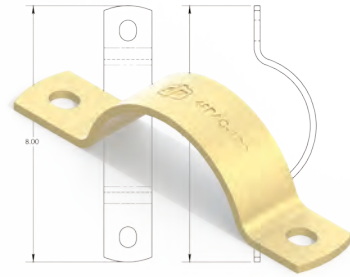


Size (A)	Part Number	OEM Number	Length(IN) (B)	Length (MM)
4"	67PAC-7091-0320	M66-7091-0320	12.5"	(320mm)
4"	67PAC-7091-0335	M66-7091-0335	13"	(335mm)
4"	67PAC-7091-0405	M66-7091-0405	16"	(405mm)

# BRACKETS, CLAMPS, and GASKETS

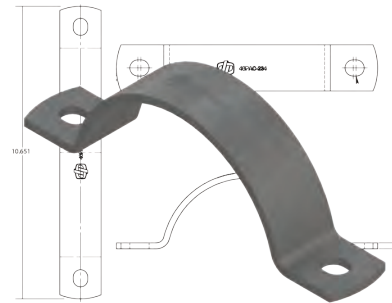
Catalog based on usage; for full line of parts, please explore [www.dynaflexproducts.com](http://www.dynaflexproducts.com).

## Yellow Zinc Bracket



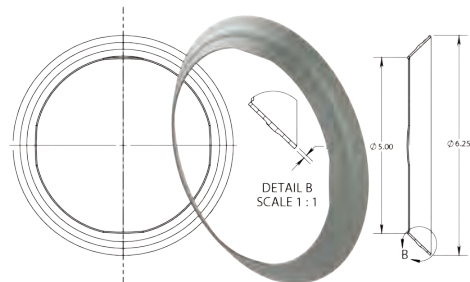
Part Number	OEM Number
48PAC-100	K077-100

## Exhaust Clamp



Part Number	OEM Number
48PAC-234	K077-234

## AFM Gasket

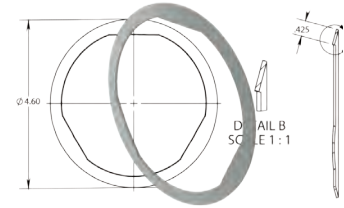


Part Number	OEM Number
77CUM-2880215	2880215CUM

# GASKETS

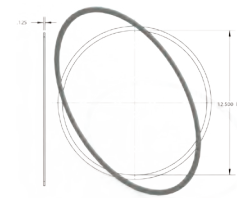
Catalog based on usage; for full line of parts, please explore [www.dynaflexproducts.com](http://www.dynaflexproducts.com).

## Flange Gasket



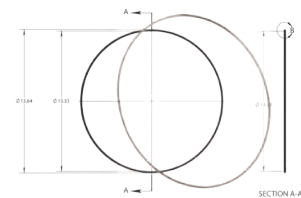
Size	Part Number	OEM Number
4"	77CUM-3684359	3684359CUM
4"	77CUM-2866636	2866636CUM
5"	77CUM-1003	M42-1003
5"	77CUM-2866337	2866337CUM

## Cummins DPF Gasket



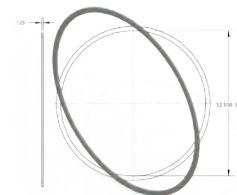
Diameter	Part Number	OEM Number	V-Band
9.5"	77CUM-2871451	2871451CUM	07-7-013-281
11"	77CUM-2871452	2871452CUM	07-7-013-301
12.5"	77CUM-2871453	2871453CUM	07-8-013-311
12.5"	77CUM-3684079	3684079CUM	11-8-013-311

## Detroit Diesel Gasket



Diameter	Part Number	OEM Number	V-Band
13.5"	77DD-A4709970045	A4709970045DD	02-8-024-321

## Volvo Gasket



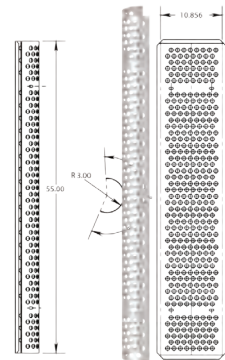
Diameter	Part Number	OEM Number	V-Band
13.5"	77V-21371339	3684359CUM	11-8-013-321



# SHIELDS AND SHIELD MOUNTING CLAMPS

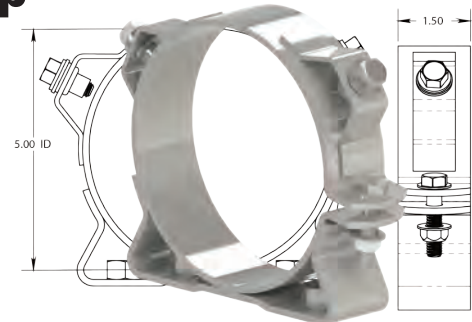
Catalog based on usage; for full line of parts, please reference page 74-79 of the Universal Catalog or see the OEM Catalog.

## Heat Shield



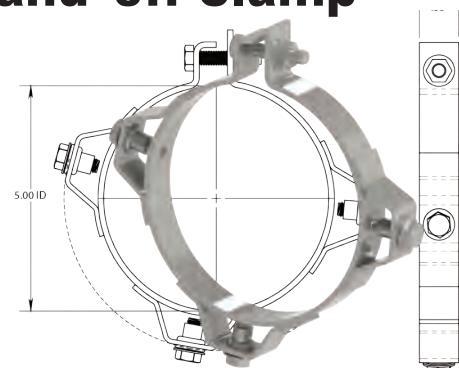
Part Number	OEM Number
80PAC-1002	M46-1002

## Flat Mounted Standoff Clamp



Part Number	OEM Number
85PAC-1030	M16-1030

## Pipe Mounted Heatshield Stand-off Clamp

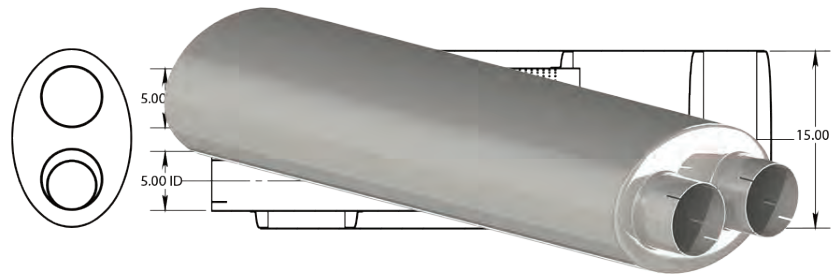


Part Number	OEM Number
85PAC-352PKG	K077-352PKG

# MUFFLERS

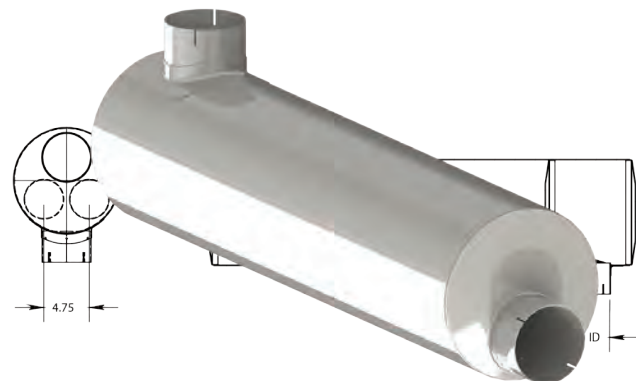
Catalog based on usage; for full line of parts, please reference OEM and/or Universal Part Catalog

## Same Side: In - Out



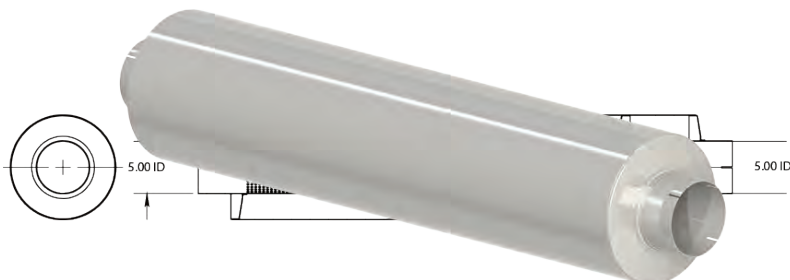
Part Number	OEM Number
87PAC-0450-171	M12-0450-171
87PAC-120634	M120634

## Offset In - Side Out



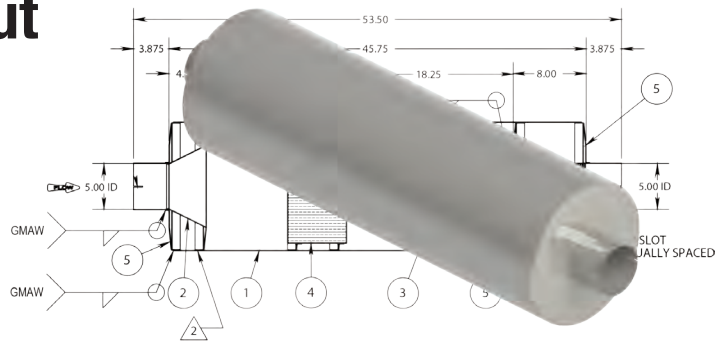
Size	Part Number	OEM Number
10"	87PAC-101280	M101280
11"	87PAC-110134	M110134

## Center In - Out



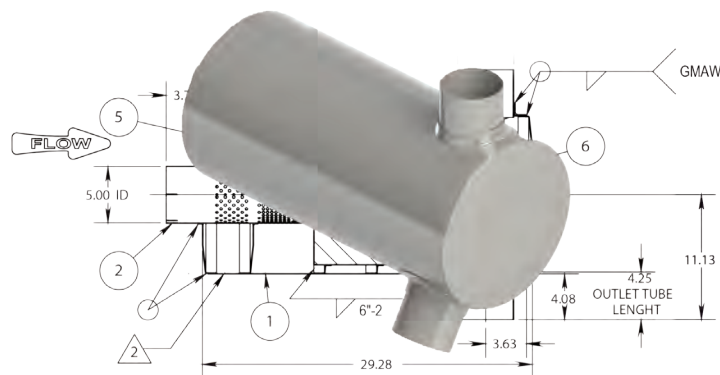
Size	Part Number	OEM Number
10"	87PAC-101281	M101281
11"	87PAC-111062	M111062

## DOC: Center In - Out



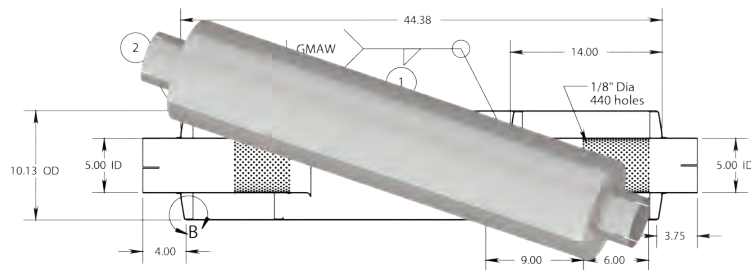
Part Number	OEM Number
87PAC-140138	M140138
87PAC-140139	M140139

## DOC: Y-Pipe



Part Number	OEM Number
87PAC-140170	M140170

## High Flow: Center In - Out

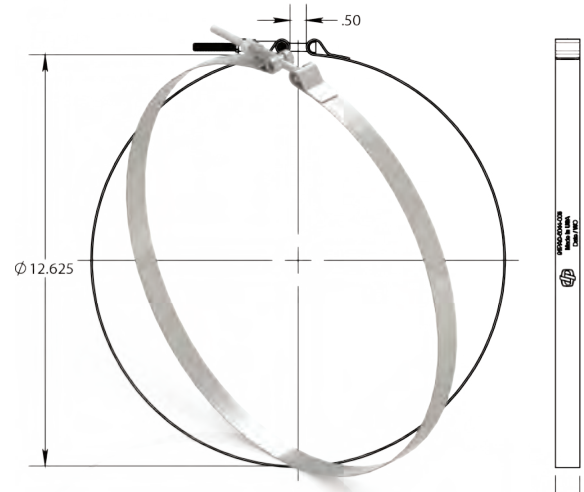


Part Number	OEM Number
87Q-500-130	Universal

# T-BOLT CLAMPS

Catalog based on usage; for full line of parts, please explore [www.dynaflexproducts.com](http://www.dynaflexproducts.com)

## OEM T-Bolt Clamps



Part Number	OEM Number
91PAC-6044-005	M84-6044-005
91PAC-6044-007	M84-6044-007

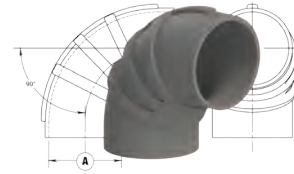
## After Market T-Bolt Clamps

Part Number	Tube O.D. Size	Clamp I.D.
91-150	1½"	2"
91-200	2"	2½"
91-225	2¼"	2¾"
91-250	2½"	3"
91-275	2¾"	3¼"
91-300	3"	3½"
91-312	3⅛"	3⅝"
91-350	3½"	4"
91-400	4"	4½"
91-450	4½"	5"
91-500	5"	5½"
91-550	5½"	6"
91-600	6"	6½"
91-700	7"	7½"
91-800	8"	8½"
91-1000	10"	10½"

# RUBBER HOSES

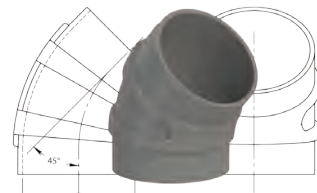
Catalog based on usage; for full line of parts, please reference page 34 for our Hose Catalog.

## 90 Degree Elbow



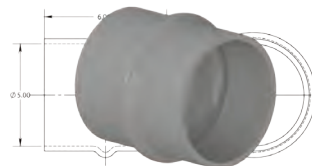
Part Number	ID Size	Height	Length
92-400	4"	5 $\frac{3}{4}$ "	5 $\frac{3}{4}$ "
92-450	4 $\frac{1}{2}$ "	6	6
92-500	5"	6 $\frac{1}{8}$ "	6 $\frac{1}{8}$ "
92-550	5 $\frac{1}{2}$ "	6 $\frac{1}{2}$ "	6 $\frac{1}{2}$ "
92-600	6"	7"	7"
92-700	7"	7 $\frac{1}{2}$ "	7 $\frac{1}{2}$ "
92-800	8"	8 $\frac{1}{2}$ "	8 $\frac{1}{2}$ "

## 45 Degree Elbow



Part Number	ID Size	Length
93-400	4"	3 $\frac{1}{4}$ "
93-450	4 $\frac{1}{2}$ "	3 $\frac{3}{8}$ "
93-500	5"	3 $\frac{1}{2}$ "
93-550	5 $\frac{1}{2}$ "	3 $\frac{3}{4}$ "
93-600	6"	4"
93-700	7"	4 $\frac{1}{2}$ "
93-800	8"	6"

## Hump Hose



Part Number	ID Size	Length
94-400	4"	5 $\frac{1}{4}$ "
94-450	4 $\frac{1}{2}$ "	5 $\frac{1}{4}$ "
94-500	5"	6"
94-550	5 $\frac{1}{2}$ "	6"
94-600	6"	7"
94-700	7"	7"
94-800	8"	5"

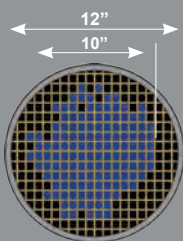
# DPF CLEANING MACHINES

Catalog based on usage; for full line of parts, please explore [www.dynaflexproducts.com](http://www.dynaflexproducts.com).



The Evacublast is a manual DPF cleaning machine. Manual DPF cleaners cost less and consistently deliver higher cleaning efficiencies than automated machines. Why?

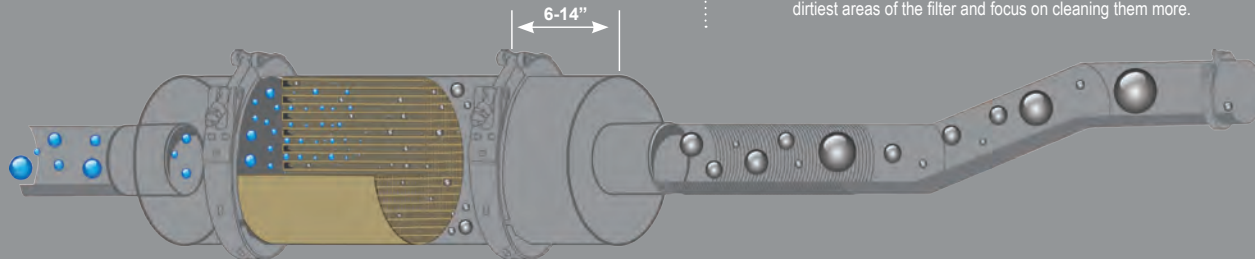
- Automated machines waste time cleaning areas that aren't dirty, and don't spend enough time cleaning the areas that see the majority of particulate dispersion. (See example below).
- The only system in the industry that has "Dual Forced" air pressure.
- Able to focus on the dirtiest part of the filter until it is cleaned properly.
- The most thorough and cost effective DPF cleaning machine on the market.
- Turn key operation: no need for additional compressors or specialized equipment.
- Cleans every DPF on the market.



Total volume of 12" x 12" filter: 22.23L  
Volume that sees 70% of soot dispersion: 15.43L  
Volume that automated machines spend unnecessary time on:  
6.8L or 30% of the filter volume.

Let's use a C-15 with 5 inch pipe (diameter) and a 12 inch DPF (diameter) as an example:

- To see even dispersion of the exhaust stream mix across the entire 12 inches of filter diameter would require a dispersion inlet cone that was roughly 3 feet long. Because system inlet cones range from 6-14 inches a 12 inch DPF would see the majority of its' particulate accumulation occur in the middle 10 inches of filter diameter.
- We recognized this and found that we could see more effective cleaning results by using a manual machine that allowed the operator to visually assess the dirtiest areas of the filter and focus on cleaning them more.



# DPF CLEANING MACHINES

Catalog based on usage; for full line of parts, please explore [www.dynaflexproducts.com](http://www.dynaflexproducts.com).



- The EvacuBurn DPF cleaning oven:
- Not to be confused with a “regenerator,” the EvacuBurn heats filter substrates in pre-programmed cycles utilizing preset temperature points. The EvacuBurn senses when a filter is undergoing a regeneration period and stops adding any additional heat. When temperatures drop inside the EvacuBurn the normal cycle resumes. This unique feature gradually builds the temperatures inside the DPF allowing for any excess oil to be “sweat out.”
- The EvacuBurn programming eliminates the possibility of causing an uncontrolled regeneration that creates catastrophic filter failure.
- Delivered programmed and ready to go, the EvacuBurn requires pressing a single button to start the custom cleaning cycle.



## The Inspector

The inspection / flow meter system measures flow before and after the cleaning of any emission control device and allows the operator to test and record the backpressure and deliver real time data. It is also equipped with a light system that tests the filter substrate for any cracks, melting, or damage.

- Test before and after cleaning measurements for a real time %increase in exhaust flow.
- Lighting system helps operator test for cracks or damage.
- Universal mounting tray allows for testing of any DPF.



## Soot Scale

The Soot Scale is designed to measure exactly how much ash comes out of each and every filter you clean. Know exactly how much ash was removed from your filter (in grams).

- Capable of testing filters up to 165 lbs.
- Combining the soot scale with the flow meter provides useful data regarding the cleaning cycle performed on the unit.





The Dynaflex GoClean Vehicle is the most efficient and effective mobile cleaning solution on the market. With an integrated compressor, EvacuBlast Cabinet, and DPF cartridge storage built into a Ford Transit the Dynaflex Products GoClean unit transforms your DPF cleaning business into an on-the-go, responsive, and flexible entity. Out maneuver the competition with the Dynaflex GCV

## Ford Transit

Various Trim Lines Available Upon Request

- Complete DPF Cleaning System (No Extra installation needed)
- Filter Storage Rack (Up to 4 filters)
- High Velocity Air Compressor
- Easy Access to DPF Cleaning Equipment



## EvacuBlast DPF Cleaning System

- Video Camera (Gives visual of the DPF Being Cleaning)
- High Powered Suction System
- DPF Filter Plates (assures adequate fit for different sized DPF's)
- High Pressure Air Gun
- Cabinet Lighting for Day or Night Cleanign Jobs
- Complete filtration eliminating soot exiting the or vehicle

## Air Compressor

- Gas Powered
- 40 CFM maintaing 100 psi
- 4 cycle, V-Twin
- 25 HP
- Fuel Capacity : 5 US Gallons.





## Heavy Duty Particulate Filter Cleaning System(s)

### Individual Equipment - Evacublast and Evacubake

Part Number	Description	Size	Power Spec	Net Price
EB-9001	EvacuBlast	48" X 48" X 76"	110V	\$10,857.18
EB-9002-208	EvacuBurn Small	24" X 24" X 27"	208V	\$10,558.36
EB-9002-240	EvacuBurn Small	24" X 24" X 27"	240V	\$10,558.36
EB-9002-480	EvacuBurn Small	24" X 24" X 27"	480V	\$10,558.36
EB-9005-208	EvacuBurn Medium	24" X 24" X 36"	208V	\$11,853.26
EB-9005-240	EvacuBurn Medium	24" X 24" X 36"	240V	\$11,853.26
EB-9005-480	EvacuBurn Medium	24" X 24" X 36"	480V	\$11,853.26
EB-9006-208	EvacuBurn Large	24" X 36" X 36"	208V	\$13,845.40
EB-9006-240	EvacuBurn Large	24" X 36" X 36"	240V	\$13,845.40
EB-9006-480	EvacuBurn Large	24" X 36" X 36"	480V	\$13,845.40
EB-9007-208	EvacuBurn X-Large	36" X 36" X 48"	208V	\$23,478.84
EB-9007-240	EvacuBurn X-Large	36" X 36" X 48"	240V	\$23,478.84
EB-9007-480	EvacuBurn X-Large	36" X 36" X 48"	480V	\$23,478.84

### Combination Packages - Evacublast and Evacuburn

Part Number	Description	Oven Size	Power Spec	Net Price
EB-9102-208	Evacublast & Evacuburn Small	24" X 24" X 27"	208V	\$21,415.55
EB-9102-240	Evacublast & Evacuburn Small	24" X 24" X 27"	240V	\$21,415.55
EB-9102-480	Evacublast & Evacuburn Small	24" X 24" X 27"	480V	\$21,415.55
EB-9105-208	Evacublast & Evacuburn Medium	24" X 24" X 36"	208V	\$22,710.44
EB-9105-240	Evacublast & Evacuburn Medium	24" X 24" X 36"	240V	\$22,710.44
EB-9105-480	Evacublast & Evacuburn Medium	24" X 24" X 36"	480V	\$22,710.44
EB-9106-208	Evacublast & Evacuburn Large	24" X 36" X 36"	208V	\$24,702.59
EB-9106-240	Evacublast & Evacuburn Large	24" X 36" X 36"	240V	\$24,702.59
EB-9106-480	Evacublast & Evacuburn Large	24" X 36" X 36"	480V	\$24,702.59
EB-9107-208	Evacublast & Evacuburn X-Large	36" X 36" X 48"	208V	\$34,336.02
EB-9107-240	Evacublast & Evacuburn X-Large	36" X 36" X 48"	240V	\$34,336.02
EB-9107-480	Evacublast & Evacuburn X-Large	36" X 36" X 48"	480V	\$34,336.02

### Accessories

Part Number	Description	Size	Power Spec	Net Price
EB-9003	Soot Scale	15.7" x 24.4" x 33.9"	110V	\$971.17
EB-9004	DPF Inspection	24" x 30" x 48"	110V	\$3,486.25

### Shipping Information

Part Numbers	Description	Freight Estimates	Shipping Dimensions	Shipping Weight
EB-9001	EvacuBlast	\$	48x48x79	680lb
EB-9002	EvacuBurn Small	\$	50x50x54	786lb
EB-9005	EvacuBurn Medium	\$	50x50x63	921lb
EB-9006	EvacuBurn Large	\$	50x62x63	1116lb
EB-9007	EvacuBurn X-Large	Call for an estimate and EvacuBurn X-Large information.		
EB-9003	DPF Soot Scale	\$	12x35x18	32lb
EB-9004	DPF Inspection	\$	28x30x48	193lb

# TURBO TO TAILPIPE

For Digital Editions of each of these Catalogs, please visit [www.dynaflexproducts.com/downloads](http://www.dynaflexproducts.com/downloads)

**“From Turbo to Tail Pipe,  
DYNAFLEX PRODUCTS has you covered”**

## Top Stacks

Dynaflex Products features the most extensive chrome product portfolio in the industry and our various top stack options can help outfit your vehicles with chrome from the y-pipe up or just at the tailpipe. The Chrome catalog features Kit Parts, while the Universal catalog features chrome and non-chrome component parts to suit virtually any application



## Gaskets and V-Band Clamps

Diesel Particulate Filters have come factory fit on nearly every diesel engine produced since 2007. With their introduction into the diesel marketplace came new service and maintenance requirements associated with their operation. The most cumbersome of which is called DPF filter cleaning. DPF cleaning should be performed every 60,000-100,000 miles of engine operation and requires the replacement of gaskets (everytime) and v-band clamps (every 2<sup>nd</sup> cleaning interval). Apart from offering the cleaning machine packages themselves (see DPF cleaning literature), Dynaflex Products offers a full line of replacement gaskets and v-band clamps for the most popular diesel particulate filter systems.



## Heat Shields

Heat shields are available in a range of material types and configurations for all the most common vehicles.



## Elbows and other Universal Components

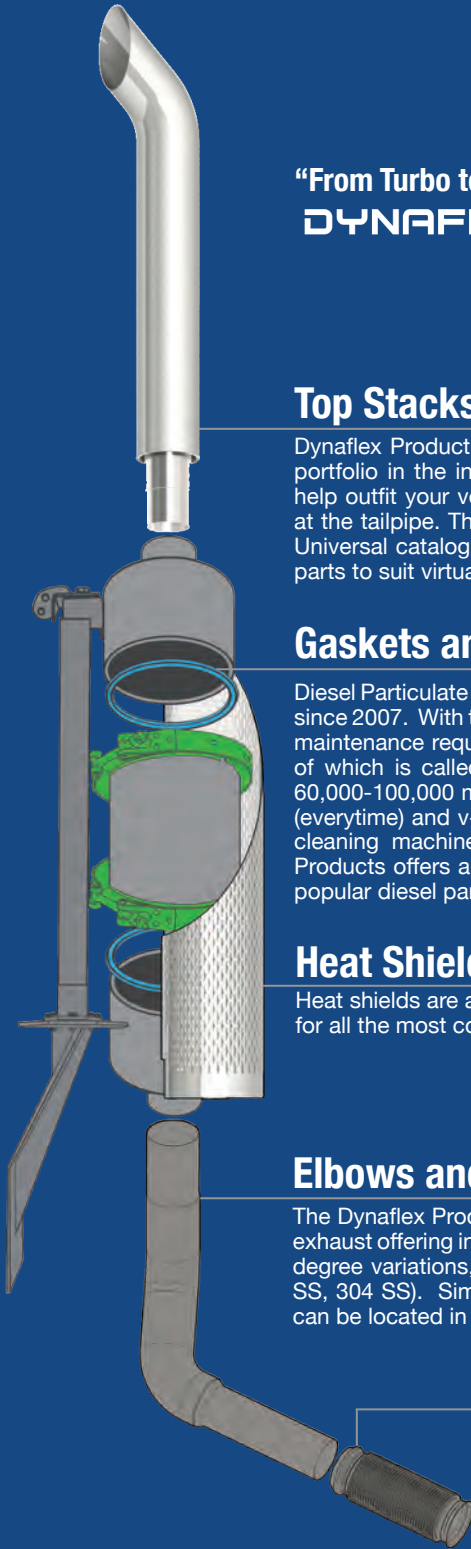
The Dynaflex Products Universal Exhaust Catalog is the most extensive heavy duty exhaust offering in the industry. Dynaflex Products offers elbows in the most common degree variations, bend radii (1d, 2d), and material types (carbon, aluminized, 409 SS, 304 SS). Similarly, clamps, brackets, expanders and any other exhaust needs can be located in our universal exhaust catalog.



## Flex Connectors

With the onset of the aforementioned new emission regulations and new exhaust system designs, OEM truck and engine manufacturers were mandated away from traditional flex to a new “zero leak” design. The Dynaflex Products OEM replacement connectors meet exhaust leak rate requirements, and are designed for use both before and after DPF and SCR systems.

- “Zero Leak” stainless steel flex
- Long life; improved fatigue rates over standard interlock
- For use before and after DPF/SCR systems



# Terms and Conditions

**\*\*These Terms and Conditions can change at any time.**

## Prices

Prices are subject to change without notice. This price list supersedes all previous price lists. **All pricing discrepancies must be reported within 30 days of the invoice date.**

## Minimum Order

A **\$100.00 minimum** order is required to process any order.

This \$100.00 minimum does not include freight or other charges. Any order placed not at the minimum will automatically be billed at the minimum order requirement.

## Quantity

Sold in Standard Cartons only (a 10% surcharge will be added for broken case quantities).

## Terms

1% - 10, Net 30 days with approved credit (All export shipments to be paid in U.S. dollars).

## Credit

All orders will be shipped COD, or cash in advance, unless an open account has been established.

## Freight – USA only

Freight Collect – All orders under \$800.00  
Freight Prepaid – All orders over \$800.00\*  
\* Alaska prepaid to Washington State border  
\* Hawaii paid to continental port

## Freight – Canada only

Freight Collect – All orders under \$2,500.00  
Freight Prepaid – All orders over \$2,500.00

## Freight – Export only

Freight Collect  
(All shipping costs, including duties, brokerage fees, drayage, etc. will be at purchaser's cost).

## Shipping Locations

Main Warehouse – Los Angeles, CA  
Regional Warehouse – Dallas, TX  
Regional Warehouse – Kansas City, MO

## Shipping Errors

Only merchandise shipped in error (ie-wrong part) will be exchanged or qualify for a credit. Goods must be returned prepaid within 30 days of receipt with a pre-obtained Return Goods Authorization (RGA). Dynaflex Products has the right to inspect goods prior to shipment for credit. Upon acceptance for responsibility by Dynaflex Products, all shipping charges will be credited. The merchandise must be carefully wrapped and boxed to prevent damage. Ship freight prepaid to Dynaflex Products (location of shipping destination to be determined by a Dynaflex factory representative only).

## Returns and Adjustments

### Annual Returns:

Dynaflex Products will allow up to one stock return per year, no to exceed 5% of the previous year's purchases. Each approved return will require a 15% restocking charge and a two for one offsetting order. Only current catalog items in resalable condition, and boxed will be allowed credit.

### Standard Returns:

All returns must be a minimum of \$150.00 and have prior written approval and a copy of this RGA must accompany the returned goods. RGA's must be returned in full if not the remaining balance on the RGA will be voided. Obsolete parts will be accepted up to 12 months following the date discontinued in the current price list. Non-cataloged or custom ordered items are not returnable. Returns will be credited at the lower of the current or January 1, 2010 price list.

### All Returns:

A written copy from Dynaflex of the Return Goods Authorization (RGA) is required prior to returning merchandise. All returns must be shipped prepaid to Dynaflex, Commerce, CA and have the RGA number clearly and boldly marked on the outside of the shipping box (s) or the shipment may be rejected. An RGA is only valid for 30 days after being issued if received after this time frame the shipment will be rejected.

All shipping costs, including duties, brokerage fees, drayage, etc., will be at purchaser's cost.

## Special Order Products

Return on special order products will only be allowed for defects in material or workmanship as covered under the Limited Warranty section of these terms and conditions.

## Obsolete Parts

Obsolete parts, discontinued parts, or parts that are over one year old from date of original shipment may not be returned for credit.

## Claims

Only Prepaid Freight Claims will be considered. Damaged or short package claims must be reported in writing within 15 Days

of receipt of order to [claims@dynaflexproducts.com](mailto:claims@dynaflexproducts.com) or our customer service department at 800-334-3363. Freight collect claims must be reported directly to freight carrier and are the responsibility of the customer.

## Warranty Claims

Dynaflex Products warrants the products or components parts sold conform to the specifications and physical descriptions contained in any or all Dynaflex Product literature, including but not limited to product catalogs, flyers or individual sale sheets. The Limited Warranty appearing on any or all Dynaflex Product literature is exclusive and is in lieu of all warranties whether written, oral or implied, including any warranty on fit or purpose.

## Limited Warranty

This warranty applies to and is for the benefit of the original purchaser only.

Dynaflex Products are warranted for one year from date of purchase with proof of purchase only. If proof of purchase cannot be supplied, then the warranty will be from date of shipment, against defect in material and workmanship. This warranty does not apply if the defects are due to accident, neglect, corrosive environments or other abnormal service conditions.

### Neglect, corrosive environments, and abnormal conditions:

If chrome is exposed to rock salt on snowy road conditions for extended periods of time it will corrode, crack, chip, and peel the chrome. Chrome needs to be cleaned intermittently to remove any corrosive materials. If your truck has an engine that is 2007+ the AK systems are the only systems Dynaflex Products can warrant. 07+ engines with a DPF will run very hot (1200 degrees), the AK system is the only product that can handle that heat. If you have an 07+ system that was factory fit with a DPF, but the DPF has been removed it will void your warranty for your chrome. 2007+ engines have engine programming that makes them burn rich, if you remove the DPF system, un-combusted Hydrocarbons will discolor and harm the chrome, Dynaflex Products is not responsible for holding warranty on trucks that have changed from their OEM exhaust design. 2010+ exhaust systems contain selective catalytic reduction systems that use DEF (ammonia) to neutralize NOx. Ammonia is an environmental contaminant and can discolor your chrome if not cleaned. SCR systems may let small amounts of aqueous ammonia out the tailpipe. Cleaning the tips of your tailpipes will ensure your chrome lasts. DPF/SCR systems that are improperly maintained may void your chrome warranty. DPF systems need to be cleaned every 1,000-1,500 operating hours. If not temperatures in your exhaust system may reach levels that chrome cannot withstand.

### Systems:

Dynaflex Products innovated the 3 piece (Z-series) stack design and can only warrant complete z-series parts. We cannot warrant, for example, a Dynaflex Products elbow used with an import spool. We cannot guarantee the taper-loc joint will seal correctly if not using complete Dynaflex Products z-series kits with Dynaflex Clamps.

This warranty is limited to the provisions shown and Dynaflex Products does not assume responsibility for the cost of removal or installation of the product or any consequential expense.

Should the product appear to be defective within the warranty period, it should be returned to the dealer that the parts were purchased from. If their inspection confirms that the product failed as result of material or workmanship, and Dynaflex Products accepts responsibility the product will be replaced at no charge.



made  
in **USA**

**Corporate Office**

6466 Gayhart Street  
Commerce, CA 90040

**Factory Distribution Center**

**Southwest Regional Warehouse**  
15015 Beltwood Parkway East  
Addison, TX 75001

**Mid States Regional Warehouse**  
1250 Saline Road  
North Kansas City, MO 64116